

# SIEMENS

## MICROMASTER 420

0.12 kW - 11 kW

Operating Instructions

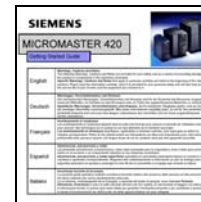
Issue 07/04



# MICROMASTER 420 Documentation

## Getting Started Guide

Is for quick commissioning with SDP and BOP.



## Operating Instructions

Gives information about features of the MICROMASTER 420, Installation, Commissioning, Control modes, System Parameter structure, Troubleshooting, Specifications and available options of the MICROMASTER 420.



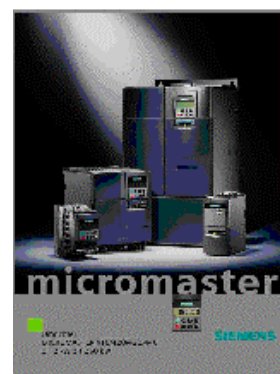
## Parameter List

The Parameter List contains the description of all Parameters structured in functional order and a detailed description. The Parameter list also includes a series of function plans.



## Catalogues

In the catalogue you will find all the necessary information to select an appropriate inverter, as well as filters, chokes, operator panels and communication options.



## MICROMASTER 420

0.12 kW - 11 kW

### Operating Instructions User Documentation

**Valid for Release**

*Inverter Type*  
MICROMASTER 420  
0.12 kW - 11 kW

**Issue 07/04**

*Control Version*  
V1.1

**Issue 07/04**

Overview	1
Installation	2
Commissioning	3
Troubleshooting	4
MICROMASTER 420 specifications	5
Options	6
Electro-magnetic compatibility (EMC)	7
Appendices	A B C D E F
Index	

Further information is available on the Internet under:

<http://www.siemens.de/micromaster>

Approved Siemens Quality for Software and Training  
is to DIN ISO 9001, Reg. No. 2160-01

The reproduction, transmission or use of this document,  
or its contents is not permitted unless authorized in  
writing. Offenders will be liable for damages. All rights  
including rights created by patent grant or registration of a  
utility model or design are reserved.

© Siemens AG 2001, 2002, 2004. All Rights Reserved.

MICROMASTER® is a registered trademark of Siemens.

Other functions not described in this document may be  
available. However, this fact shall not constitute an  
obligation to supply such functions with a new control, or  
when servicing.

We have checked that the contents of this document  
correspond to the hardware and software described.  
There may be discrepancies nevertheless, and no  
guarantee can be given that they are completely identical.  
The information contained in this document is reviewed  
regularly and any necessary changes will be included in  
the next edition. We welcome suggestions for  
improvement.

Siemens handbooks are printed on chlorine-free paper  
that has been produced from managed sustainable  
forests. No solvents have been used in the printing or  
binding process.

Document subject to change without prior notice.

---

Order Number: 6SE6400-5AA00-0BP0

Siemens-Aktiengesellschaft

# Foreword

## User Documentation



---

**WARNING**

Before installing and commissioning, you must read the safety instructions and warnings carefully and all the warning labels attached to the equipment. Make sure that the warning labels are kept in a legible condition and replace missing or damaged labels.

---

**Information is also available from:**

### Regional Contacts

Please get in touch with your contact for Technical Support in your Region for questions about services, prices and conditions of Technical Support.

### Central Technical Support

The competent consulting service for technical issues with a broad range of requirements-based services around our products and systems.

#### Europe / Africa

Tel: +49 (0) 180 5050 222

Fax: +49 (0) 180 5050 223

Email: [adsupport@siemens.com](mailto:adsupport@siemens.com)

#### America

Tel: +1 423 262 2522

Fax: +1 423 262 2589

Email: [simatic.hotline@sea.siemens.com](mailto:simatic.hotline@sea.siemens.com)

#### Asia / Pacific

Tel: +86 1064 757 575

Fax: +86 1064 747 474

Email: [adsupport.asia@siemens.com](mailto:adsupport.asia@siemens.com)

### Online Service & Support

The comprehensive, generally available information system over the Internet, from product support to service & support to the support tools in the shop.

<http://www.siemens.com/automation/service&support>

### Contact address

Should any questions or problems arise while reading this manual, please contact the Siemens office concerned using the form provided at the back this manual.

## Definitions and Warnings



### **DANGER**

indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



### **WARNING**

indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



### **CAUTION**

used with the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

### **CAUTION**

used without safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in a property damage.

### **NOTICE**

indicates a potential situation which, if not avoided, may result in an undesirable result or state.

### **NOTES**

For the purpose of this documentation, "Note" indicates important information relating to the product or highlights part of the documentation for special attention.

### **Qualified personnel**

For the purpose of this Instruction Manual and product labels, a "Qualified person" is someone who is familiar with the installation, mounting, start-up and operation of the equipment and the hazards involved. He or she must have the following qualifications:

1. Trained and authorized to energize, de-energize, clear, ground and tag circuits and equipment in accordance with established safety procedures.
2. Trained in the proper care and use of protective equipment in accordance with established safety procedures.
3. Trained in rendering first aid.



- ◆ PE – Protective Earth uses circuit protective conductors sized for short circuits where the voltage will not rise in excess of 50 Volts. This connection is normally used to ground the inverter.

- ◆ - Is the ground connection where the reference voltage can be the same as the Earth voltage. This connection is normally used to ground the motor.

### **Use for intended purpose only**

The equipment may be used only for the application stated in the manual and only in conjunction with devices and components recommended and authorized by Siemens.

# Safety Instructions

The following Warnings, Cautions and Notes are provided for your safety and as a means of preventing damage to the product or components in the machines connected. This section lists Warnings, Cautions and Notes, which apply generally when handling MICROMASTER 420 Inverters, classified as **General, Transport & Storage, Commissioning, Operation, Repair and Dismantling & Disposal**.

**Specific Warnings, Cautions and Notes** that apply to particular activities are listed at the beginning of the relevant chapters and are repeated or supplemented at critical points throughout these chapters.

**Please read the information carefully, since it is provided for your personal safety and will also help prolong the service life of your MICROMASTER 420 Inverter and the equipment you connect to it.**

## General



### WARNING

- ◆ This equipment contains dangerous voltages and controls potentially dangerous rotating mechanical parts. Non-compliance with **Warnings** or failure to follow the instructions contained in this manual can result in loss of life, severe personal injury or serious damage to property.
- ◆ Only suitable qualified personnel should work on this equipment, and only after becoming familiar with all safety notices, installation, operation and maintenance procedures contained in this manual. The successful and safe operation of this equipment is dependent upon its proper handling, installation, operation and maintenance.
- ◆ Risk of electric shock. The DC link capacitors remain charged for five minutes after power has been removed. **It is not permissible to open the equipment until 5 minutes after the power has been removed.**
- ◆ **HP ratings are based on the Siemens 1LA motors and are given for guidance only, they do not necessarily comply with UL or NEMA HP ratings.**



### CAUTION

- ◆ Children and the general public must be prevented from accessing or approaching the equipment!
- ◆ This equipment may only be used for the purpose specified by the manufacturer. Unauthorized modifications and the use of spare parts and accessories that are not sold or recommended by the manufacturer of the equipment can cause fires, electric shocks and injuries.

---

**NOTICE**

- ◆ Keep these operating instructions within easy reach of the equipment and make them available to all users
  - ◆ Whenever measuring or testing has to be performed on live equipment, the regulations of Safety Code VBG 4.0 must be observed, in particular § 8 "Permissible Deviations when Working on Live Parts". Suitable electronic tools should be used.
  - ◆ Before installing and commissioning, please read these safety instructions and warnings carefully and all the warning labels attached to the equipment. Make sure that the warning labels are kept in a legible condition and replace missing or damaged labels.
- 

**Transport & Storage****WARNING**

- ◆ Correct transport, storage, erection and mounting, as well as careful operation and maintenance are essential for proper and safe operation of the equipment.
- 

**CAUTION**

- ◆ Protect the inverter against physical shocks and vibration during transport and storage. Also be sure to protect it against water (rainfall) and excessive temperatures (see Table 5-1 on page 158).
- 

**Commissioning****WARNING**

- ◆ Work on the device/system by **unqualified** personnel or failure to comply with warnings can result in severe personal injury or serious damage to material. Only suitably qualified personnel trained in the setup, installation, commissioning and operation of the product should carry out work on the device/system.
  - ◆ Only permanently-wired input power connections are allowed. This equipment must be grounded (IEC 536 Class 1, NEC and other applicable standards).
  - ◆ If a Residual Current-operated protective Device (RCD) is to be used, it must be an RCD type B. Machines with a three phase power supply, fitted with EMC filters, must not be connected to a supply via an ELCB (Earth Leakage Circuit-Breaker - see DIN VDE 0160, section 5.5.2 and EN50178 section 5.2.11.1).
  - ◆ The following terminals can carry dangerous voltages even if the inverter is inoperative:
    - the power supply terminals L/L1, N/L2, L3.
    - the motor terminals U, V, W, DC+, DC-
  - ◆ This equipment must not be used as an 'emergency stop mechanism' (see EN 60204, 9.2.5.4)
- 

**CAUTION**

The connection of power, motor and control cables to the inverter must be carried out as shown in Fig. 2-8 on page 33, to prevent inductive and capacitive interference from affecting the correct functioning of the inverter.

---



## Operation



### WARNING

- ◆ Motor parameters must be accurately configured for the motor overload protection to operate correctly.
- ◆ MICROMASTERS operate at high voltages.
- ◆ When operating electrical devices, it is impossible to avoid applying hazardous voltages to certain parts of the equipment.
- ◆ Emergency Stop facilities according to EN 60204 IEC 204 (VDE 0113) must remain operative in all operating modes of the control equipment. Any disengagement of the Emergency Stop facility must not lead to uncontrolled or undefined restart.
- ◆ Wherever faults occurring in the control equipment can lead to substantial material damage or even grievous bodily injury (i.e. potentially dangerous faults), additional external precautions must be taken or facilities provided to ensure or enforce safe operation, even when a fault occurs (e.g. independent limit switches, mechanical interlocks, etc.).
- ◆ Certain parameter settings may cause the inverter to restart automatically after an input power failure.
- ◆ This equipment is capable of providing internal motor overload protection in accordance with UL508C section 42. Refer to P0610 and P0335, i<sup>2</sup>t is ON by default. Motor overload protection can also be provided using an external PTC via a digital input.
- ◆ This equipment is suitable for use in a circuit capable of delivering not more than 10,000 symmetrical amperes (rms), for a maximum voltage of 230 V / 460 V when protected by a time delay fuse (see Tables starting on page 160).
- ◆ This equipment must not be used as an 'emergency stop mechanism' (see EN 60204, 9.2.5.4)

## Repair



### WARNING

- ◆ Repairs on equipment may only be carried out by **Siemens Service**, by repair centers **authorized by Siemens** or by qualified personnel who are thoroughly acquainted with all the warnings and operating procedures contained in this manual.
- ◆ Any defective parts or components must be replaced using parts contained in the relevant spare parts list.
- ◆ Disconnect the power supply before opening the equipment for access

## Dismantling & Disposal

### NOTES

- ◆ The inverter's packaging is re-usable. Retain the packaging for future use or return it to the manufacturer.
- ◆ Easy-to-release screw and snap connectors allow you to break the unit down into its component parts. You can then re-cycle these component parts, dispose of them in **accordance with local requirements or return them to the manufacturer.**



# Table of Contents

<b>1</b>	<b>Overview .....</b>	<b>17</b>
1.1	The MICROMASTER 420.....	18
1.2	Features.....	19
<b>2</b>	<b>Installation .....</b>	<b>21</b>
2.1	General .....	23
2.2	Ambient operating conditions .....	23
2.3	Mechanical installation.....	25
2.4	Electrical installation .....	27
<b>3</b>	<b>Functions .....</b>	<b>35</b>
3.1	Parameters .....	38
3.2	Operator panels for MICROMASTER.....	52
3.3	Block diagram .....	56
3.4	Factory setting .....	57
3.5	Commissioning .....	59
3.6	Inputs / outputs .....	87
3.7	Communications .....	95
3.8	Fixed frequencies (FF).....	99
3.9	Motorized potentiometer (MOP) .....	102
3.10	JOG.....	104
3.11	PID controller (technological controller).....	106
3.12	Setpoint channel .....	110
3.13	Motor holding brake (MHB).....	119
3.14	Electronic brakes .....	122
3.15	Automatic restart.....	127
3.16	Flying restart .....	129
3.17	Closed-loop Vdc control.....	131
3.18	Monitoring functions / messages .....	133
3.19	Thermal motor protection and overload responses .....	135
3.20	Power module protection .....	139
3.21	Open-loop/closed-loop control technique .....	143

<b>4</b>	<b>Troubleshooting.....</b>	<b>151</b>
4.1	Troubleshooting with the SDP .....	152
4.2	Troubleshooting with the BOP .....	153
4.3	Fault messages and alarm messages .....	154
<b>5</b>	<b>MICROMASTER 420 specifications.....</b>	<b>157</b>
<b>6</b>	<b>Options .....</b>	<b>165</b>
6.1	Device-independent options .....	165
6.2	Device-dependent options .....	165
<b>7</b>	<b>Electro-magnetic compatibility (EMC).....</b>	<b>167</b>
7.1	Electro-magnetic compatibility (EMC).....	168
<b>Appendices .....</b>		<b>173</b>
<b>A</b>	<b>Changing the Operator Panel .....</b>	<b>173</b>
<b>B</b>	<b>Removing Covers .....</b>	<b>174</b>
B.1	Removing Covers Frame Size A .....	174
B.2	Removing Covers Frame Size B and C.....	175
<b>C</b>	<b>Removing ‘Y’ Cap .....</b>	<b>176</b>
C.1	Removing ‘Y’ Cap Frame Size A .....	176
C.2	Removing ‘Y’ Cap Frame Size B and C.....	177
<b>D</b>	<b>Removing fan .....</b>	<b>178</b>
D.1	Removing fan, Frame Size A.....	178
D.2	Removing fan, Frame Sizes B and C .....	179
<b>E</b>	<b>Applicable Standards .....</b>	<b>180</b>
<b>F</b>	<b>List of Abbreviations .....</b>	<b>181</b>
<b>Index</b>	<b>.....</b>	<b>184</b>

## List of Illustrations

Fig. 2-1	Forming .....	23
Fig. 2-2	Ambient operating temperature .....	23
Fig. 2-3	Installation altitude.....	24
Fig. 2-4	Drill pattern for MICROMASTER 420 .....	25
Fig. 2-5	MICROMASTER 420 connection terminals.....	29
Fig. 2-6	Motor and Power Connections .....	30
Fig. 2-7	Control terminals of MICROMASTER 420.....	31
Fig. 2-8	Wiring Guidelines to Minimize the Effects of EMI .....	33
Fig. 3-1	Parameter types .....	38
Fig. 3-2	Header line for parameter P0305 .....	42
Fig. 3-3	Parameter grouping / access.....	43
Fig. 3-4	Binectors .....	47
Fig. 3-5	Connectors .....	48
Fig. 3-6	BICO connections (examples).....	49
Fig. 3-7	Normalization / de-normalization .....	51
Fig. 3-8	Operator panels.....	52
Fig. 3-9	Operator panel keys .....	54
Fig. 3-10	Changing parameters using the BOP.....	55
Fig. 3-11	MICROMASTER 420 – block diagram .....	56
Fig. 3-12	Status Display Panel (SDP).....	57
Fig. 3-13	Recommended wiring for the factory setting .....	58
Fig. 3-14	Procedure when commissioning.....	59
Fig. 3-15	DIP switch to change-over between 50/60 Hz.....	61
Fig. 3-16	Mode of operation of the 50/60 Hz DIP switch in conjunction with P0100 .....	61
Fig. 3-17	Example of a typical motor rating plate .....	65
Fig. 3-18	Motor terminal box.....	66
Fig. 3-19	Star / delta circuit configurations .....	67
Fig. 3-20	V/f characteristic.....	67
Fig. 3-21	Upread / download using AOP and PC Tools.....	84
Fig. 3-22	Digital inputs.....	87
Fig. 3-23	Digital output .....	90
Fig. 3-24	Connection example for ADC voltage input.....	92
Fig. 3-25	ADC channel .....	92
Fig. 3-26	Wire breakage monitoring .....	93
Fig. 3-27	Signal output through the DAC channel .....	94
Fig. 3-28	DAC channel .....	94
Fig. 3-29	Serial communication interfaces - BOP link and COM link .....	95
Fig. 3-30	RS485 Terminator .....	98

Fig. 3-31	USS bus configuration .....	98
Fig. 3-32	Example for directly selecting FF1 via DIN1 and FF2 via DIN2 .....	100
Fig. 3-33	Example for selecting FF1 via DIN1 and FF2 via DIN2 using the binary-coded method ....	101
Fig. 3-34	Motorized potentiometer .....	102
Fig. 3-35	JOG counter-clockwise and JOG clockwise .....	104
Fig. 3-36	Structure of the technological controller (PID controller) .....	106
Fig. 3-37	PID controller .....	107
Fig. 3-38	Example to directly select the PID fixed frequency of fixed frequency 1 via DIN1 .....	109
Fig. 3-39	Setpoint channel .....	110
Fig. 3-40	Summation .....	111
Fig. 3-41	Modifying the frequency setpoint .....	111
Fig. 3-42	Ramp-function generator .....	112
Fig. 3-43	Rounding off after an OFF1 command .....	113
Fig. 3-44	OFF1 .....	115
Fig. 3-45	OFF2 .....	116
Fig. 3-46	OFF3 .....	116
Fig. 3-47	Changing-over using the BICO parameter P0810 .....	117
Fig. 3-48	Motor holding brake after ON / OFF1 .....	119
Fig. 3-49	Motor holding brake after OFF2 .....	120
Fig. 3-50	Inter-dependency of the electronic brakes .....	122
Fig. 3-51	DC braking after OFF1 / OFF3 .....	123
Fig. 3-52	DC braking after external selection .....	124
Fig. 3-53	Compound braking .....	125
Fig. 3-54	Flying restart .....	130
Fig. 3-55	Vdc_max controller .....	131
Fig. 3-56	Drive inverter response .....	136
Fig. 3-57	PTC characteristic for 1LG / 1LA motors .....	137
Fig. 3-58	Connecting a temperature sensor to MICROMASTER 420 .....	138
Fig. 3-59	Drive inverter response to an overload condition .....	140
Fig. 3-60	Overload response of the drive inverter (P0290) .....	141
Fig. 3-61	Operating ranges and characteristics of an induction motor when fed from a drive inverter	144
Fig. 3-62	Slip compensation .....	148
Fig. 3-63	Effect of V/f resonance damping .....	149
Fig. 3-64	I <sub>max</sub> controller .....	150

## List of Tables

Table 2-1	Dimensions and Torques of MICROMASTER 420 .....	25
Table 3-1	Parameter attributes .....	40
Table 3-2	Parameter P0700 .....	44
Table 3-3	Parameter P1000 .....	45
Table 3-4	Parameter P0719 .....	46
Table 3-5	Normalized interfaces .....	50
Table 3-6	Normalization functions .....	50
Table 3-7	Pre-assignment of the digital inputs .....	57
Table 3-8	Example 1LA7060-4AB10 .....	68
Table 3-9	Parameter for motor/control data .....	69
Table 3-10	Parameters P0701 – P0706 .....	88
Table 3-11	Parameter P0731 (frequently used functions / states) .....	91
Table 3-12	BOP link .....	96
Table 3-13	COM link .....	96
Table 3-14	Example for direct coding via digital inputs .....	99
Table 3-15	Example for binary coding via digital inputs .....	101
Table 3-16	Mode of operation of the MOP .....	103
Table 3-17	Selecting the motorized potentiometer .....	103
Table 3-18	Correspondence between the parameters .....	108
Table 3-19	BICO parameters for ramp-function generator .....	114
Table 3-20	Examples for the parameter settings of P0810 .....	117
Table 3-21	Possible parameter settings for P0719 .....	118
Table 3-22	Automatic restarts .....	127
Table 3-23	Settings for parameter P1200 .....	129
Table 3-24	Partial excerpt of monitoring functions / messages .....	134
Table 3-25	Thermal classes .....	137
Table 3-26	General protection of the power components .....	139
Table 3-27	V/f characteristic (parameter P1300) .....	144
Table 3-28	Voltage boost .....	145
Table 4-1	Inverter conditions indicated by the LEDs on the SDP .....	152
Table 5-1	MICROMASTER Performance Ratings .....	158
Table 5-2	Dimensions, required cooling air flow and tightening torques for power terminals .....	159
Table 5-3	Current reduction depending on pulse frequency .....	159
Table 5-4	MICROMASTER 420 Specifications .....	160
Table 7-1	Permissible harmonic current emissions .....	169
Table 7-2	Class 1 - General Industrial .....	170
Table 7-3	Class 2 - Filtered Industrial .....	170
Table 7-4	Class 3 - Filtered for Residential, Commercial and Light Industry .....	171
Table 7-5	Compliance Table .....	172





# 1 Overview

**This Chapter contains:**

A summary of the major features of the MICROMASTER 420 range.

1.1	The MICROMASTER 420.....	18
1.2	Features.....	19

## 1.1 The MICROMASTER 420

The MICROMASTER 420s are a range of frequency inverters for controlling the speed of three phase AC motors. The various models available range from the 120 W single-phase input to the 11 kW three-phase input.

The inverters are microprocessor-controlled and use state-of-the-art Insulated Gate Bipolar Transistor (IGBT) technology. This makes them reliable and versatile. A special pulse-width modulation method with selectable Pulse frequency permits quiet motor operation. Comprehensive protective functions provide excellent inverter and motor protection.

The MICROMASTER 420 with its default factory settings, is ideal for a large range of simple motor control applications. The MICROMASTER 420 can also be used for more advanced motor control applications via its comprehensive parameter lists.

The MICROMASTER 420 can be used in both 'stand-alone' applications as well as being integrated into 'Automation Systems'.

## 1.2 Features

### Main Characteristics

- Easy installation
- Easy commissioning
- Rugged EMC design
- Can be operated on IT line supplies
- Fast repeatable response time to control signals
- Comprehensive range of parameters enabling configuration for a wide range of applications
- Simple cable connection
- 1 Output relay
- 1 Analog output (0 – 20 mA)
- 3 Isolated and switchable NPN/PNP digital inputs
- 1 Analog input, ADC: 0 – 10 V  
The analog input can be used as the 4<sup>th</sup> digital input
- BICO technology
- Modular design for extremely flexible configuration
- High switching frequencies for low-noise motor operation
- Detailed status information and integrated message functions

### Performance Characteristics

- V/f Control
  - ◆ Flux Current Control (FCC) for improved dynamic response and motor control
  - ◆ Multi-point V/f characteristic
- Automatic restart
- Flying restart
- Slip compensation
- Fast Current Limitation (FCL) for trip-free operation
- Motor holding brake
- Built-in DC injection brake
- Compound braking to improve braking performance
- Setpoint input via:
  - ◆ Analog input
  - ◆ Communication interface
  - ◆ JOG function
  - ◆ Motorized potentiometer
  - ◆ Fixed frequencies
- Ramp function generator
  - ◆ With smoothing
  - ◆ Without smoothing
- Closed-loop control with proportional-integral controller function (PI)

**Protection characteristics**

- Overvoltage/undervoltage protection
- Overtemperature protection for the inverter
- Ground fault protection
- Short-circuit protection
- $i^2t$  thermal motor protection
- PTC for motor protection

**Options**

- Refer to Chapter 6

# 2 Installation

**This Chapter contains:**

- General data relating to installation
- Dimensions of Inverter
- Wiring guidelines to minimize the effects of EMI
- Details concerning electrical installation

2.1	General .....	23
2.2	Ambient operating conditions .....	23
2.3	Mechanical installation.....	24
2.4	Electrical installation .....	27



---

**WARNING**

- ◆ Work on the device/system by **unqualified** personnel or failure to comply with warnings can result in severe personal injury or serious damage to material. Only suitably qualified personnel trained in the setup, installation, commissioning and operation of the product should carry out work on the device/system.
- ◆ Only permanently-wired input power connections are allowed. This equipment must be grounded (IEC 536 Class 1, NEC and other applicable standards).
- ◆ If a Residual Current-operated protective Device (RCD) is to be used, it must be an RCD type B. Machines with a three-phase power supply, fitted with EMC filters, must not be connected to a supply via an ELCB (Earth Leakage Circuit-Breaker EN50178 Section 5.2.11.1).
- ◆ The following terminals can carry dangerous voltages even if the inverter is inoperative:
  - the power supply terminals L/L1, N/L2, L3.
  - the motor terminals U, V, W, DC+, DC-
- ◆ Always wait **5 minutes** to allow the unit to discharge after switching off before carrying out any installation work.
- ◆ This equipment must not be used as an 'emergency stop mechanism' (see EN 60204, 9.2.5.4)

---

**CAUTION**

The connection of power, motor and control cables to the inverter must be carried out as shown in Fig. 2-8 on page 33, to prevent inductive and capacitive interference from affecting the correct functioning of the inverter.

---

## 2.1 General

### Installation after a Period of Storage

Following a prolonged period of storage, you must reform the capacitors in the inverter. The requirements are listed below.

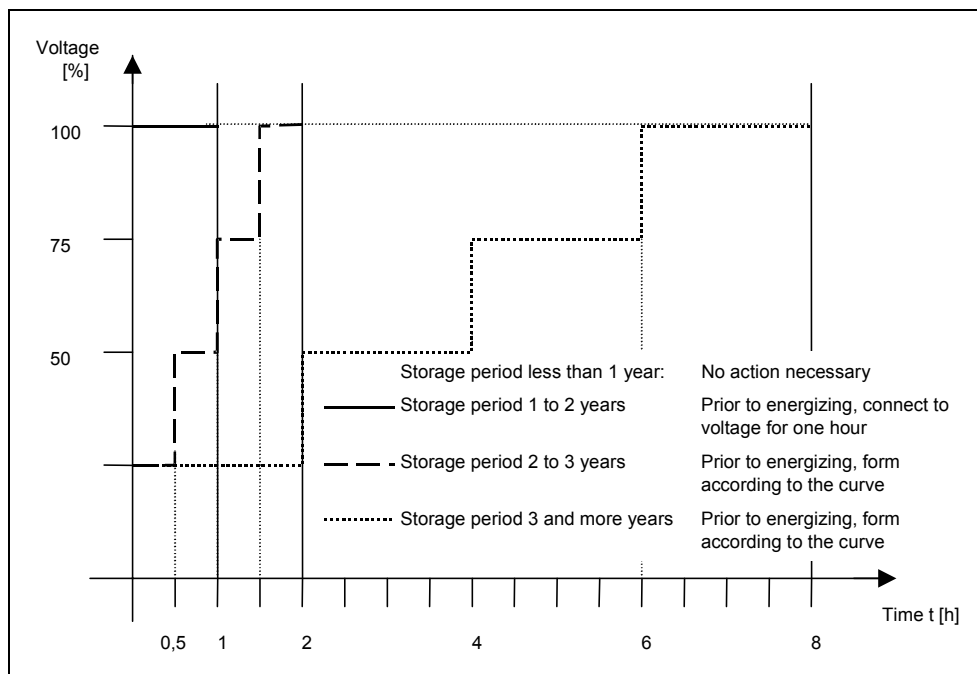


Fig. 2-1 Forming

## 2.2 Ambient operating conditions

### Temperature

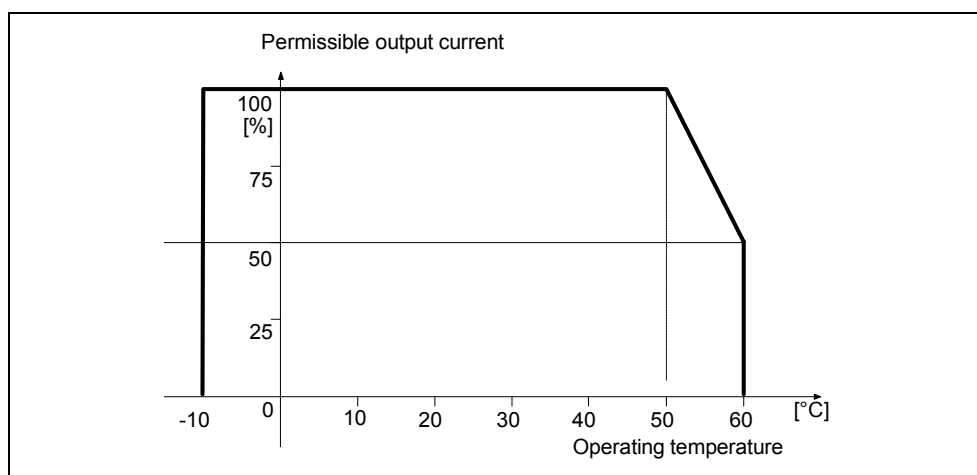


Fig. 2-2 Ambient operating temperature

## Humidity

Relative air humidity  $\leq 95\%$  Non-condensing

## Altitude

If the inverter is to be installed at an altitude  $> 1000$  m or  $> 2000$  m above sea level, derating will be required:

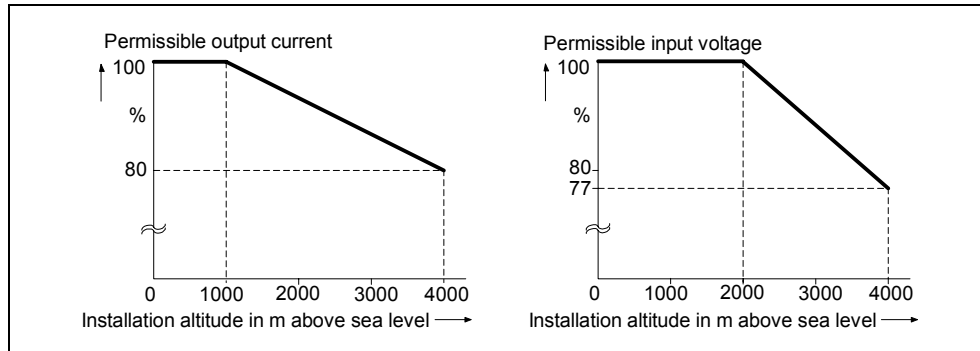


Fig. 2-3 Installation altitude

## Shock and Vibration

Do not drop the inverter or expose to sudden shock. Do not install the inverter in an area where it is likely to be exposed to constant vibration.

Mechanical strength to DIN IEC 68-2-6

- Deflection: 0.075 mm (10 ... 58 Hz)
- Acceleration:  $9.8 \text{ m/s}^2$  ( $> 58 \dots 500$  Hz)

## Electromagnetic Radiation

Do not install the inverter near sources of electromagnetic radiation.

## Atmospheric Pollution

Do not install the inverter in an environment, which contains atmospheric pollutants such as dust, corrosive gases, etc.

## Water

Take care to site the inverter away from potential water hazards, e.g. do not install the inverter beneath pipes that are subject to condensation. Avoid installing the inverter where excessive humidity and condensation may occur.

## Installation and cooling

### CAUTION

The inverters **MUST NOT** be mounted horizontally.

The inverters can be mounted without any clearance at either side.

Allow 100 mm clearance above and below the inverter. Make sure that the cooling vents in the inverter are positioned correctly to allow free movement of air.



## 2.3 Mechanical installation



### WARNING

- ◆ To ensure the safe operation of the equipment, it must be installed and commissioned by qualified personnel in full compliance with the warnings laid down in these operating instructions.
- ◆ Take particular note of the general and regional installation and safety regulations regarding work on dangerous voltage installations (e.g. EN 50178), as well as the relevant regulations regarding the correct use of tools and personal protective gear.
- ◆ The mains input, DC and motor terminals, can carry dangerous voltages even if the inverter is inoperative; wait **5 minutes** to allow the unit to discharge after switching off before carrying out any installation work.
- ◆ The inverters can be mounted adjacent to each other. If they are mounted on top of each other, however, a clearance of 100 mm has to be observed.

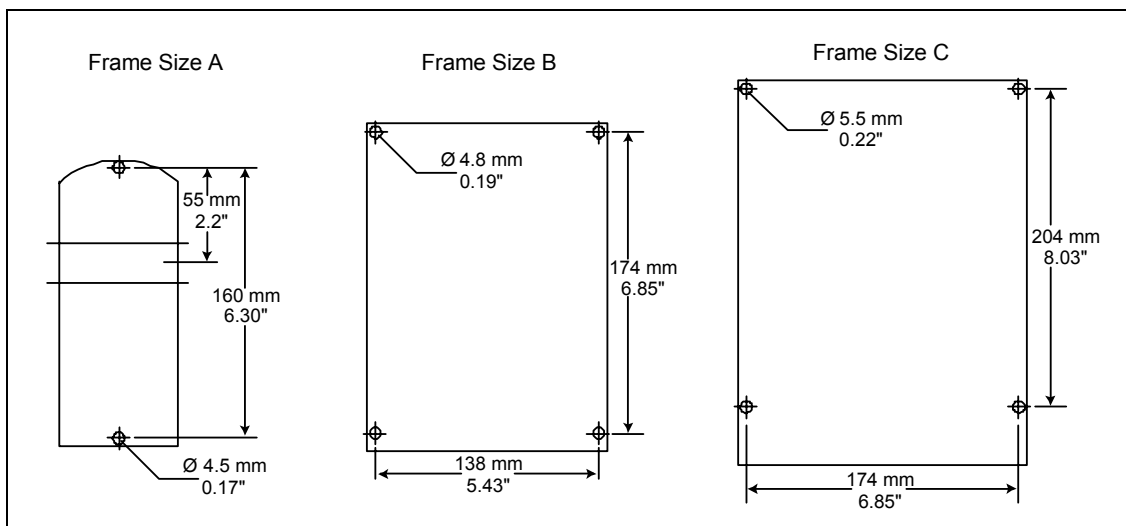


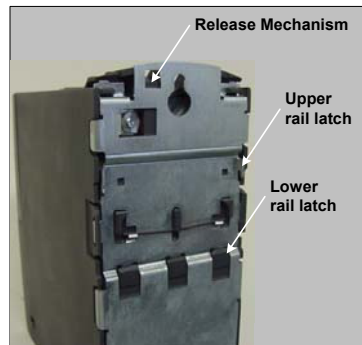
Fig. 2-4 Drill pattern for MICROMASTER 420

Table 2-1 Dimensions and Torques of MICROMASTER 420

Frame-Size		Overall Dimensions		Fixing Method	Tightening Torque
<b>A</b>	Width x Height x Depth	mm	73 x 173 x 149	2 x M4 Bolts 2 x M4 Nuts 2 x M4 Washers for mounting on standard rail	2.5 Nm with washers fitted
		inch	2.87 x 6.81 x 5.87		
<b>B</b>	Width x Height x Depth	mm	149 x 202 x 172	4 x M4 Bolts 4 x M4 Nuts 4 x M4 Washers	2.5 Nm with washers fitted
		inch	5.87 x 7.95 x 6.77		
<b>C</b>	Width x Height x Depth	mm	185 x 245 x 195	4 x M5 Bolts 4 x M5 Nuts 4 x M5 Washers	2.5 Nm with washers fitted
		inch	7.28 x 9.65 x 7.68		

### 2.3.1 Mounting on standard rail, Frame Size A

#### Fitting the Inverter to a 35 mm standard rail (EN 50022)



1. Fit the inverter to the rail using the upper rail latch.



2. Push the inverter against the rail and the lower rail latch should click into place.

#### Removing the Inverter from the rail

1. To disengage the release mechanism of the inverter, insert a screwdriver into the release mechanism.
2. Apply a downward pressure and the lower rail latch will disengage.
3. Pull the inverter from the rail.

## 2.4 Electrical installation



---

### WARNING

**The inverter must always be grounded.**

- ◆ To ensure the safe operation of the equipment, it must be installed and commissioned by qualified personnel in full compliance with the warnings laid down in these operating instructions.
  - ◆ Take particular note of the general and regional installation and safety regulations regarding work on dangerous voltage installations (e.g. EN 50178), as well as the relevant regulations regarding the correct use of tools and personal protective gear.
  - ◆ Never use high voltage insulation test equipment on cables connected to the inverter.
  - ◆ The mains input, DC and motor terminals, can carry dangerous voltages even if the inverter is inoperative; wait **5 minutes** to allow the unit to discharge after switching off before carrying out any installation work.
- 

### CAUTION

The control, power supply and motor leads **must** be laid separately. Do not feed them through the same cable conduit/trunking.

---

### 2.4.1 General



---

**WARNING**

**The inverter must always be grounded.** If the inverter is not grounded correctly, extremely dangerous conditions may arise within the inverter, which could prove potentially fatal.

---

#### Operation with ungrounded (IT) supplies

It is **not permissible** to connect MICROMASTER 4 drive converters equipped **with integrated filter** to non-grounded line supplies.

If connected to non-grounded line supplies, the 'Y' capacitor must be disabled in the device. The procedure is described in Attachment B.2.

The MICROMASTER operates on non-grounded line supplies and remains operational if an input or output phase is connected to ground. In this particular case, an output reactor must be installed.

#### Operation with Residual Current Device

If an RCD (also referred to as ELCB or RCCB) is fitted, the MICROMASTER inverters will operate without nuisance tripping, provided that:

- A type B RCD is used.
- The trip limit of the RCD is 300mA.
- The neutral of the supply is grounded.
- Only one inverter is supplied from each RCD.
- The output cables are less than 50m (screened) or 100m (unscreened).

#### Operation with long cables

All inverters will operate at full specification with cable lengths up to 50 m screened or 100 m unscreened.

When using output reactors as shown in Catalog DA 51.2, the following cable lengths are possible for all of the types of construction/sizes:

- Shielded: 200 m
- Non-shielded: 300 m

## 2.4.2 Power and motor connections



### WARNING

**The inverter must always be grounded.**

- ◆ Isolate the mains electrical supply before making or changing connections to the unit.
- ◆ Ensure that the motor is configured for the correct supply voltage: single / three-phase 230 V MICROMASTERS must not be connected to a 400 V three-phase supply.
- ◆ When synchronous motors are connected or when coupling several motors in parallel, the inverter must be operated with voltage/frequency control characteristic (P1300 = 0, 2 or 3).



### CAUTION

After connecting the power and motor cables to the proper terminals, make sure that the covers have been replaced properly before supplying power to the unit!

### NOTICE

- ◆ Ensure that the appropriate circuit-breakers/fuses with the specified current rating are connected between the power supply and inverter (see chapter 5, Tables starting on page 160).
- ◆ Use Class 1 60/75°C copper wire only (for UL compliance). For tightening torque see Table 5-2, page 159.

### Access to the power and motor terminals

You can gain access to the mains and motor terminals by removing the covers (see also Appendices A and B).

The mains and motor connections must be made as shown in Fig. 2-6.

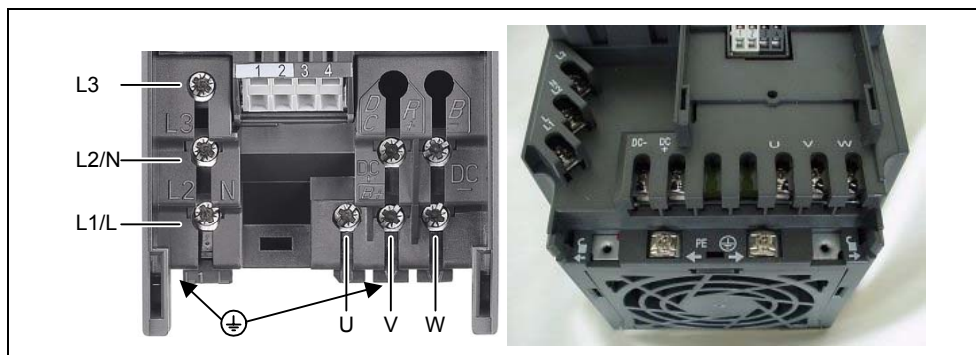


Fig. 2-5 MICROMASTER 420 connection terminals

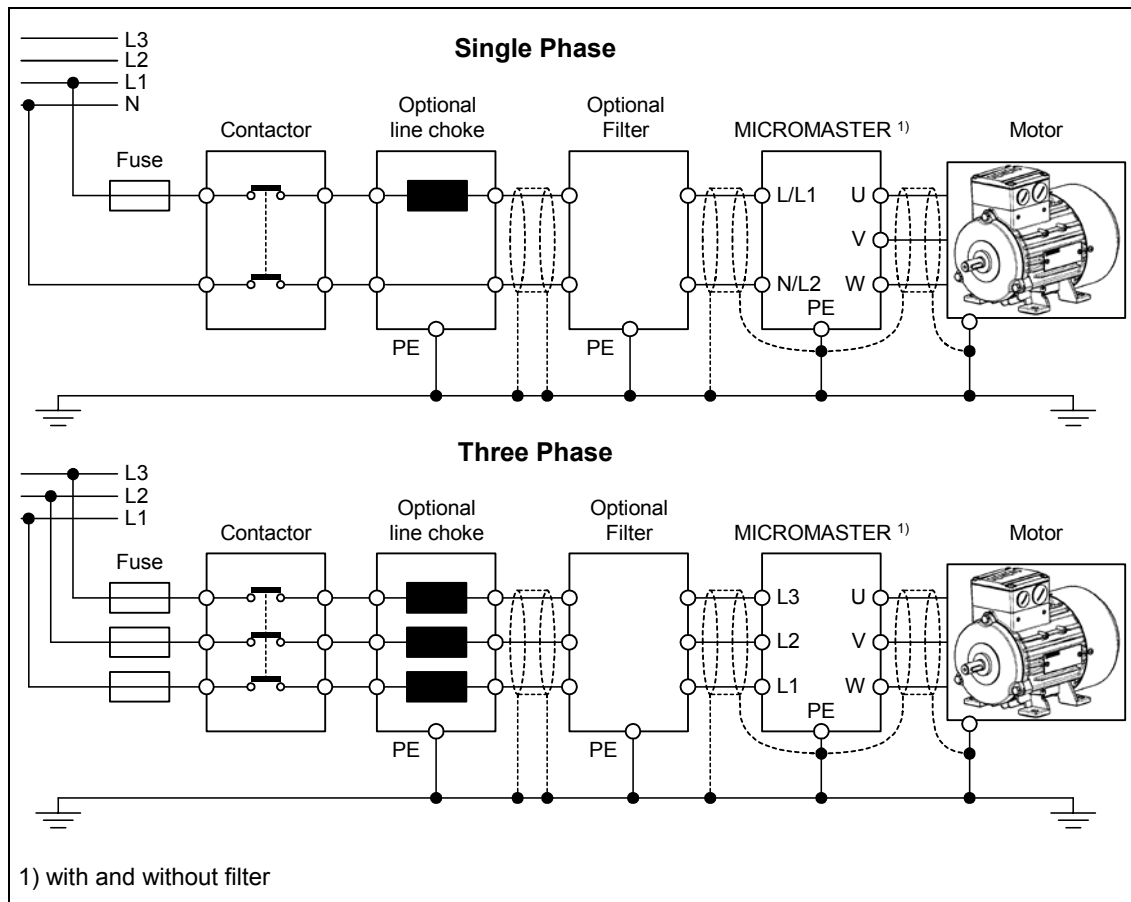


Fig. 2-6 Motor and Power Connections

### 2.4.3 Control terminals

Terminal	Designation	Function
1	-	Output +10 V
2	-	Output 0 V
3	ADC+	Analog input 1 (+)
4	ADC-	Analog input 1 (-)
5	DIN1	Digital input 1
6	DIN2	Digital input 2
7	DIN3	Digital input 3
8	-	Isolated output +24 V / max. 100 mA
9	-	Isolated output 0 V / max. 100 mA
10	RL1-B	Digital output / NO contact
11	RL1-C	Digital output / Changeover contact
12	DAC+	Analog output (+)
13	DAC-	Analog output (-)
14	P+	RS485 port
15	P-	RS485 port

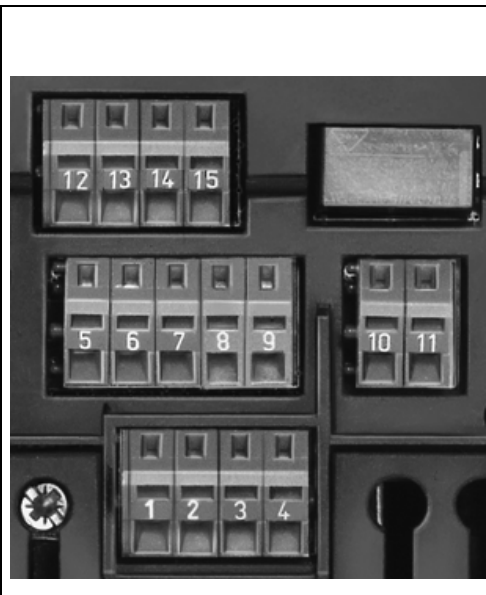


Fig. 2-7 Control terminals of MICROMASTER 420

A detailed description of the inputs and outputs is provided in Section 3.6.

### 2.4.4 Avoiding Electro-Magnetic Interference (EMI)

The inverters are designed to operate in an industrial environment where a high level of EMI can be expected. Usually, good installation practices will ensure safe and trouble-free operation. If you encounter problems, follow the guidelines stated below.

#### Action to Take

- Ensure that all equipment in the cubicle is well grounded using short, thick grounding cable connected to a common star point or busbar
- Make sure that any control equipment (such as a PLC) connected to the inverter is connected to the same ground or star point as the inverter via a short thick link.
- Connect the return ground from the motors controlled by the inverters directly to the ground connection (PE) on the associated inverter
- Flat conductors are preferred as they have lower impedance at higher frequencies
- Terminate the ends of the cable neatly, ensuring that unscreened wires are as short as possible
- **Separate the control cables from the power cables as much as possible, using separate trunking, if necessary at 90° to each other.**
- Whenever possible, use screened leads for the connections to the control circuitry
- Ensure that the contactors in the cubicle are suppressed, either with R-C suppressors for AC contactors or 'flywheel' diodes for DC contactors fitted to the coils. Varistor suppressors are also effective. This is important when the contactors are controlled from the inverter relay
- Use screened or armored cables for the motor connections and ground the screen at both ends using the cable clamps



---

#### WARNING

Safety regulations **must not** be compromised when installing inverters!

---



## 2.4.5 Screening Methods

### Gland Plate

The Gland Plate Kit is supplied as an option. It allows easy and efficient connection of the necessary screening. See the Gland Plate Installation Instructions contained on the Docu-CD.

### Screening without a Gland Plate

Should a Gland Plate not be available, then the inverter can be screened using the methodology shown in Fig. 2-8.

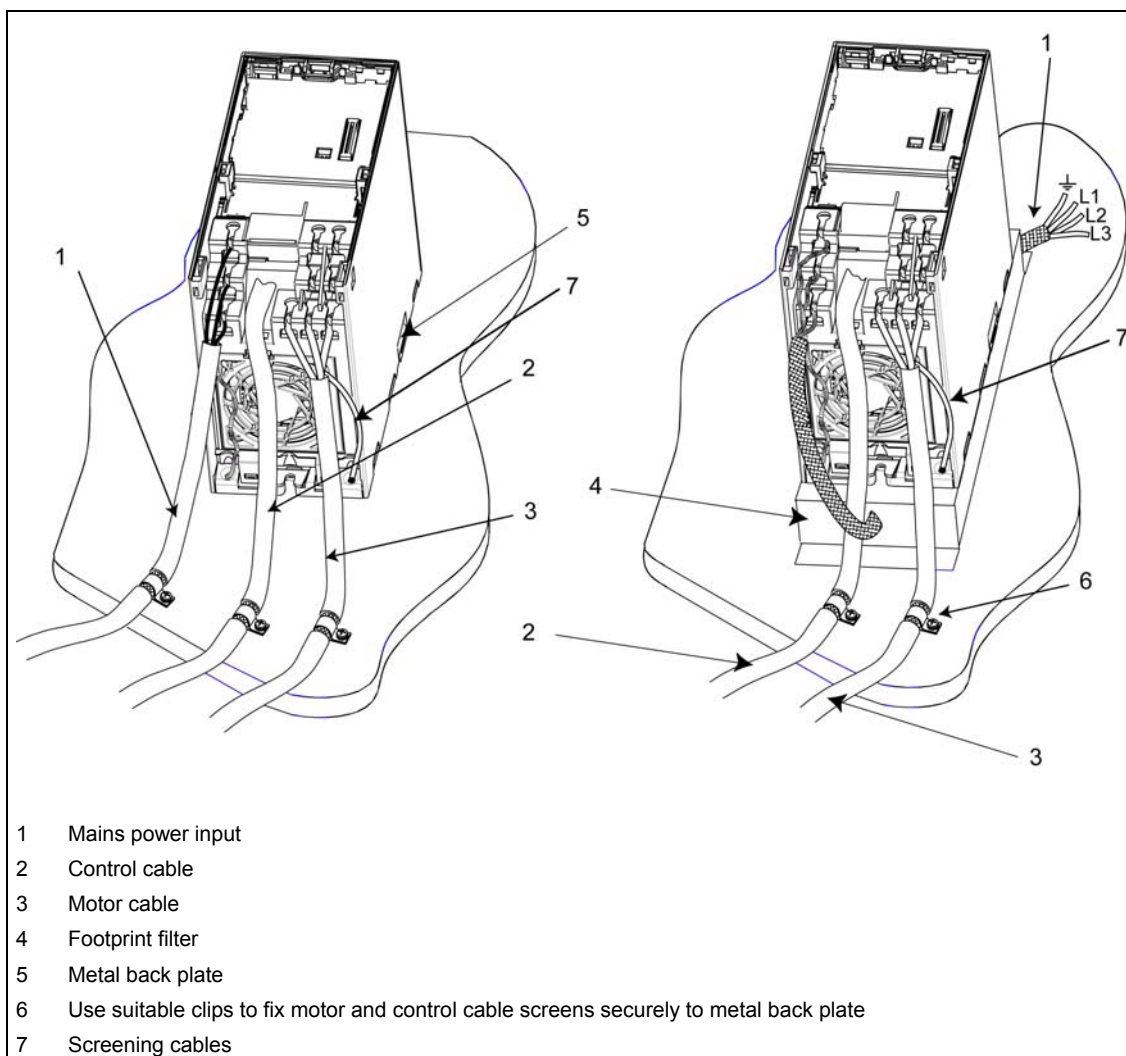


Fig. 2-8 Wiring Guidelines to Minimize the Effects of EMI



## 3 Functions

### This Section includes the following:

- Explanation of the MICROMASTER 420 parameters
- An overview of the parameter structure of MICROMASTER 420
- A description of the display and operator control elements and communications
- A block diagram of MICROMASTER 420
- An overview of the various ways of commissioning the MICROMASTER 420
- A description of the inputs and outputs
- Possibilities of controlling the MICROMASTER 420
- A description of the various functions of the MICROMASTER 420 and their implementation
- Explanation and information on the protective functions

3.1	Parameters .....	38
3.1.1	Setting / monitoring parameters and parameter attributes .....	38
3.1.2	Interconnecting signals (BICO technology) .....	44
3.1.2.1	Selecting the command source P0700 / selecting the setpoint source P1000.....	44
3.1.2.2	Selection of command/frequency setpoint P0719 .....	46
3.1.2.3	BICO technology.....	47
3.1.3	Reference quantities .....	50
3.2	Operator panels for MICROMASTER.....	52
3.2.1	Description of the BOP (Basic Operator Panel) .....	52
3.2.2	Description of the AOP (Advanced Operator Panel) .....	53
3.2.3	Keys and their functions on the operator panel (BOP / AOP) .....	54
3.2.4	Changing parameters using the operator panel .....	55
3.3	Block diagram .....	56
3.4	Factory setting .....	57
3.5	Commissioning .....	59
3.5.1	50/60 Hz setting .....	61
3.5.2	Quick commissioning .....	62
3.5.3	Calculating the motor / control data .....	69
3.5.4	Motor data identification (stator resistance).....	70
3.5.5	Commissioning the application .....	72
3.5.6	Series commissioning .....	84
3.5.7	Parameter reset to the factory setting.....	86
3.6	Inputs / outputs .....	87
3.6.1	Digital inputs (DIN).....	87
3.6.2	Digital output (DOOUT) .....	90
3.6.3	Analog input (ADC).....	92
3.6.4	Analog output (DAC).....	93

3.7	Communication .....	95
3.7.1	USS bus configuration via COM link (RS485) .....	98
3.8	Fixed frequencies (FF) .....	99
3.9	Motorized potentiometer (MOP) .....	102
3.10	JOG .....	104
3.11	PID controller (technological controller) .....	106
3.11.1	PID motorized potentiometer (PID-MOP) .....	108
3.11.2	PID fixed setpoint (PID-FF) .....	109
3.12	Setpoint channel .....	110
3.12.1	Summation and modification of the frequency setpoint (AFM) .....	110
3.12.2	Ramp-function generator (RFG) .....	112
3.12.3	OFF/braking functions .....	115
3.12.4	Manual / automatic operation .....	117
3.13	Motor holding brake (MHB) .....	119
3.14	Electronic brakes .....	122
3.14.1	DC braking .....	122
3.14.2	Compound braking .....	125
3.15	Automatic restart .....	127
3.16	Flying restart .....	129
3.17.1	Vdc_max controller .....	131
3.18	Monitoring functions / messages .....	133
3.18.1	General monitoring functions / messages .....	133
3.19	Thermal motor protection and overload responses .....	135
3.19.1	Thermal motor model .....	135
3.19.2	PTC temperature sensor .....	137
3.20	Power module protection .....	138
3.20.1	General overload monitoring .....	139
3.20.2	Thermal monitoring functions and overload responses .....	140
3.21	Open-loop/closed-loop control technique .....	143
3.21.1	V/f control .....	143
3.21.1.1	Voltage boost .....	145
3.21.1.2	V/f open-loop control with flux current control (FCC) .....	147
3.21.1.3	Slip compensation .....	148
3.21.1.4	V/f resonance damping .....	149
3.21.1.5	Current limiting (Imax controller) .....	150



---

**WARNING**

- MICROMASTER drive inverters operate with high voltages.
  - When electrical equipment is operated, then specific parts of this equipment are at hazardous voltage levels.
  - Emergency switching-off devices in compliance with EN 60204 IEC 204 (VDE 0113) must remain functional in all operating modes of the control device. When the Emergency switching-off device is reset, then it is not permissible that the equipment runs-up again in an uncontrolled or undefined way.
  - In cases and situations where short-circuits in the control device can result in significant material damage or even severe bodily injury (i.e. potentially hazardous short-circuits), then additional external measures or devices/equipment must be provided in order to ensure or force operation without any potential hazards, even if a short-circuit occurs (e.g. independent limit switches, mechanical interlocks etc.).
  - Certain parameter settings can mean that the drive inverter automatically restarts after the power supply voltage fails and then returns.
  - The motor parameters must be precisely configured in order to ensure perfect motor overload protection.
  - The drive inverter provides internal motor overload protection according to UL508C, Section 42. Also refer to P0610, P0611 and P0335 - I<sup>2</sup>t is enabled in the default setting.
  - The drive inverter is suitable for use in circuits which supply a maximum symmetrical (balanced) current 10,000 A (RMS) at a maximum voltage of 230 V / 460 V – if it is protected using a type H or K fuse (also refer to Tables 5-5).
  - The drive unit may not be used as 'Emergency switching-off device' (refer to EN 60204, 9.2.5.4).
- 



---

**CAUTION**

Only qualified personnel may commission (start-up) the equipment. Safety measures and warnings must be always extremely carefully observed and fulfilled.

---

## 3.1 Parameters

### 3.1.1 Setting / monitoring parameters and parameter attributes

The drive inverter is adapted to the particular application using the appropriate parameters. This means that each parameter is identified by a parameter number, parameter text and specific attributes (e.g. readable, can be written into, BICO attribute, group attribute etc.). Within any one particular drive system, the parameter number is unique. On the other hand, an attribute can be assigned a multiple number of times so that several parameters can have the same attribute.

For MICROMASTER, parameters can be accessed using the following operator units:

- BOP (option)
- AOP (option)
- PC-based commissioning (start-up) tool "Drive Monitor" or "STARTER". These PC-based tools are supplied on the CD-ROM.

The parameter types are the main differentiating feature of the parameters.

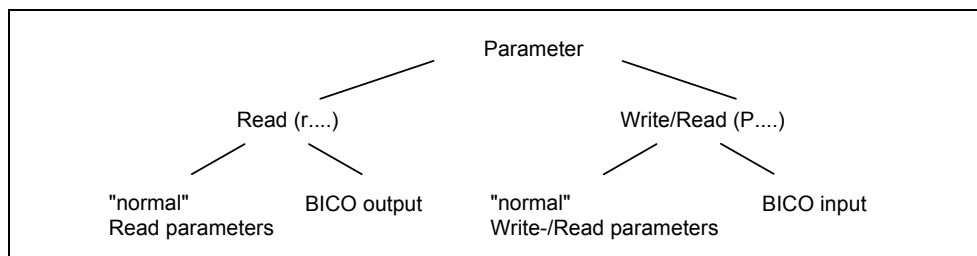


Fig. 3-1 Parameter types

### Setting parameters

Parameters which can be written into and read – "P" parameters

These parameters are activated/de-activated in the individual functions and directly influence the behavior of a function. The value of this parameter is saved in a non-volatile memory (EEPROM) as long as the appropriate option was selected (non-volatile data save). Otherwise, these values are saved in the non-volatile memory (RAM) of the processor, which are lost after power failure or power-off/power-on operations.

#### Notation:

P0927            setting parameter 927

P0748.1        setting parameter 748, bit 01

P0719[1]       setting parameter 719 index 1

P0013[0...19] setting parameter 13 with 20 indices (indices 0 to 19)

Abbreviated notation

P0013[20]      setting parameter 13 with 20 indices (indices 0 to 19)

Monitoring parameters

These can only be read – "r" parameters  
These parameters are used to display internal quantities, for example states and actual values. These parameters are indispensable, especially for diagnostics.

Notation:

- r0002                    monitoring parameter 2
  - r0052.3                monitoring parameter 52, bit 03
  - r0947[2]                monitoring parameter 947 index 2
  - r0964[0...4]           monitoring parameter 964 with 5 indices (indices 0 to 4)
- Abbreviated notation
- r0964[5]                monitoring parameter 964 with 5 indices (indices 0 to 4)

NOTE

- A parameter (e.g. P0013[20]) with x consecutive elements (in this case: 20) is defined using an index. x is defined by the numerical index value. When transferred to a parameter this means that an indexed parameter can assume several values. The values are addressed via the parameter number including the index value (e.g. P0013[0], P0013[1], P0013[2], P0013[3], P0013[4], ...). Index parameters, for example, are used for:
  - Table functions
  - Sub-functions

P0013[0]	
P0013[1]	
P0013[2]	
⋮	
P0013[18]	
P0013[19]	







In addition to the parameter number and parameter text, every setting and monitoring parameter has different attributes which are used to individually define the properties/characteristics of the parameter. The attributes are listed in the following Table (refer to Table 3-1) which are used for MICROMASTER.

Table 3-1 Parameter attributes

Attribute group	Attribute	Description
Data types		The data type of a parameter defines the maximum possible value range. 3 data types are used for MICROMASTER. They either represent an unsigned integer value (U16, U32) or a floating-point value (float). The value range is frequently restricted by a minimum, maximum value (min, max) or using drive inverter/motor quantities.
	U16	Unsigned, integer value with a size of 16 bits, max. value range: 0 .... 65535
	U32	Unsigned, integer value with a size of 32 bits max. value range: 0 .... 4294967295
	Float	A simple precise floating point value according to the IEEE standard format max. value range: $-3.39e^{+38}$ – $+3.39e^{+38}$
Value range		The value range, which is specified as a result of the data type, is restricted/limited by the minimum, maximum value (min, max) and using drive inverter/motor quantities. Straightforward commissioning (start-up) is guaranteed in so much that the parameters have a default value. These values (min, def, max) are permanently saved in the drive inverter and cannot be changed by the user.
	-	No value entered (e.g.: "r parameter")
	Min	Minimum value
	Def	Default value
	Max	Maximum value
Unit		For MICROMASTER, the units of a particular parameter involve the physical quantity (e.g. m, s, A). Quantities are measurable properties/characteristics of physical objects, operations, states and are represented using characters of a formula (e.g. V = 9 V).
	-	No dimension
	%	Percentage
	A	Ampere
	V	Volt
	Ohm	Ohm
	us	Microseconds
	ms	Milliseconds
	s	Seconds
	Hz	Hertz
	kHz	Kilohertz
	1/min	Revolutions per minute [RPM]
	m/s	Meters per second
	Nm	Newton meter
	W	Watt
	kW	Kilowatt
	Hp	Horse power
	kWh	Kilowatt hours
	°C	Degrees Celsius
	m	Meter
	kg	Kilograms
	°	Degrees (angular degrees)



Attribute group	Attribute	Description
Access level		The access level is controlled using parameter P0003. In this case, only those parameters are visible at the BOP or AOP, where the access level is less than or equal to the value assigned in parameter P0003. On the other hand, for DriveMonitor and STARTER, only access levels 0 and 4 are relevant. For example, parameters with access level 4 cannot be changed if the appropriate access level has not been set.  The following access levels are implemented in the family of MICROMASTER drive units:
	0	User-defined parameter list (refer to P0013)
	1	Standard access to the most frequently used parameters
	2	Extended access, e.g. to drive inverter I/O functions
	3	Expert access only for experienced users
		As far as the ability to visualize the parameters is concerned, the group assignment of the individual parameters must be taken into account. Parameter P0004 is used for the control (refer to the Grouping).
Grouping		The parameters are sub-divided into groups according to their functionality. This increases the transparency and allows a parameter to be quickly searched for. Furthermore, parameter P0004 can be used to control the ability to be visualized for the BOP / AOP.  Main parameter area:
	ALWAYS	0 all parameters
	INVERTER	2 drive inverter parameters 0200 .... 0299
	TECH_APL	5 technical applications / units 0500 .... 0599
	COMMANDS	7 control commands, digital I/O 0700 .... 0749 and 0800 .... 0899
	TERMINAL	8 Analog inputs/outputs 0750 .... 0799
	SETPOINT	10 Setpoint channel and ramp-function gen. 1000 .... 1199
	FUNC	12 Drive inverter functions 1200 .... 1299
	CONTROL	13 Motor open-loop/closed-loop control 1300 .... 1799
	COMM	20 Communications 2000 .... 2099
	ALARMS	21 Faults, warnings, monitoring functions" 2100 .... 2199
	TECH	22 Technological controller (PID controller) 2200 .... 2399
BICO		Description for Binector Input (BI), Binector Output (BO), Connector Input (CI), Connector Output (CO) and Connector Output / Binector Output (CO/BO), refer to Section 3.1.2.3
	BI	Binector Input
	BO	Binector Output
	CI	Connector Input
	CO	Connector Output
	CO/BO	Connector Output / Binector Output
Change state		"P" parameters can only be changed depending on the drive state. The parameter value is not accepted if the instantaneous state is not listed in the parameter attribute "Change state". For instance, the commissioning (start-up) parameter P0010 with the attribute "CT" can only be changed in quick start-up "C" or ready "T" but not in run "U".
	C	Quick commissioning (start-up)
	U	Operation (run)
	T	Ready
QC.		This parameter attribute identifies as to whether the parameter is included in the quick commissioning (start-up) (P0010 = 1).
	No	The parameter is not included in the quick commissioning (start-up)
	Yes	The parameter is included in the quick commissioning (start-up)

Attribute group	Attribute	Description
Active		This attribute is only of importance in conjunction with a BOP. The "Immediate" attribute indicates that this value is already accepted when scrolling (when changing the value with  or  ). Especially parameters which are used for optimization functions have this property (e.g. constant voltage boost P1310 or filter time constants). On the other hand, for parameters with the attribute "After actuation", the value is only accepted after first actuating the key  . These include, for example, parameters where the parameter value can have different settings/meanings (e.g. selecting the frequency setpoint source P1000).
	Immediately	The value becomes valid by either scrolling with  or 
	After actuation	The value is only accepted by pressing 

The attributes and groups are shown, in the parameter list, in the header line of the parameter. This is shown as an example in Fig. 3-2 using parameter P0305.

Parameter number	Index	BICO (if exist)	Parameter text	Access level
P0305[3]			Rated motor current	
CStat:	C	Datatype:	Float	Unit
P-Group:	MOTOR	Active:	first confirm	QuickComm. Yes
Group		Active		QuickComm.
CStat		Datatype		Unit
				Wertebereich
				Min: 0.01
				Def: 3.25
				Max: 10000.00
				Level: 1

Fig. 3-2 Header line for parameter P0305

The interrelationship between access level P0003 and the grouping P0004 is schematically shown in Fig. 3-3.

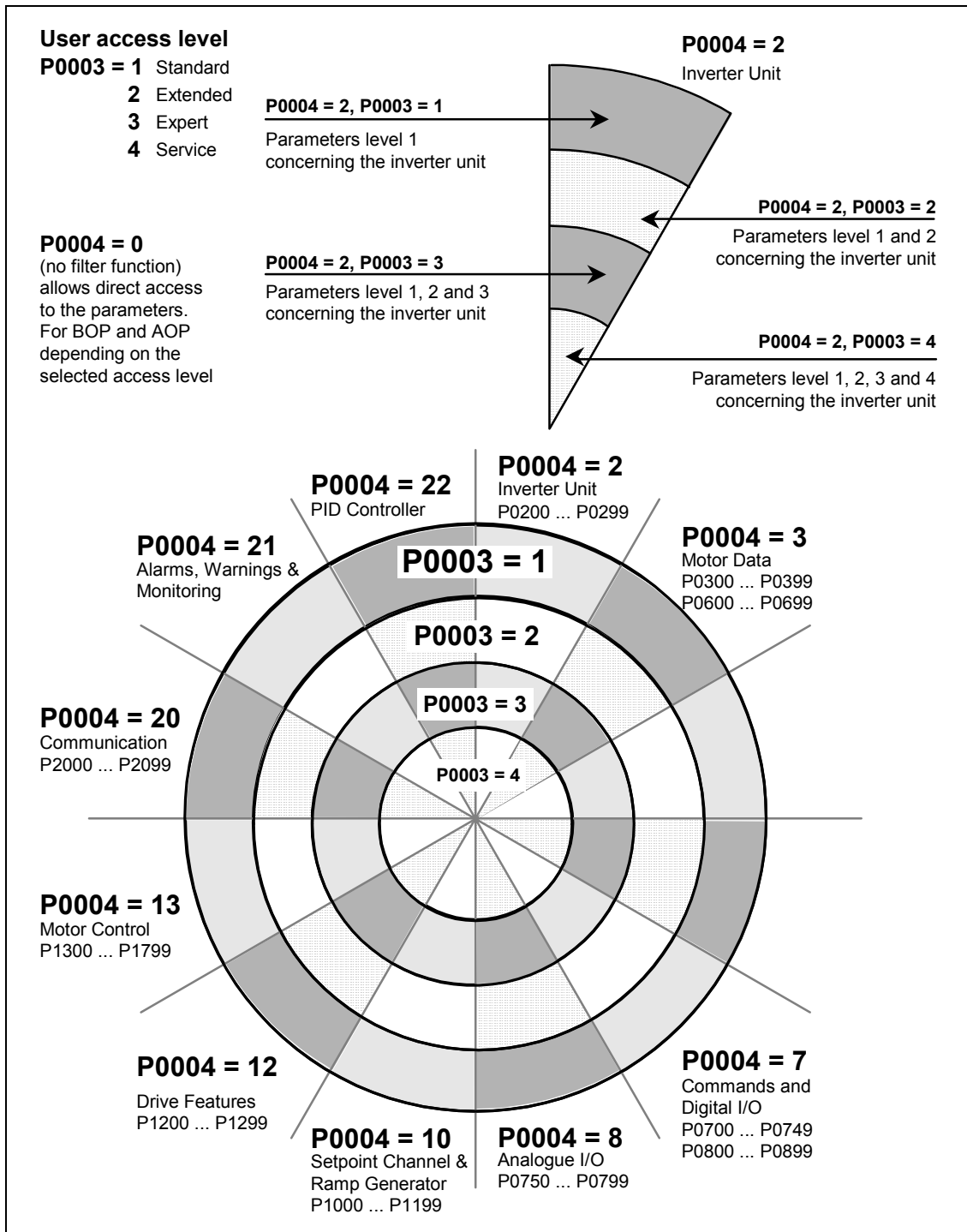


Fig. 3-3 Parameter grouping / access

### 3.1.2 Interconnecting signals (BICO technology)

A state-of-the-art drive unit must be able to interconnect internal and external signals (setpoint / actual values and control / status signal). This interconnection functionality must have a high degree of flexibility in order to be able to adapt the drive to new applications. Further, a high degree of usability is required, which also fulfills standard applications. This is the reason that within the MICROMASTER series of drive units, BICO technology (→ flexibility) and fast parameterization using parameters P0700 / P1000 (→ usability) or P0719 (→ combination P0700/P1000) have been introduced to be able to fulfill both of these requirements.

#### 3.1.2.1 Selecting the command source P0700 / selecting the setpoint source P1000

The following parameters can be used to quickly interconnect setpoints and control signals:

- P0700 "Selection of command source"
- P1000 "Selection of setpoint source"

These parameters are used to define via which interface the drive inverter receives the setpoint or the power-on/power-off command. The interfaces, listed in Table 3-2 can be selected for the command source P0700.

Table 3-2 Parameter P0700

Parameter values	Significance / command source
0	Factory default
1	BOP (operator panel, refer to Section 3.2.1)
2	Terminal strip
4	USS on BOP link
5	USS on COM link
6	CB on COM link

The following internal or external sources / interfaces can be selected for the frequency setpoint source P1000. In addition to the main setpoint (1<sup>st</sup> position), a supplementary setpoint (2<sup>nd</sup> position) can be selected (refer to Table 3-3).

Table 3-3 Parameter P1000

Parameter values	Significance	
	Main setpoint source	Supplementary setpoint source
0	No main setpoint	-
1	MOP setpoint (motorized potentiometer)	-
2	Analog setpoint	-
3	Fixed frequency	-
4	USS on BOP link	-
5	USS on COM link	-
6	CB on COM link	-
10	No main setpoint	MOP setpoint
11	MOP setpoint	MOP setpoint
12	Analog setpoint	MOP setpoint
..	..	..
..	..	..
66	CB on COM link	CB on COM link

**NOTE**

- Communications between the AOP and MICROMASTER are established using the USS protocol. The AOP can be connected to both the BOP link (RS 232) as well as at the COM link interface (RS 485) of the drive inverter. If the AOP is to be used as command source or setpoint source then for parameter P0700 or P1000, either "USS on BOP link" or "USS on COM link" should be selected.
- The complete list of all of the setting possibilities can be taken from the parameter list (refer to parameter list P1000).
- Parameters P0700 and P1000 have the following default settings:
  - a) P0700 = 2 (terminal strip)
  - b) P1000 = 2 (analog setpoint)

In this case, the selection of the command source is made independently of the selection of the frequency setpoint source. This means that the source to enter the setpoint does not have to match the source to enter the power-on/power-off command (command source). This means, for example, that the setpoint (P1000 = 4) can be connected via an external device which is connected to the BOP link interface via USS and the control ON/OFF command, etc. is entered via digital inputs (terminals, P0700 = 2).

**CAUTION**

- When modifying P0700 or P1000, then the drive inverter also changes the subordinate BICO parameters (refer to the parameter list for P0700 or P1000 and the appropriate tables)
- No priority has assigned between the direct BICO parameterization and P0700/P1000. The last modification is valid.

### 3.1.2.2 Selection of command/frequency setpoint P0719

Parameter P0719 represents a combination of the functionalities of the two parameters P0700 and P1000. Here, it is possible to changeover the command source as well as also the frequency setpoint source via a parameter change. Contrary to P0700 and P1000, for parameter P0719, the subordinate (lower-level) BICO parameters are not changed. This characteristic/feature is especially used by PC tools in order to briefly retrieve the control authority for the drive without having to change the existing BICO parameterization. Parameter P0719 "Selection of command/frequency setpoint" comprises the command source (Cmd) and the frequency setpoint (setpoint).

Table 3-4 Parameter P0719

Parameter values	Significance	
	Command source	Setpoint source (frequency source)
0	Cmd = BICO parameter	Setpoint = BICO parameter
1	Cmd = BICO parameter	Setpoint = MOP setpoint
2	Cmd = BICO parameter	Setpoint = Analog setpoint
3	Cmd = BICO parameter	Setpoint = Fixed frequency
4	Cmd = BICO parameter	Setpoint = USS BOP link
5	Cmd = BICO parameter	Setpoint = USS COM link
6	Cmd = BICO parameter	Setpoint = CB COM link
10	Cmd = BOP	Setpoint = BICO parameter
11	Cmd = BOP	Setpoint = MOP setpoint
12	Cmd = BOP	Setpoint = Analog setpoint
..	..	..
..	..	..
64	Cmd = CB on COM link	Setpoint = USS on BOP link
66	Cmd = CB on COM link	Setpoint = USS on COM link

#### NOTE

- The complete list of all of the possible settings can be taken from the parameter list (refer to the parameter list, P0719).
- Contrary to parameter P0700 and P1000, subordinate BICO parameters are not changed for parameter P0719. This characteristic/feature can be used during service if the control authority must be briefly and quickly re-assigned (e.g. selecting and executing the motor data identification routine using a PC-based tool).

### 3.1.2.3 BICO technology

Using BICO technology (English: Binector Connector Technology), process data can be freely interconnected using the "standard" drive parameterization. In this case, all values which can be freely interconnected (e.g. frequency setpoint, frequency actual value, current actual value, etc.) can be defined as "Connectors" and all digital signals which can be freely interconnected (e.g. status of a digital input, ON/OFF, message function when a limit is violated etc.) can be defined as "Binectors".

There are many input and output quantities as well as quantities within the control which can be interconnected in a drive unit. It is possible to adapt the drive to the various requirements using BICO technology.

A binector is a digital (binary) signal without any units and which can either have the value 0 or 1. Binectors always refer to functions whereby they are sub-divided into binector inputs and binector outputs (refer to Fig. 3-4). In this case, the binector input is always designated using a "P" parameter plus attribute "BI" (e.g.: P0731 BI: Function, digital output 1), while the binector output is always represented using an "r" parameter plus attribute "BO" (e.g.: r0751 BO: ADC status word).

As can be seen from the examples above, the binector parameters have the following abbreviations in front of the parameter names:

➤ **BI Binector Input, signal receiver ("P" parameters)**

→ The BI parameter can be interconnected with a binector output as source, by entering the parameter number of the binector output (BO parameter) as value in the BI parameter (e.g.: Interconnecting the "BO" parameter r0751 with "BI" parameter P0731 → P0731 = 751).

➤ **BO Binector Output, signal source ("r" parameters)**

→ The BO parameter can be used as source for BI parameters. For the particular interconnection the BO parameter number must be entered into the BI parameter (e.g.: Interconnecting the "BO" parameter r0751 with "BI" parameter P0731 → P0731 = 751).

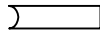
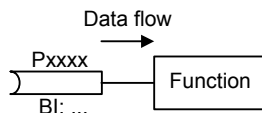

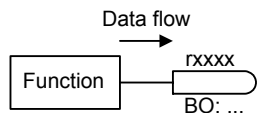
Abbreviation and symbol	Name	Function
BI 	Binector input (signal receiver)	
BO 	Binector output (signal source)	

Fig. 3-4 Binectors

A connector is a value (16 or 32 bit), which can include a normalized quantity (without dimension) as well as also a quantity with associated units. Connectors always refer to functions whereby they are sub-divided into connector inputs and connector outputs (refer to Fig. 3-5). Essentially the same as the binectors, the connector inputs are characterized by a "P" parameter plus attribute "CI" (e.g.: P0771 CI: DAC); while the connector outputs are always represented using an "r" parameter plus attribute "CO" (e.g.: r0021 CO: Smoothed output frequency).

As can be seen from the examples above, connector parameters have the following abbreviations in front of the parameter names:

➤ **CI Connector Input, signal sink ("P" parameters)**

→ The CI parameter can be interconnected with a connector output as source, by entering the parameter number of the connector output (CO parameter) as value in the CI parameter (e.g.: P0771 = 21).

➤ **CO Connector Output, signal source ("r" parameters)**

→ The CO parameter can be used as source for CI parameters. For the particular interconnection, the CO parameter number must be entered in the CI parameter (e.g.: P0771 = 21).

Further, MICROMASTER has "r" parameters where several binector outputs are combined in a word (e.g.: r0052 CO/BO: Status word 1). This feature reduces, on one hand, the number of parameters and simplifies parameterization via the serial interface (data transfer). This parameter is further characterized by the fact that it does not have any units and each bit represents a digital (binary) signal.

As can be seen from the examples of parameters, these combined parameters have the following abbreviation in front of the parameter names:

➤ **CO/BO Connector Output / Binector Output, signal source ("r" parameters)**

- CO/BO parameters can be used as source for CI parameters and BI parameters:
- In order to interconnect all of the CO/BO parameters, the parameter number must be entered into the appropriate CI parameter (e.g.: P2016[0] = 52).
  - When interconnecting a single digital signal, in addition to the CO/BO parameter number, the bit number must also be entered into the BI parameter (e.g.: P0731 = 52.3)


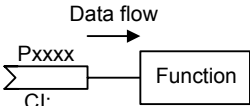

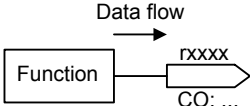

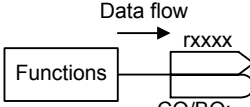
Abbreviation and symbol	Name	Function
CI 	Connector input (signal receiver)	
CO 	Connector output (signal source)	
CO BO 	Binector/connector output (signal source)	

Fig. 3-5 Connectors



In order to interconnect two signals, a BICO setting parameter (signal receiver) must be assigned the required BICO monitoring parameter (signal source). A typical BICO interconnection is shown using the following examples (refer to Fig. 3-6).

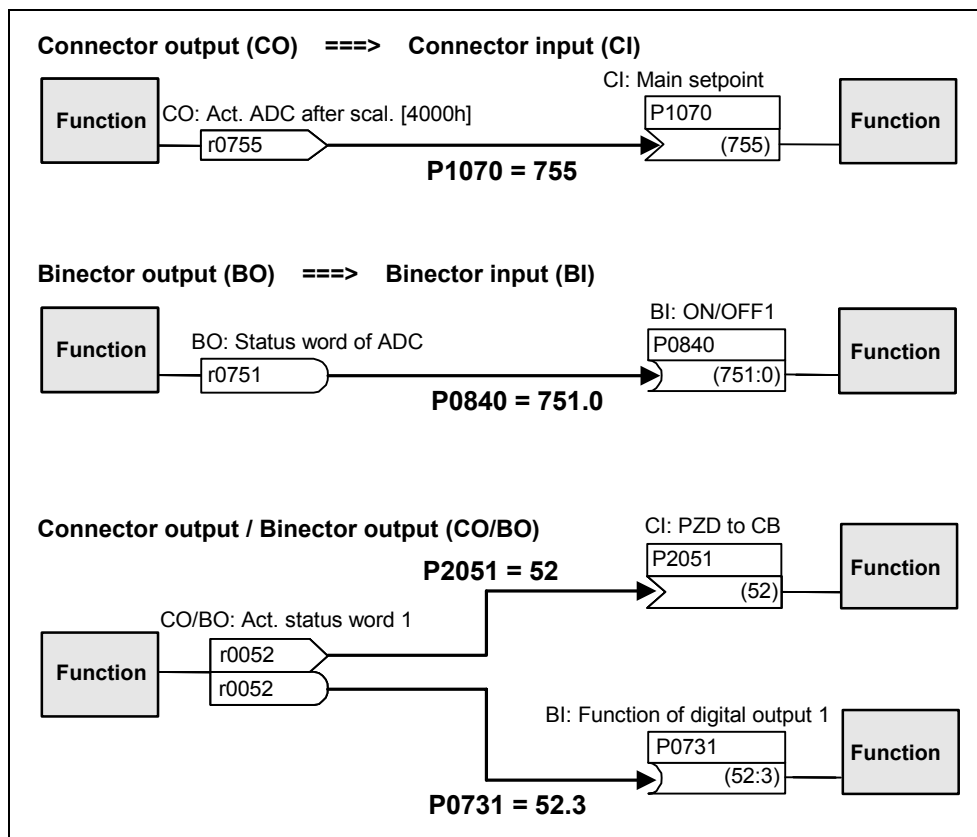


Fig. 3-6 BICO connections (examples)

#### NOTE

BICO parameters with the CO, BO or CO/BO attributes can be used a multiple number of times.

### 3.1.3 Reference quantities

Parameter range: P2000 - P2002

When being output or read-in by the drive inverter, physical quantities are normalized or de-normalized. This conversion is made directly by the particular interface using the reference quantities. The normalization / de-normalization is carried-out for the following interfaces:

Table 3-5 Normalized interfaces

Interface	100 %
Analog input (voltage input)	10 V
Analog output (current output)	20 mA
USS	4000 h
CB	4000 h

Further, a normalization is carried-out for a BICO connection if the connector output (CO) represents a physical quantity and the connector input (CI) a normalized (percentage) quantity (e.g. PID controller). A de-normalization is carried-out if the inverse applies.

Reference quantities (normalization quantities) are intended to allow setpoints and actual signals to be represented in a uniform, standard way (normalization / de-normalization of physical quantities such as setpoint and actual frequency). This also applies to permanently set parameters that are assigned the "percentage" units. A value of 100 % corresponds in this case to a process data value PZD of 4000 h (USS or CB) or a current value of 20 mA (analog output) or a voltage value of 10 V (analog input). The following reference parameters and permanently saved reference values are available:

Table 3-6 Normalization functions

Parameter	Designation	Value (100 % / 4000 h)	Units
P2000	Reference frequency	P2000	Hz
P2001	Reference voltage	P2001	V
P2002	Reference current	P2002	A
-	Reference speed	$P2000 * 60 / r0313$	RPM
-	Reference temperature	100 °C	°C
-	Reference energy	100 kWh	kWh

## Example

The normalization / de-normalization via the "USS to BOP link" serial interface is shown using the reference frequency P2000.

If the connection between two BICO parameters is closed (directly using BICO parameters or indirectly using P0719 or P1000), that have a different representation/notation (normalized representation (hex) or physical representation (Hz)), then the following normalization is made in the drive inverter to the target value:

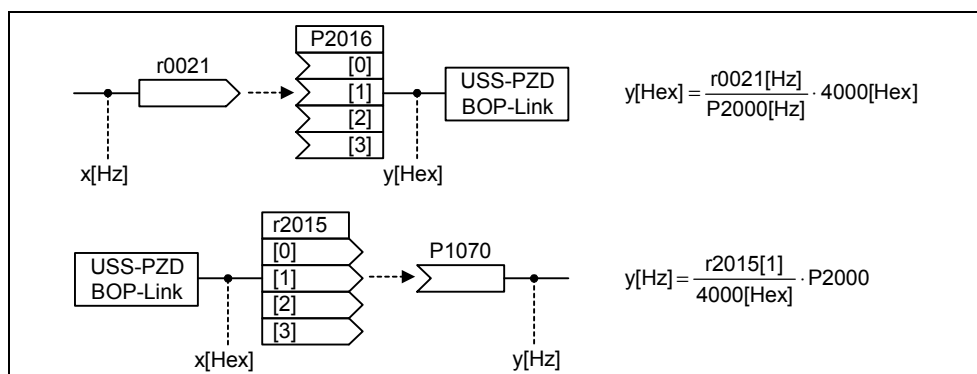


Fig. 3-7 Normalization / de-normalization

## Note

- Analog values are limited to 10 V or 20 mA. A maximum of 100 % can be output / read-in referred to the appropriate reference values as long as no DAC/ADC scaling (factory setting) was made.
- Setpoints and actual value signals via the serial interface:
  - ◆ When transferring this data via the PZD part, it is limited to the value 7FFF h. This is the reason that the max. value 200 % is referred to the reference value.
  - ◆ When transferring this data via the PKW part, it is transferred as a function of the data type and units.
- Parameter P1082 (max. frequency) limits, in the drive inverter, the frequency independently of the reference frequency. This is the reason that when P1082 is changed (factory setting: 50 Hz), then the P2000 (factory setting: 50 Hz) should always be adapted. For instance, if for a NEMA motor the parameter is set to 60 Hz and P2000 is not changed, then the analog setpoint / actual value at 100 % or a setpoint/actual value signal at 4000 h is limited to 50 Hz!

## 3.2 Operator panels for MICROMASTER

MICROMASTER drive units can be optionally equipped with a BOP (Basic Operator Panel) or AOP (Advanced Operator Panel). The AOP distinguishes itself as a result of a plain text display which simplifies operator control, diagnostics as well as also commissioning (start-up).

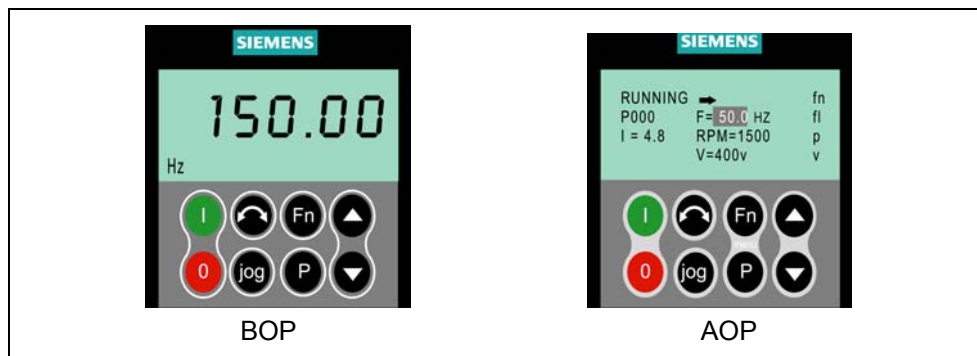


Fig. 3-8 Operator panels

### 3.2.1 Description of the BOP (Basic Operator Panel)

The BOP, available as option, allows drive inverter parameters to be accessed. In this case, the Status Display Panel (SDP) must be removed and the BOP either inserted or connected in the door of a cabinet using a special mounting kit (operator panel - door mounting kit) (refer to the Attachment A).

Parameter values can be changed using the BOP. This allows the MICROMASTER drive unit to be set-up for a particular application. In addition to the keys (refer to Section 3.2.3), it includes a 5-digit LCD display on which the parameter numbers rxxxx and Pxxxx, parameter values, parameter units (e.g. [A], [V], [Hz], [s]), alarm Axxxx or fault messages Fxxxx as well as setpoints and actual values.

#### NOTE

- Contrary to the AOP, for the BOP, parameters do not have to be set or taken into consideration when establishing the communications between the BOP and drive inverter.
- A BOP does not have a local memory. This means that it is not possible to save a parameter set on the BOP.

### 3.2.2 Description of the AOP (Advanced Operator Panel)

An AOP (this is available as option) has the following additional functions with respect to a BOP:

- Multi-language and multi-line plain text display
- Units are additionally displayed, such as [Nm], [°C], etc.
- Active parameters, fault messages, etc. are explained
- Diagnostics menu to support troubleshooting
- The main menu is directly called by simultaneously pressing keys Fn and P
- Timer with 3 switching operations per entry
- Up to 10 parameter sets can be downloaded / saved
- Communications between an AOP and MICROMASTER are realized using the USS protocol. An AOP can be connected to the BOP link (RS 232) as well as to the COM link interface (RS 485) of the drive inverter.
- Multi-point capable coupling to control (open-loop) and visualize up to 31 MICROMASTER drive inverters. The USS bus must, in this case, be configured and parameterized via the drive inverter terminals of the COM link interface.

Please refer to Sections 3.2.3, 3.2.4 and the AOP Manual for additional details.

---

#### NOTE

- Contrary to the BOP, for the AOP, the communications parameters of the particular interface must be taken into account.
  - When inserting / connecting to the drive inverter, the AOP automatically changes the parameter P2012 (USS-PZD length) to 4 corresponding to the interface.

COM link:	P2012[0]
BOP link:	P2012[1]
  - For DriveMonitor, the default value for the USS-PZD length is set to 2. This results in a conflict if the AOP and the DriveMonitor are operated, alternating, at the same interface.  
Remedy: Increase the USS-PZD length to 4.
-

### 3.2.3 Keys and their functions on the operator panel (BOP / AOP)










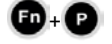





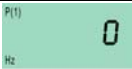





Operator panel/key	Function	Effects
	Indicates Status	The LCD displays the settings currently used by the converter.
	Start converter	Pressing the button starts the converter. This button is disabled by default. <b>Activate the button:</b> <b>BOP:</b> P0700 = 1 or P0719 = 10 ... 16 <b>AOP:</b> P0700 = 4 or P0719 = 40 ... 46 on BOP link P0700 = 5 or P0719 = 50 ... 56 on COM link
	Stop converter	OFF1 Pressing the button causes the motor to come to a standstill at the selected ramp down rate. <b>Activate the button: see button "Start converter"</b> OFF2 Pressing the button twice (or once long) causes the motor to coast to a standstill. <b>BOP: This function is always enabled</b> (independent of P0700 or P0719).
	Change direction	Press this button to change the direction of rotation of the motor. Reverse is indicated by a minus (-) sign or a flashing decimal point. Disabled by default. <b>Activate the button: see button "Start converter"</b> .
	Jog motor	In the "Ready to power-on" state, when this key is pressed, the motor starts and rotates with the pre-set jog frequency. The motor stops when the button is released. Pressing this button when the motor is running has no effect.
	Functions	This button can be used to view additional information. It works by pressing and holding the button. It shows the following, starting from any parameter during operation: 1. DC link voltage (indicated by d – units V). 2. output current. (A) 3. output frequency (Hz) 4. output voltage (indicated by o – units V). 5. The value selected in P0005 (If P0005 is set to show any of the above (1 - 4) then this will not be shown again). Additional presses will toggle around the above displays. <b>Jump Function</b> From any parameter (rxxxx or Pxxxx) a short press of the Fn button will immediately jump to r0000, you can then change another parameter, if required. Upon returning to r0000, pressing the Fn button will return you to your starting point. <b>Acknowledgement</b> If alarm and fault messages are present, then these can be acknowledged by pressing key Fn.
	Access parameters	Pressing this button allows access to the parameters.
	Increase value	Pressing this button increases the displayed value.
	Decrease value	Pressing this button decreases the displayed value.
	AOP menu	Calls the AOP menu prompting (this is only available for AOP).

Fig. 3-9 Operator panel keys

### 3.2.4 Changing parameters using the operator panel

The way that parameter P0719 can be changed will now be described; please use this description as a basis when setting all of the other parameters using the BOP.

#### Changing P0004 – parameter filter function

Step	Result on the display
1 Press  in order to access the parameter	
2 Press  until P0004 is displayed	
3 Press  in order to reach the parameter value level	
4 Press  or  in order to obtain the required value	
5 Press  to acknowledge the value and to save the value	
6 The user can only see the command parameters.	

#### Changing an indexed parameter P0719 – selecting the command/frequency setpoint













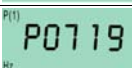



Step	Result on the display
1 Press  in order to access the parameter	
2 Press  until P0719 is displayed	
3 Press  in order to reach the parameter value	
4 Press  in order to display the currently set value	
5 Press  or  in order to obtain the required value	
6 Press  to acknowledge the value and to save the value	
7 Press  until r0000 is displayed	
8 Press  in order to return to the operating display (the display which the customer has defined)	

Fig. 3-10 Changing parameters using the BOP

#### NOTE

The BOP sometimes display **buSY** when changing parameter values. This means that the drive inverter is presently handling another higher-priority task.

### 3.3 Block diagram

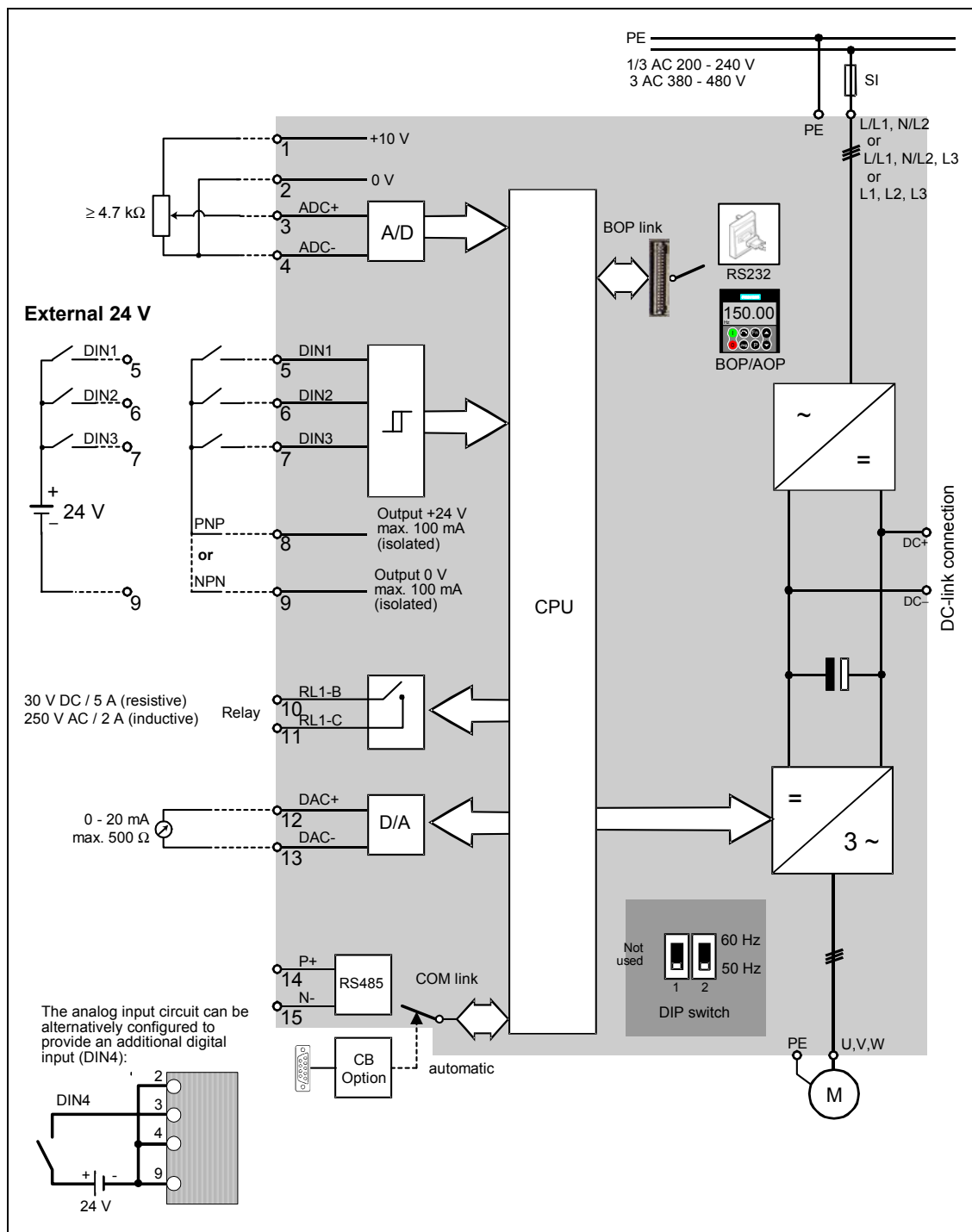


Fig. 3-11 MICROMASTER 420 – block diagram



### 3.4 Factory setting

The MICROMASTER drive unit is shipped from the plant with a Status Display Panel (SDP, refer to Fig. 3-12). The SDP has two LEDs on the front panel which display the operating state of the drive inverter (refer to Section 4.1).

When MICROMASTER is shipped from the plant with the SDP functioning, it can be operated without any additional parameterization. In this case, the drive inverter default settings (which depend on the drive inverter type / size) match the following data of a 4-pole motor:

- Rated motor power P0307
- Rated motor voltage P0304
- Rated motor current P0305
- Rated motor frequency P0310

(We recommend a Siemens standard motor.)

Further, the following conditions must be fulfilled:

- Control (ON/OFF command) via digital inputs (refer to Table 3-7)
- Setpoint input via analog input 1 P1000 = 2
- Induction motor P0300 = 1
- Self-cooled motor P0335 = 0
- Motor overload factor P0640 = 150 %
- Min. frequency P1080 = 0 Hz
- Max. frequency P1082 = 50 Hz
- Ramp-up time P1120 = 10 s
- Ramp-down time P1121 = 10 s
- Linear V/f characteristic P1300 = 0

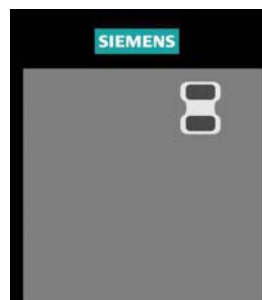


Fig. 3-12 Status Display Panel (SDP)

Table 3-7 Pre-assignment of the digital inputs

Digital inputs	Terminals	Parameter	Function	Active
Command source	-	P0700 = 2	Terminal strip	Yes
Digital input 1	5	P0701 = 1	ON / OFF1	Yes
Digital input 2	6	P0702 = 12	Reversing	Yes
Digital input 3	7	P0703 = 9	Fault acknowledge	Yes
Digital input 4	Via ADC	P0704 = 0	Digital input disabled	No

If the various prerequisites are fulfilled and the appropriate conditions present, then after the motor has been connected and the power connected, then the following is possible with the factory setting:

- The motor can be started and stopped (via DIN1 with external switch)
- The direction of rotation can be reversed (via DIN2 with external switch)
- Faults reset (via DIN3 with external switch)
- A frequency setpoint can be entered (via ADC with external potentiometer, default setting of the ADC: unipolar voltage input)
- The frequency actual value can be output (via DAC, DAC output: current output)

The potentiometer and the external switches can be connected through the drive inverter internal power supply, as shown in Fig. 3-13.

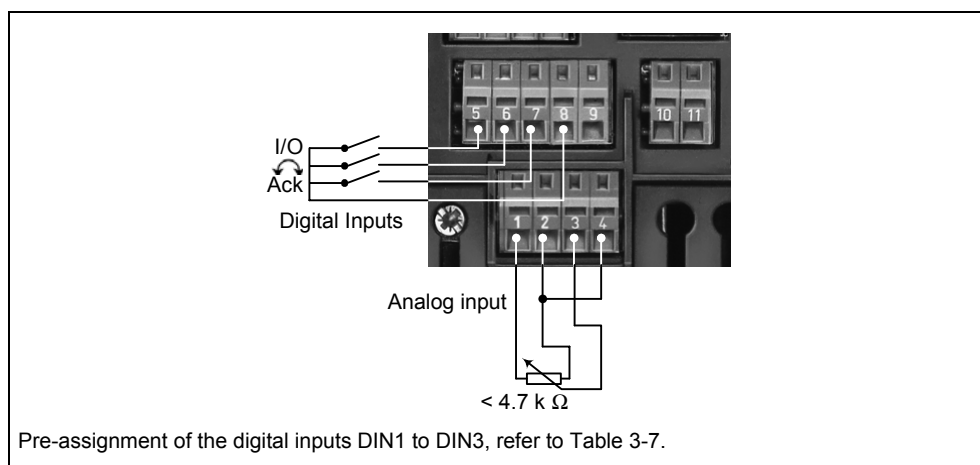


Fig. 3-13 Recommended wiring for the factory setting

If settings have to be made which go beyond the factory setting, then depending on the complexity of the application, when commissioning the drive system, the particular function description as well as the parameter list including function charts must be carefully taken into consideration.

### 3.5 Commissioning

A differentiation is made between the following scenarios when commissioning MICROMASTER:

- 50/60-Hz changeover
- Motor data identification
- Series commissioning
- Quick commissioning
- Calculating the motor / control data
- Commissioning the application

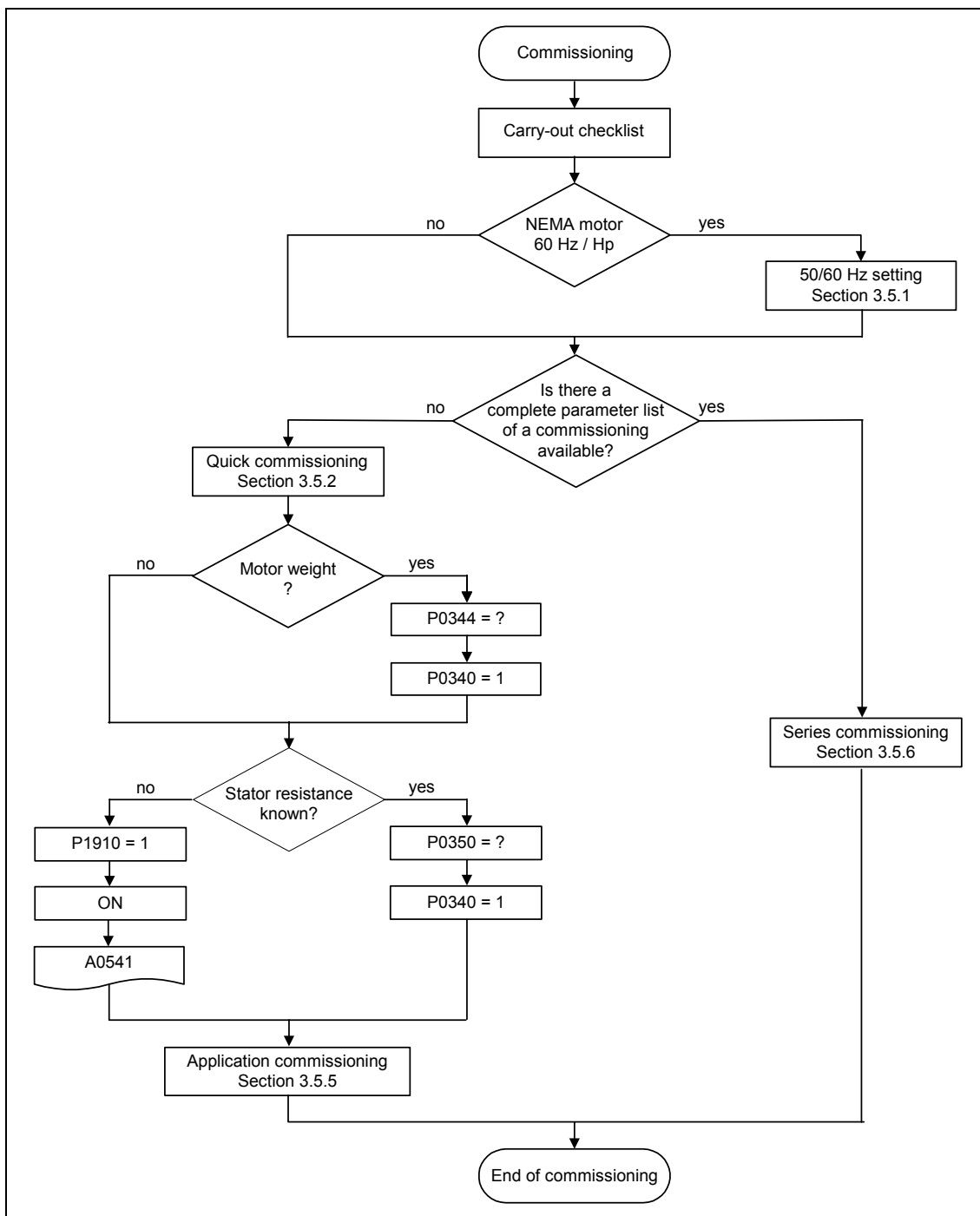


Fig. 3-14 Procedure when commissioning

When commissioning, initially, a quick commissioning should be carried-out. The actual application should only be commissioned if the drive inverter – motor combination provides a satisfactory result.

If the drive is to be commissioned from a defined state, then the drive inverter can be reset to the initial state when it left the plant. This is done as follows:

- Reset parameters to the factory setting (refer to Section 3.5.7)

### Check list

The following check list is intended to help you to simply commission MICROMASTER and to guarantee a high degree of availability:

- For all activities relating to ESDS measures
- All of the screws must have been tightened to their specified torque.
- All connectors / option modules have been correctly inserted and interlocked / screwed into place.
- The DC link pre-charging must have been completed.
- All of the components are grounded at the locations provided and all of the shields have been connected.
- MICROMASTER has been designed for defined mechanical, climatic and electrical ambient conditions. The limit values may neither be exceeded in operation nor during transport. The following must always be carefully observed:
  - ◆ Line supply conditions
  - ◆ Level of pollutants and contaminants
  - ◆ Gases and vapors that can have a negative impact on the function of the drive inverter
  - ◆ Climatic ambient conditions
  - ◆ Storage / transport
  - ◆ Shock stressing
  - ◆ Vibration stressing
  - ◆ Ambient temperature
  - ◆ Installation altitude

In order to ensure that the drive inverter is successfully commissioned, in addition to completely carrying-out all of the installation work, it is important to note that the drive inverter may not be disconnected from the line supply while parameterizing the drive unit. If commissioning is interrupted due to a power failure, then parameters could be lost. In this case, commissioning must always be re-started (it may be necessary to restore the parameters to the factory setting (refer to Section 3.5.7)).

### 3.5.1 50/60 Hz setting

The frequency setting made in the factory can be adapted to the North American market, without requiring any parameterization using an operator panel or PC tool using the 50/60 Hz DIP switch (refer to Fig. 3-15).

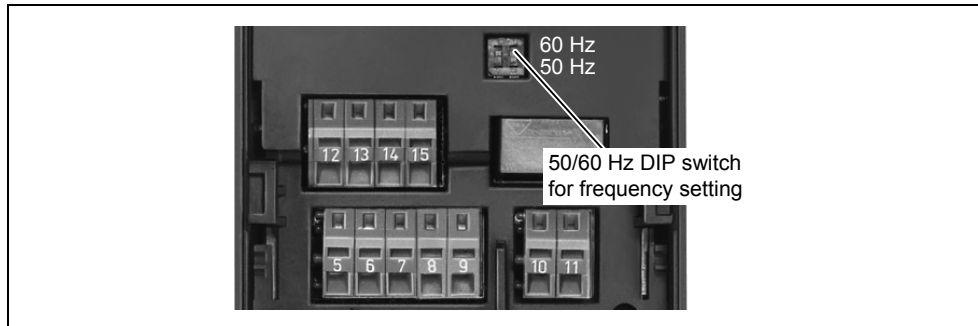


Fig. 3-15 DIP switch to change-over between 50/60 Hz

The switch determines the value of parameter P0100 corresponding to the following diagram (refer to Fig. 3-16). Besides P0100 = 2, after the power supply voltage has been switched-in, the 50/60 Hz DIP switch determines the 50/60 Hz setting (value of parameter P0100).

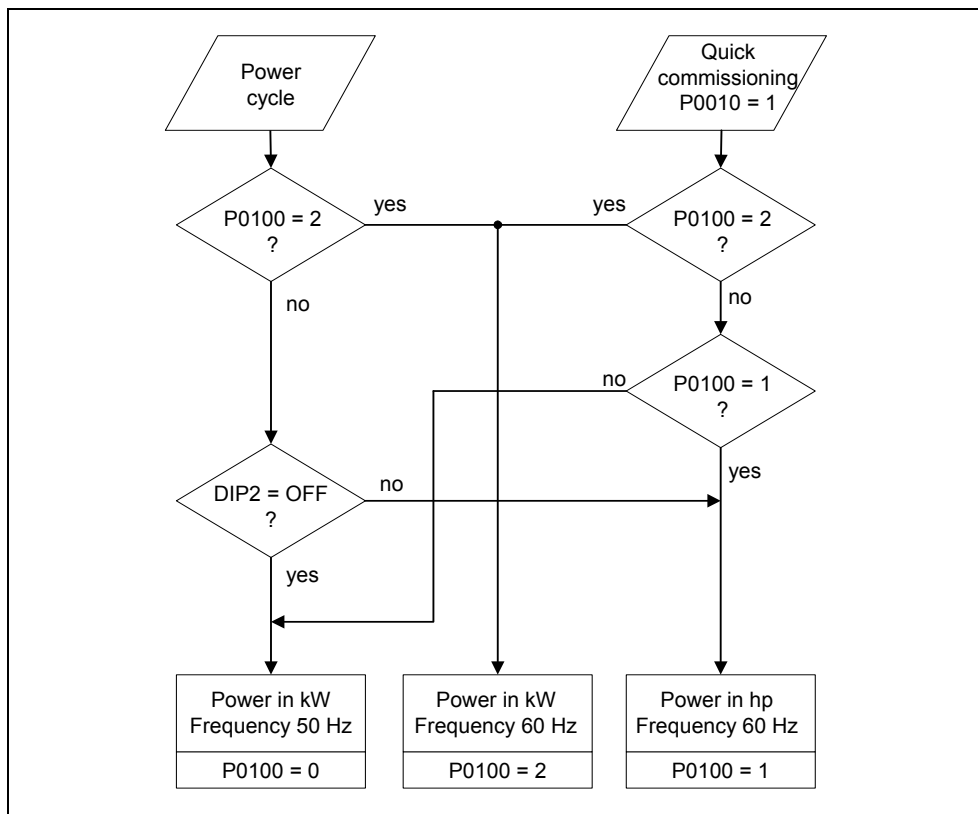


Fig. 3-16 Mode of operation of the 50/60 Hz DIP switch in conjunction with P0100

By changing the setting of 50/60 Hz DIP switch, after the drive inverter has been powered-down/powered-up, the parameters for the rated motor frequency P0310, max. frequency P1082 and reference frequency P2000 are automatically pre-set. In addition, the rated motor parameters as well as all of the other parameters which depend on the rated motor parameters, are reset. The units of the power parameters are, depending on P0100, are either interpreted as kW value or hp value.

### 3.5.2 Quick commissioning

If there is still no appropriate parameter set for the drive, then a quick commissioning must be carried-out including a motor data identification routine. The following operator units can be used to carry-out quick commissioning:

- BOP (option)
- AOP (option)
- PC Tools (with commissioning software STARTER, DriveMonitor)

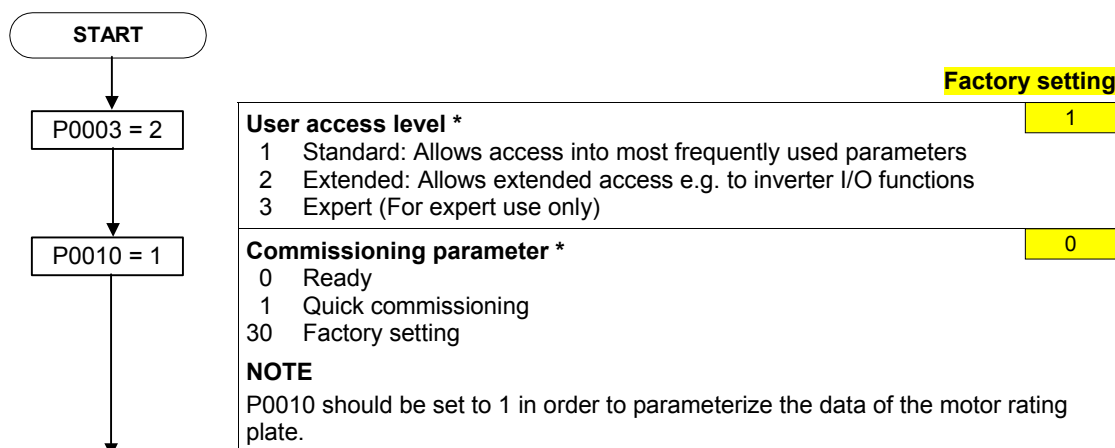
When the quick commissioning is carried-out, the motor – drive inverter is basically commissioned; the following data must be obtained, modified or entered before quick commissioning is started:

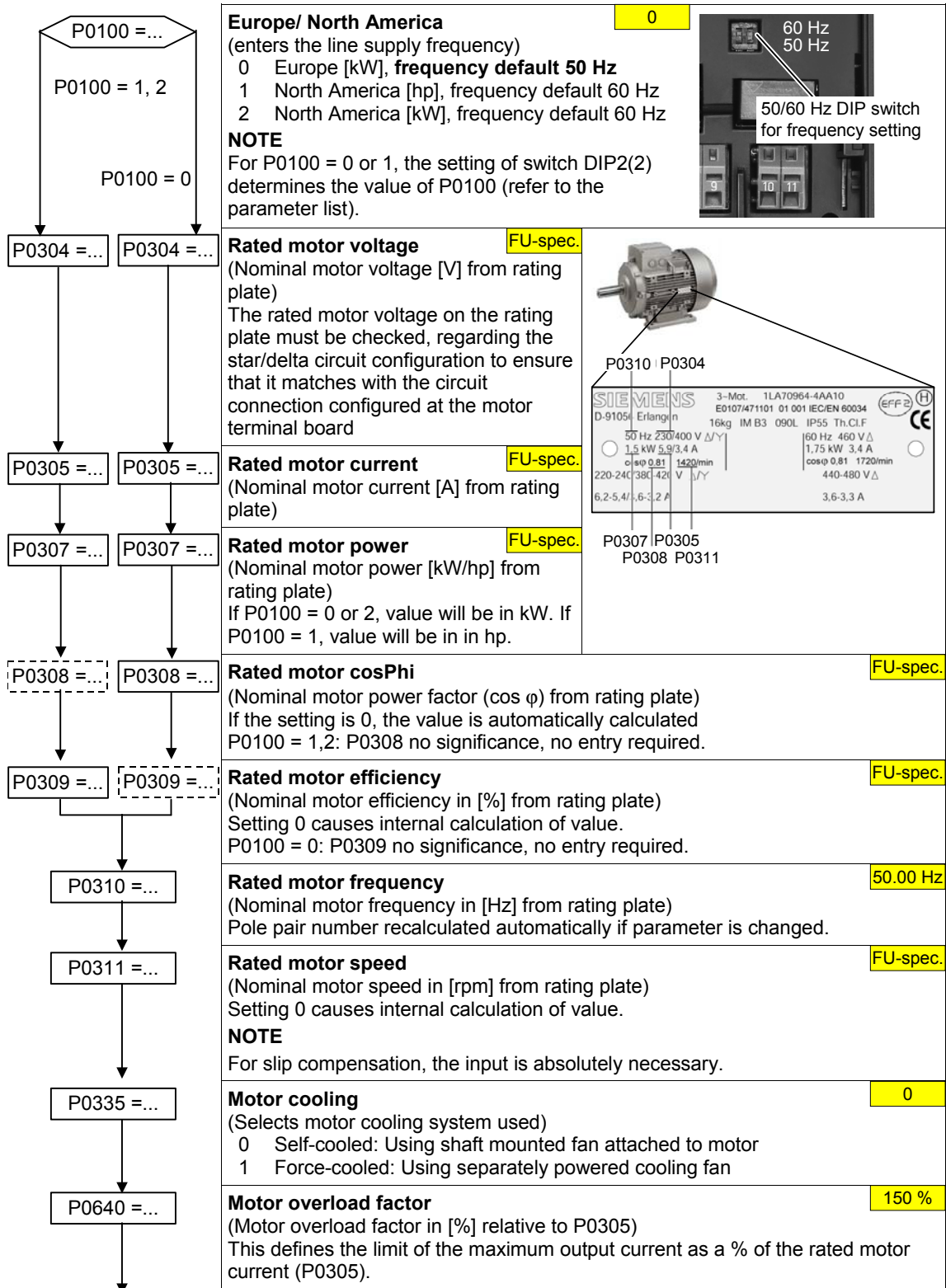
- Enter the line supply frequency
- Enter the rating plate data
- Command / setpoint sources
- Min. / max. frequency or ramp-up / ramp-down time
- Control mode
- Motor data identification

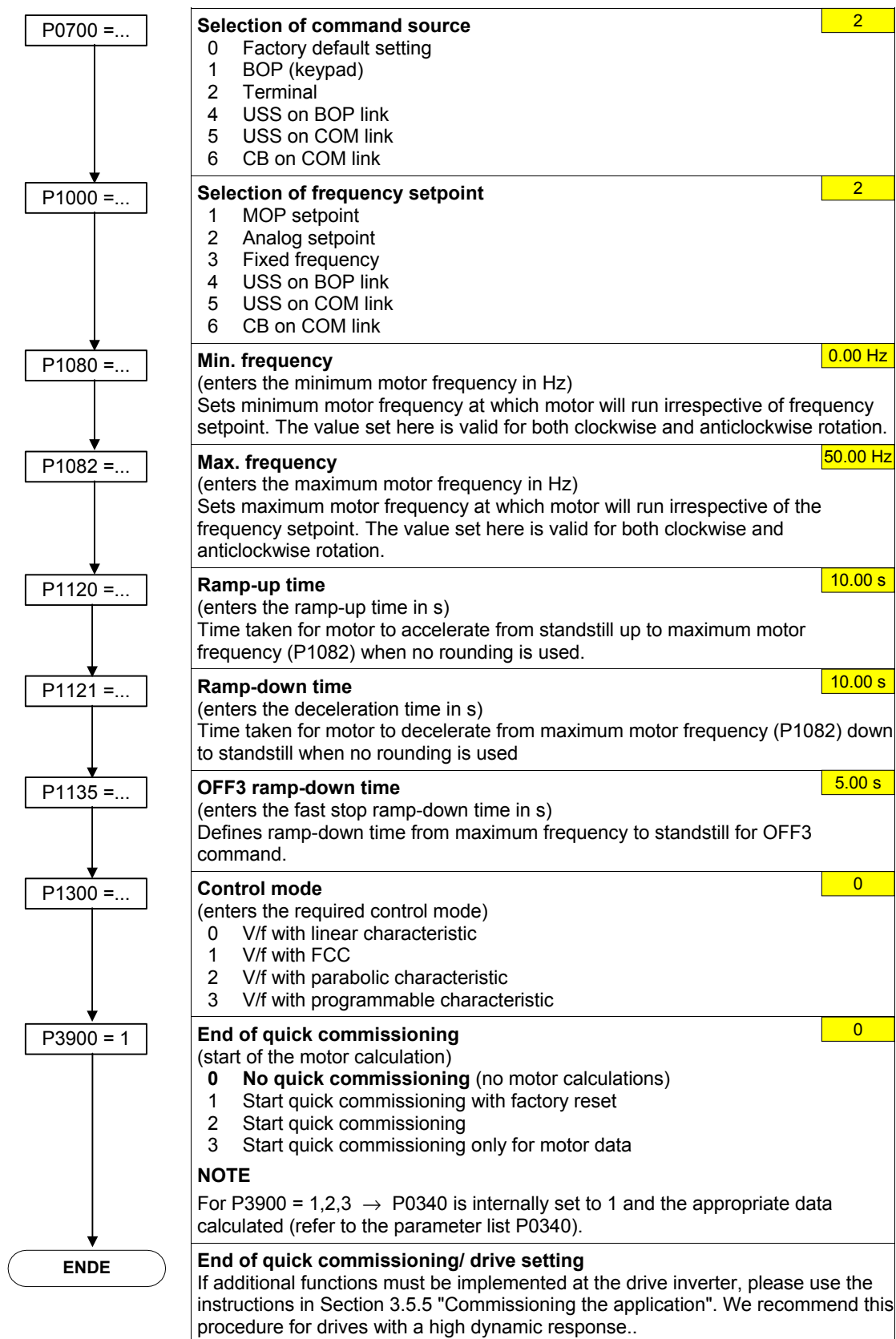
#### Parameterizing the drive with BOP or AOP

The frequency inverter is adapted to the motor using the quick commissioning function and important technological parameters are set. The quick commissioning shouldn't be carried-out if the rated motor data saved in the frequency inverter (4-pole 1LA Siemens motor, star circuit configuration  $\triangle$  frequency inverter (FU)-specific) match the rating plate data.

Parameters, designated with a \* offer more setting possibilities than are actually listed here. Refer to the parameter list for additional setting possibilities.









**WARNING**

The motor data identification routine (refer to Section 3.5.4) may not be used for loads which are potentially hazardous (e.g. suspended loads for crane applications). Before the motor data identification run is started, the potentially hazardous load must be carefully secured (e.g. by lowering the load to the floor or by clamping the load using the motor holding brake).

**NOTE**

- The precise equivalent circuit diagram data are extremely important for the voltage boost of the V/f characteristic. The equivalent diagram data can only be estimated from the rating plate data. This is the reason that the equivalent circuit diagram data are, either
  - determined using the motor data identification routine (refer to Section 3.5.4),
  - or
  - entered from the motor data sheet (refer to Section 3.5.3).
- Parameter P0308 or P0309 are only visible using the BOP or AOP if  $P0003 \geq 2$ . Depending on the setting of parameter P0100, either P0308 or P0309 is displayed.
- The input value of P0307 and all other power data are either interpreted as kW or hp value depending on P0100.

The possible rating plate / power plate data is shown in Fig. 3-17. The precise definition and explanation of this data is defined in DIN EN 60 034-1.

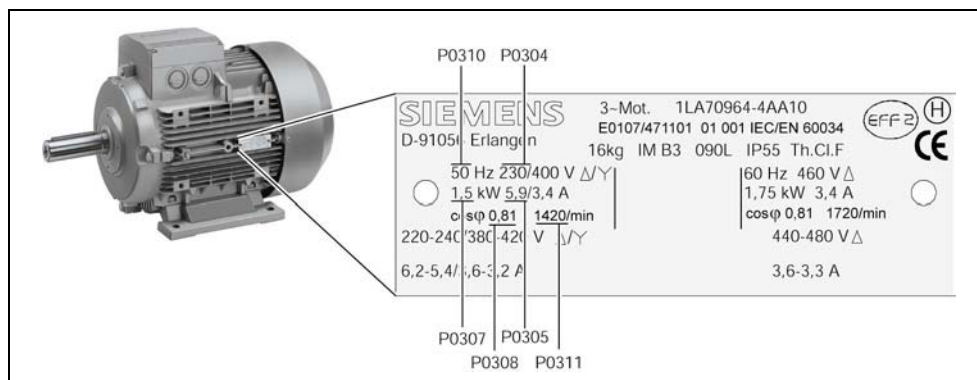


Fig. 3-17 Example of a typical motor rating plate

In order to ensure a straightforward, successful commissioning, it is important that the circuit connection in the motor terminal box (refer to Fig. 3-18) matches the rated motor voltage entered in P0304 or the rated motor current P0305.

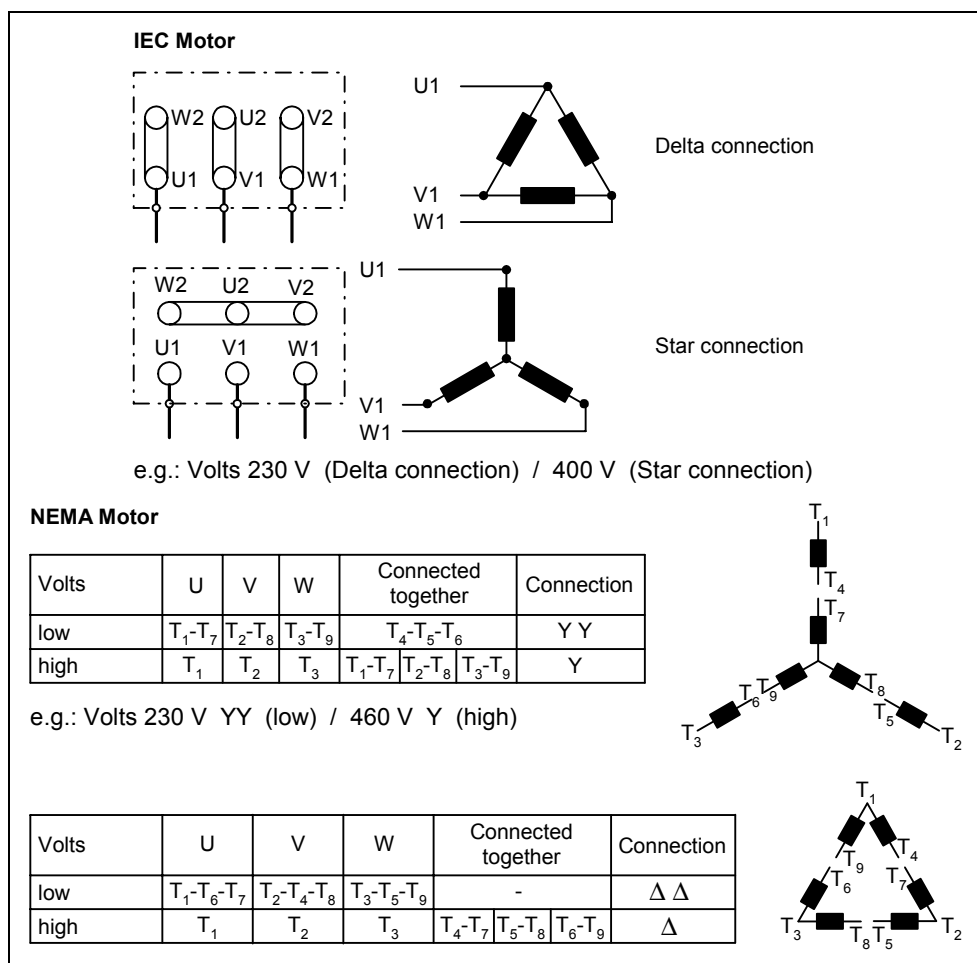


Fig. 3-18 Motor terminal box

The following must be noted when entering the rating plate data or the ESB data:

- The rated motor voltage P0304, the rated motor current P0305 and the stator resistance P0350 must always be entered in accordance with the motor circuit configuration (either delta or star).
- If the rated motor data that is available (P0304, P0305, P0350) does not match the motor circuit configuration, then the appropriate conversion (refer to Fig. 3-19) must be made and then entered.

#### NOTE

The outer conductor voltage/phase-to-phase voltage (voltage  $U_{12}$  between outer conductors L1, L2) and the outer conductor current (phase current)  $I_1$  are always specified on the rating plate.

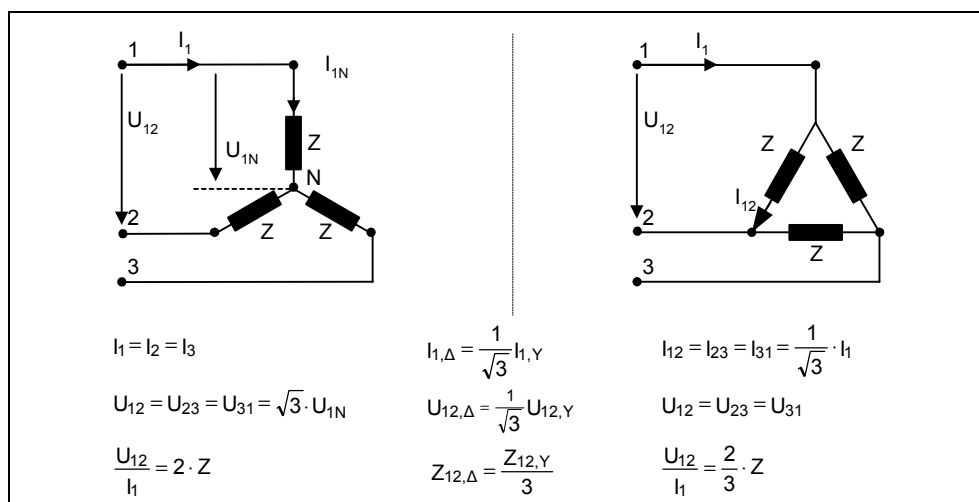


Fig. 3-19 Star / delta circuit configurations

### 87 Hz characteristic

When a motor with a delta circuit configuration (e. g.  $V_{N\Delta, \text{motor}} = 230 \text{ V}$ ) is fed from a frequency inverter, where the rated voltage corresponds to the star circuit configuration (e.g. 400 V frequency inverter), then it is important to proceed as follows and observe the following:

- The motor must have the appropriate voltage strength.
- Above the rated motor frequency, the iron losses in the motor increase over-proportionally. This is the reason that above this frequency, the thermal motor torque should be reduced.
- For the quick commissioning, the rating plate data for the delta circuit configuration should be entered or the rating plate must be appropriately converted.
- The drive inverter must be designed for the higher current (delta circuit configuration).
- The 87 Hz characteristic is independent of the control type.
- When using the 87 Hz characteristic, the mechanical motor limits must be taken into account (refer to Catalog M11).

For the 87 Hz characteristic, the ratio between the voltage and frequency (V/f characteristic) remain constant. This is the reason that the following relationships apply:

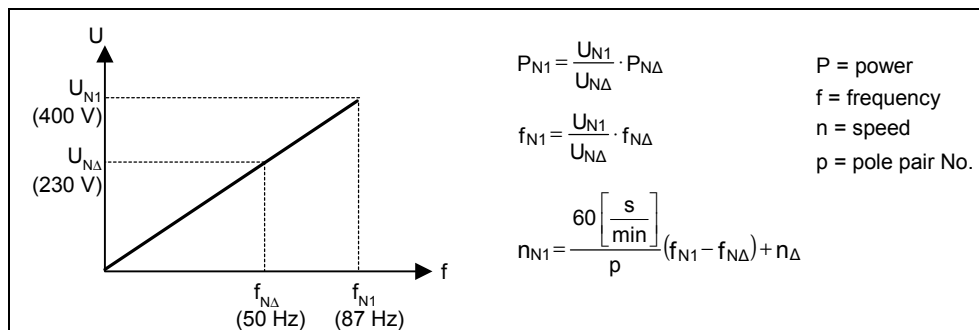


Fig. 3-20 V/f characteristic

Table 3-8 Example 1LA7060-4AB10

		Delta circuit configuration	87 Hz characteristic	Star circuit configuration
P0304	Rated motor voltage	230 V	400 V	400 V
P0305	Rated motor current	0.73 A	0.73 A	0.42 A
P0307	Rated motor power	120 W	207 W	120 W
P0308	Cos $\varphi$	0.75	0.75	0.75
P0310	Rated motor frequency	50 Hz	87 Hz	50 Hz
P0311	Rated motor speed	1350 RPM	2460 RPM	1350 RPM
P0314	Motor pole pairs	2	2	2

Contrary to the BOP, AOP operator panels or commissioning tool program DriveMonitor, the STARTER commissioning (start-up) program offers a mask-orientated quick commissioning, which is especially advantageous for users who are using MICROMASTER for the first time. On the other hand, BOP, AOP and DriveMonitor offer, in conjunction with the drive inverter, parameter-orientated quick commissioning where the user is navigated through the menu tree mentioned above.

---

**NOTE**

The MICROMASTER series of drive units is not available for 3-ph. 690 V AC.

---

### 3.5.3 Calculating the motor / control data

Internal motor / control data is calculated using parameter P0340 or, indirectly using parameter P3900 (refer to Section 3.5.2) or P1910 (refer to Section 3.5.4). The functionality of parameter P0340 can, for example, if the motor weight or the stator resistance is known. The following settings are possible for P0340:

- 0 No calculation
- 1 Complete parameterization

For the complete parameterization (P0340 = 1), in addition to the motor / control parameters, parameters are also pre-assigned which refer to the motor rated data (e.g. torque limits and reference quantities for interface signals).

Table 3-9 Parameter for motor/control data

	P0340 = 1
P0344 Motor weight	x
P0346 Magnetization time	x
P0347 Demagnetization time	x
P0350 Stator resistance (line-to-line)	x
P0611 Motor I <sub>2t</sub> time constant	x
P1253 Vdc-controller output limitation	x
P1316 Boost end frequency	x
P2000 Reference frequency	x
P2002 Reference current	x

#### NOTE

- When exiting the quick commissioning with P3900 > 0 (refer to Section 3.5.2), internally P0340 is set to 1 (complete parameterization).
- For the motor data identification (refer to Section 3.5.4), after the measurement has been completed, internally P0340 is set to 3.

### 3.5.4 Motor data identification (stator resistance)

MICROMASTER has a measuring technique which is used to determine the stator resistance:

We urgently recommend that the identification routine is carried-out for control-related reasons. For example, the stator resistance is extremely important for the voltage boost for the V/f characteristic. The motor data identification routine should be executed, especially if long feeder cables or if third-party motors are being used.

After selecting the motor data identification using parameter P1910, alarm A0541 is immediately generated. The motor identification routine is started by the ON command and different excitation signals are impressed in the motor (DC and AC voltages). This measurement is carried-out with the motor at a standstill and it takes, including the data calculation per selection (P1910 = 1) between 20 s ... 4 min. The identification time depends on the motor and increases with its size.

The motor data identification routine must be carried-out with the motor in the cold condition so that the motor resistance values saved can be assigned to the parameter of the ambient temperature. Only then is correct temperature adaptation of the resistances possible during operation.

The motor data identification routine operates with the results of the "Complete parameterization" P0340 = 1 or the motor equivalent diagram data which was last saved. The results become increasingly better the more times that the identification routine is executed (up to 3 times).



#### WARNING

- It is not permissible to carry-out the motor identification routine for loads which are potentially hazardous (e.g. suspended loads for crane applications). Before starting the motor data identification routine, the potentially hazardous load must be secured (e.g. by lowering the load to the floor or clamping the load using the motor holding brake).
- When starting the motor data identification routine, the rotor can move into a preferred position. This is more significant for larger motors.

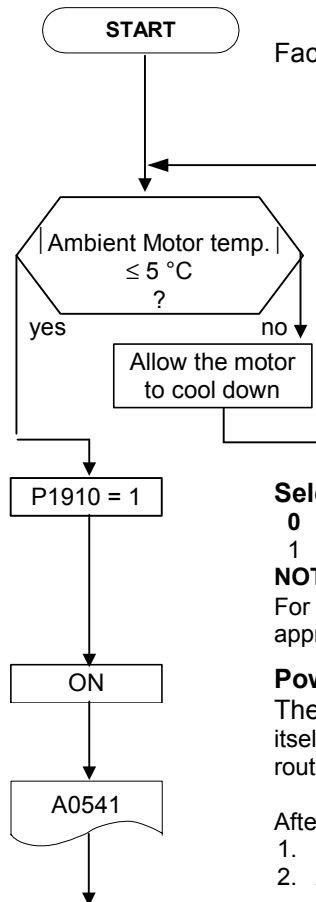
#### NOTE

- It is not necessary to lock the motor rotor for the motor data identification routine. However, if it is possible to lock the motor rotor during the identification routine (e.g. by closing the motor holding brake), then this should be used to determine the equivalent circuit diagram data.
- The following formula can be applied to check the correctness of the motor rating plate data:

$$P_N = \sqrt{3} * V_{NY} * I_{NY} * \cos\varphi * \eta \approx \sqrt{3} * V_{N\Delta} * I_{N\Delta} * \cos\varphi * \eta$$

with	$P_N$	rated motor power
	$V_{NY}, V_{N\Delta}$	rated motor voltage (star / delta)
	$I_{NY}, I_{N\Delta}$	rated motor current (star / delta)
	$\cos\varphi$	power factor
	$\eta$	efficiency

### Motor data identification routine



Factory setting: **Bold**

#### Ambient motor temperature (entered in °C)

The motor ambient temperature is entered at the instant that motor data is being determined (factory setting: **20 °C**).

The difference between the motor temperature and the motor ambient temperature must lie in the tolerance range of approx.  $\pm 5$  °C. If this is not the case, then the motor data identification routine can only be carried-out after the motor has cooled down.

#### Select motor data identification

**0 Disabled**

**1** Identification of all parameters with parameter change

#### NOTE:

For P1910 = 1 → P0340 is internally set to P0340 = 1 and the appropriate data calculated (refer to parameter list P0340)

#### Power-up the motor

The ON command initiates the measuring operation. In so doing the motor aligns itself and conducts current. Alarm message A0541 (motor data identification routine active) is output.

After the motor data identification routine has been completed:

1. P1910 is reset (P1910 = 0)
2. A0541 is withdrawn

### 3.5.5 Commissioning the application

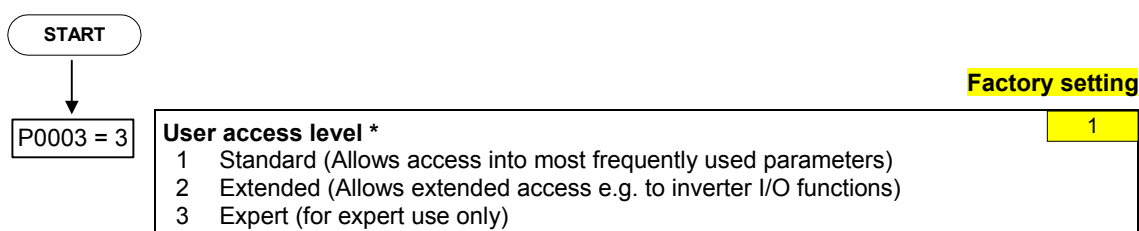
After the motor – drive inverter combination was commissioned using the quick or series commissioning, in the following step parameters should be adapted and set according to the technological requirements. As an example, the following points should be considered:

- Functional requirements of the drive inverter (e.g. process control with PID controller)
- Limit values
- Dynamic requirements
- Starting torques
- Load surge requirement
- Overload
- Diagnostics

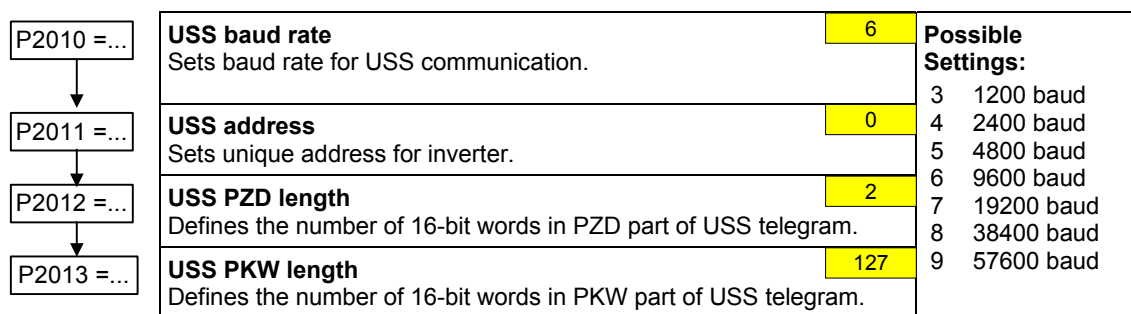
If the application includes a function, which is not covered by the quick or series commissioning, then the following sections of the function description or the parameter list should be considered.

#### Adapting the drive inverter to the application

The parameters designated with \* offer more setting possibilities than are listed here. Refer to the parameter list for additional setting possibilities.

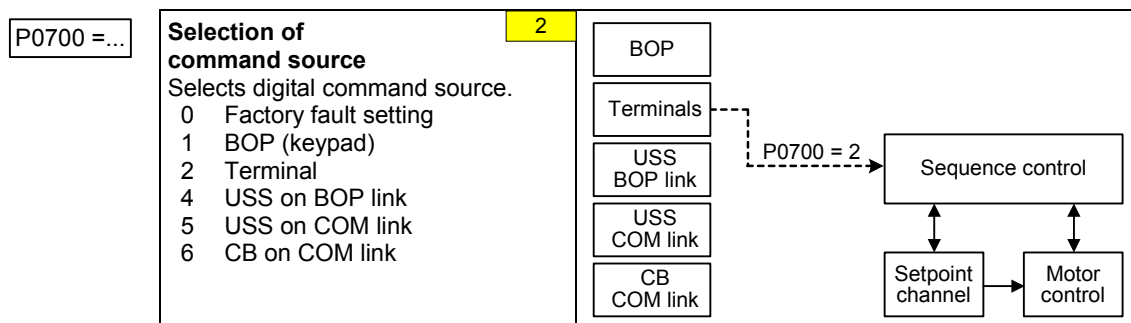


#### 3.5.5.1 Serial Interface (USS)

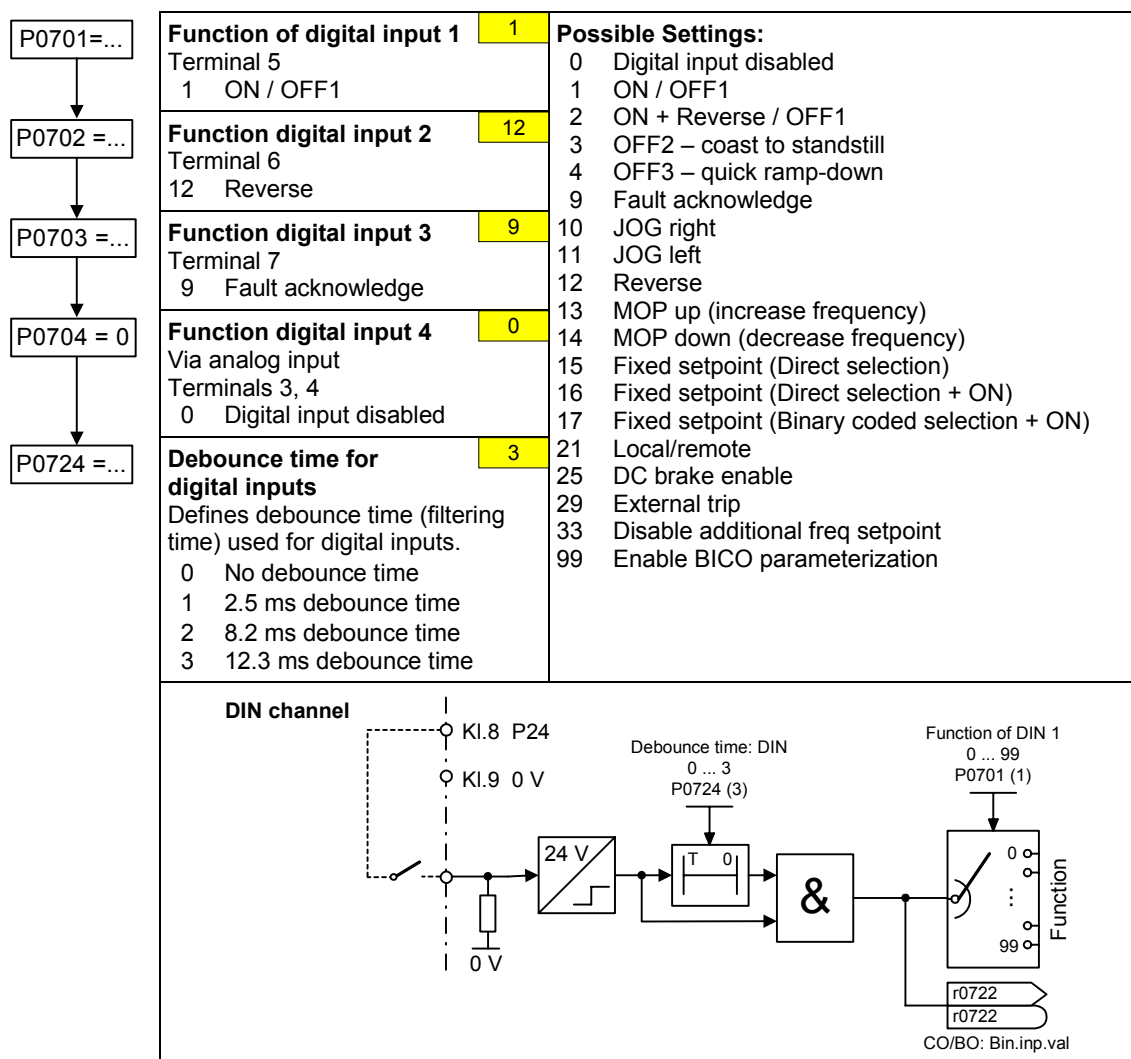




### 3.5.5.2 Selection of command source



### 3.5.5.3 Digital input (DIN)



3.5.5.4 Digital output (DOUT)

P0731 =...

↓

P0748 = 0

**BI: Function of digital output 1\*** 52.3

Defines source of digital output 1.

**Invert digital output** 0

Defines high and low states of relay for a given function.

**Common Settings:**

52.0 Drive ready	0	Closed
52.1 Drive ready to run	0	Closed
52.2 Drive running	0	Closed
52.3 Drive fault active	0	Closed
52.4 OFF2 active	1	Closed
52.5 OFF3 active	1	Closed
52.6 Switch on inhibit active	0	Closed
52.7 Drive warning active	0	Closed

**DOUT channel**

3.5.5.5 Selection of frequency setpoint

P1000 =...

**Selection of frequency setpoint** 2

0 No main setpoint

1 MOP setpoint

2 Analog setpoint

3 Fixed frequency

4 USS on BOP link

5 USS on COM link

6 CB on COM link

3.5.5.6 Analog input (ADC)

P0757 =...

P0758 =...

P0759 =...

P0760 =...

P0761 =...

Value x1 of ADC scaling

0 V

Value y1 of ADC scaling

0.0 %

This parameter represents the value of x1 as a % of P2000 (reference frequency).

Value x2 of ADC scaling

10 V

Value y2 of ADC scaling

100.0 %

This parameter represents the value of x2 as a % of P2000 (reference frequency).

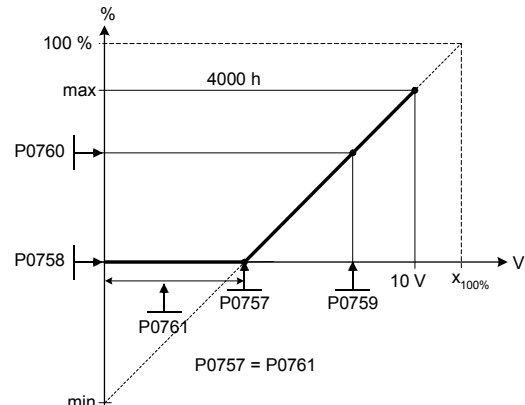
Width of ADC deadband

0 V

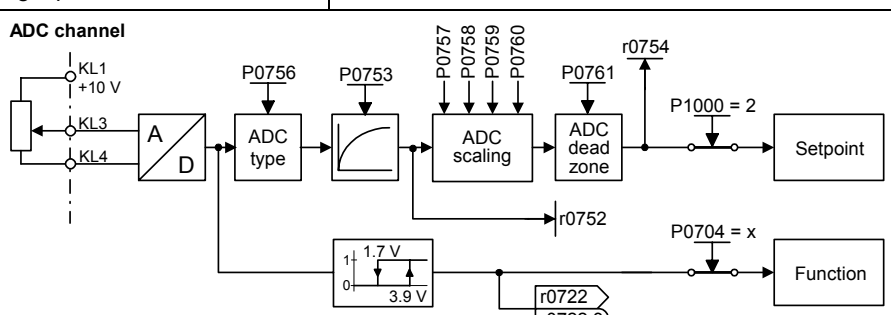
Defines width of deadband on analog input.

P0761 > 0

0 < P0758 < P0760 || 0 > P0758 > P0760



ADC channel



3.5.5.7 Analog output (DAC)

P0771 =...

P0773 =...

P0777 =...

P0778 =...

P0779 =...

P0780 =...

P0781 =...

CI: DAC

21

Defines function of the 0 - 20 mA analog output.

Smooth time DAC

2 ms

Defines smoothing time [ms] for analog output signal. This parameter enables smoothing for DAC using a PT1 filter.

Value x1 of DAC scaling

0.0 %

Value y1 of DAC scaling

0

Value x2 of DAC scaling

100.0 %

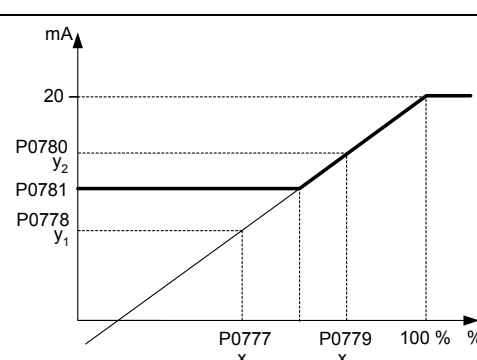
Value y2 of DAC scaling

20

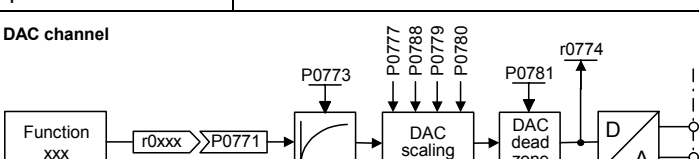
Width of DAC deadband

0

Sets width of deadband in [mA] for analog output.



DAC channel



MICROMASTER 420    Operating Instructions  
6SE6400-5AA00-0BP0

75

### 3.5.5.8 Motor potentiometer (MOP)

P1031 =...

↓

P1032 =...

↓

P1040 =...

**Setpoint memory of the MOP**
0

Saves last motor potentiometer setpoint (MOP) that was active before OFF command or power down.

0 MOP setpoint will not be stored
1 MOP setpoint will be stored (P1040 is updated)

**Inhibit negative MOP setpoints**
1

0 Neg. MOP setpoint is allowed
1 Neg. MOP setpoint inhibited

**Setpoint of the MOP**
5.00 Hz

Determines setpoint for motor potentiometer control.

MOP ramp-up and ramp-down times are defined by the parameters P1120 and P1121.

Possible parameter settings for the selection of MOP:

	Selection	MOP up	MOP down
DIN	P0719 = 0, P0700 = 2, P1000 = 1 or P0719 = 1, P0700 = 2	P0702 = 13 (DIN2)	P0703 = 14 (DIN3)
BOP	P0719 = 0, P0700 = 1, P1000 = 1 or P0719 = 11	UP button	DOWN button
USS on BOP link	P0719 = 0, P0700 = 4, P1000 = 1 or P0719 = 41	USS control word r2032 Bit13	USS control word r2032 Bit14
USS on COM link	P0719 = 0, P0700 = 5, P1000 = 1 or P0719 = 51	USS control word r2036 Bit13	USS control word r2036 Bit14
CB	P0719 = 0, P0700 = 6, P1000 = 1 or P0719 = 61	CB control word r2090 Bit13	CB control word r2090 Bit14

### 3.5.5.9 Fixed frequency (FF)

P1001 = ...	<b>Fixed frequency 1</b> 0.00 Hz	<p>When defining the function of the digital inputs (P0701 to P0703), three different types can be selected for fixed frequencies:</p> <p><b>15 = Direct selection (binary-coded)</b> In this particular mode, the appropriate digital input always selects the associated fixed frequency, e.g.: Digital input 3 = selects fixed frequency 3. If several inputs are simultaneously active, then these are summed. An ON command is additionally required.</p> <p><b>16 = Direct selection + ON command (binary-coded + On / Off1)</b> In this mode, the fixed frequencies are selected as for 15, however these are combined with an ON command.</p> <p><b>17 = Binary coded selection + ON command (BCD-coded + On/ Off1)</b> The BCD-coded operating mode is effective for digital inputs 1 to 3.</p>
P1002 = ...	<b>Fixed frequency 2</b> 5.00 Hz	
P1003 = ...	<b>Fixed frequency 3</b> 10.00 Hz	
P1004 = ...	<b>Fixed frequency 4</b> 15.00 Hz	
P1005 = ...	<b>Fixed frequency 5</b> 20.00 Hz	
P1006 = ...	<b>Fixed frequency 6</b> 25.00 Hz	
P1007 = ...	<b>Fixed frequency 7</b> 30.00 Hz	

P1016 =...	<b>Fixed frequency code – Bit 0</b> Defines the selection method for fixed frequencies.	1	1 Direct selection 2 Direct selection + ON command 3 Binary coded selection + ON command
P1017 =...	<b>Fixed frequency code – Bit 1</b>	1	<b>NOTE</b> For settings 2 and 3, all parameters P1016 to P1019 must be set to the selected value so that the drive inverter accepts the ON command.
P1018 =...	<b>Fixed frequency code – Bit 2</b>	1	

### 3.5.5.10 JOG

P1058 =...	<b>JOG frequency right</b> Frequency in Hz when the motor is being jogged in the clockwise direction of rotation.	5.00 Hz	
P1059 =...	<b>JOG frequency left</b> Frequency in Hz when the motor is being jogged in the counter-clockwise direction of rotation.	5.00 Hz	
P1060 =...	<b>JOG ramp-up time</b> Ramp-up time in s from 0 to the maximum frequency (P1082). The JOG ramp-up is limited by P1058 or P1059.	10.00 s	
P1061 =...	<b>JOG ramp-down time</b> Ramp-down time in s from the maximum frequency (P1082) to 0.	10.00 s	

### 3.5.5.11 Ramp-function generator (HLG)

P1091 =...	<b>Skip frequency 1 (entered in Hz)</b> Defines skip frequency 1 which avoids effects of mechanical resonance and suppresses frequencies within +/- P1101 (skip frequency bandwidth).	0.00 Hz	
P1091 =...	<b>Skip frequency 2</b>	0.00 Hz	
P1091 =...	<b>Skip frequency 3</b>	0.00 Hz	
P1091 =...	<b>Skip frequency 4</b>	0.00 Hz	
P1101 =...	<b>Skip frequency bandwidth</b> (entered in Hz)	2.00 Hz	
P1120 =...	<b>Ramp-up time</b> (enters the accelerating time in s)	10.00 s	
P1121 =...	<b>Ramp-down time</b> (enters the deceleration time in s)	10.00 s	

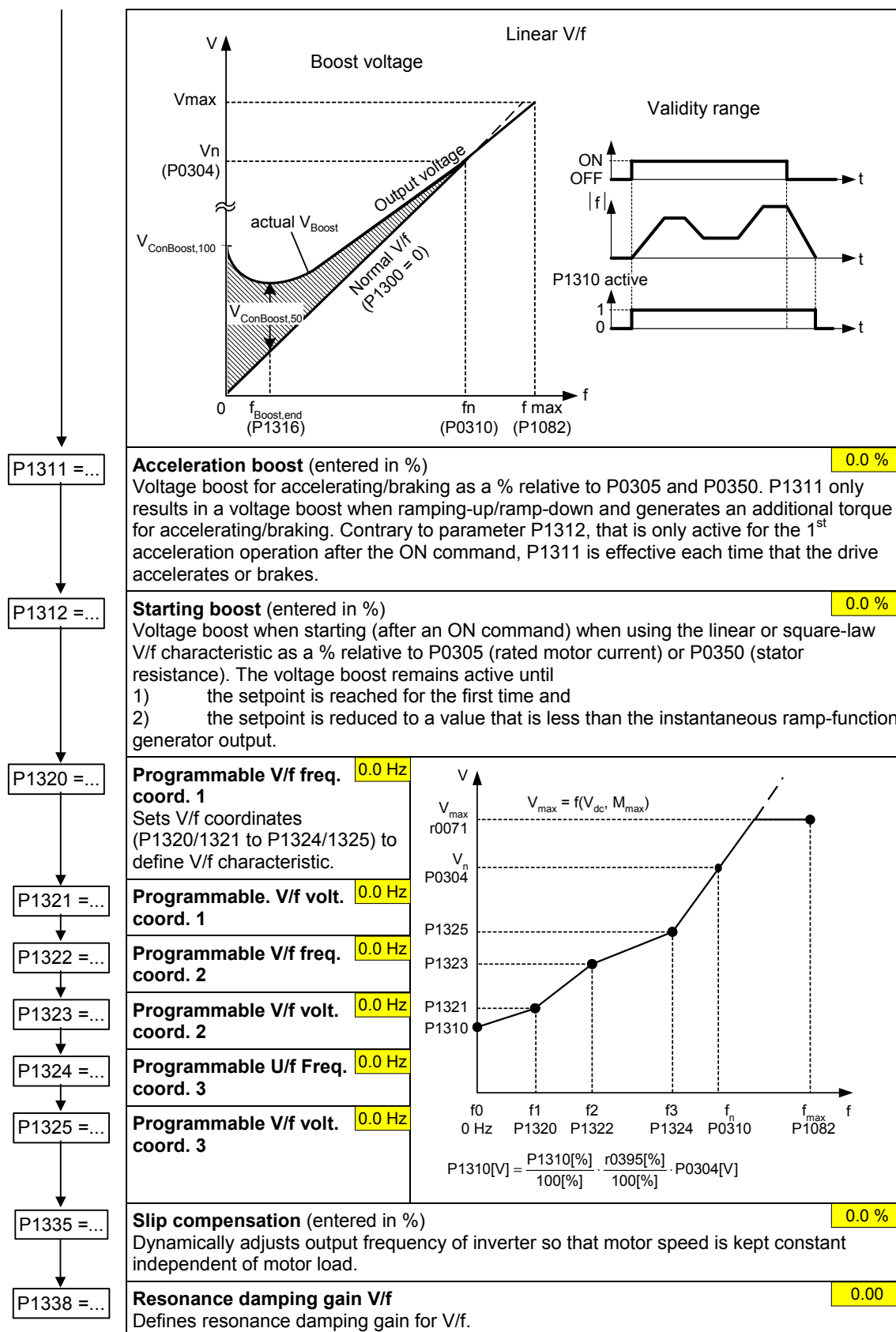
P1130 =...	<b>Ramp-up initial rounding time</b> (entered in s) 0.00 s	The rounding times are recommended as abrupt responses can be avoided therefore reducing stress and damage to the mechanical system. The ramp-up and ramp-down times are extended by the component of the rounding ramps.
P1131 =...	<b>Ramp-up final rounding time</b> (entered in s) 0.00 s	
P1132 =...	<b>Ramp-down initial rounding time</b> (entered in s) 0.00 s	
P1133 =...	<b>Ramp-down final rounding time</b> (entered in s) 0.00 s	
P1134 =...	<b>Rounding type</b> 0 Continuous smoothing 1 Discontinuous smoothing	
P1135 =...	<b>OFF3 ramp-down time</b> 5.00 s Defines ramp-down time from maximum frequency to standstill for OFF3 command.	

### 3.5.5.12 Reference/limit frequencies

P1080 =...	<b>Min. frequency</b> (entered in Hz) 0.00 Hz Sets minimum motor frequency [Hz] at which motor will run irrespective of frequency setpoint. If the setpoint falls below the value of P1080, then the output frequency is set to P1080 taking into account the sign.
P1082 =...	<b>Max. frequency</b> (entered in Hz) 50.00 Hz Sets maximum motor frequency [Hz] at which motor will run irrespective of the frequency setpoint. If the setpoint exceeds the value P1082, then the output frequency is limited. The value set here is valid for both clockwise and anticlockwise rotation.
P2000 =...	<b>Reference frequency</b> (entered in Hz) 50.00 Hz The reference frequency in Hertz corresponds to a value of 100 %. This setting should be changed if a maximum frequency of higher than 50 Hz is required. It is automatically changed to 60 Hz if the standard 60 Hz frequency was selected using the DIP50/60 switch or P0100. <b>NOTE</b> This reference frequency effects the setpoint frequency as both the analog setpoints (100 % $\hat{=}$ P2000) as well as the frequency setpoints via USS (4000H $\hat{=}$ P2000) refer to this value.

### 3.5.5.13 Motor control

P1300 =...	<b>Control mode</b> 0 The control type is selected using this parameter. For the "V/f characteristic" control type, the ratio between the frequency inverter output voltage and the frequency inverter output frequency is defined. 0 V/f with linear 1 V/f with FCC 2 V/f with parabolic characteristic 3 V/f with programmable characteristic ( $\rightarrow$ P1320 – P1325)
P1310 =...	<b>Continuous boost</b> (entered in %) 50.00 % Voltage boost as a % relative to P0305 (rated motor current) and P0350 (stator resistance). P1310 is valid for all V/f versions (refer to P1300). At low output frequencies, the effective resistance values of the winding can no longer be neglected in order to maintain the motor flux.



## 3.5.5.14 Inverter/motor protection

P0290 =...	<b>Inverter overload reaction</b> 0 Selects reaction of inverter to an internal over-temperature. 0 Reduce output frequency 1 Trip (F0004) 2 Reduce pulse frequency and output frequency 3 Reduce pulse frequency then trip (F0004)
P0292 =...	<b>Inverter temperature warning</b> 15 °C Defines the temperature difference (in °C) between the Overtemperature trip threshold and the warning threshold of the inverter. The trip threshold is stored internally by the inverter and cannot be changed by the user.
P0335 =...	<b>Motor cooling</b> (enters the motor cooling system) 0 0 Self-cooled: Using shaft mounted fan attached to motor 1 Force-cooled: Using separately powered cooling fan
P0610 =...	<b>Motor I<sup>2</sup>t reaction</b> 2 Defines reaction when motor I <sup>2</sup> t reaches warning threshold. 0 Warning, no reaction, no trip 1 Warning, I <sub>max</sub> reduction, trip F0011 2 Warning, no reaction, trip (F0011)
P0611 =...	<b>Motor I<sup>2</sup>t time constant</b> (entered in s) 100 s The time until the thermal limit of a motor is reached, is calculated via the thermal time constant. A higher value increases the time at which the motor thermal limit is reached. The value of P0611 is estimated according to the motor data during quick commissioning or is calculated using P0340 (Calculating of the motor parameters). When the calculation of motor parameters during quick commission is complete the stored value can be replaced by the value given by the motor manufacturer
P0614 =...	<b>Motor I<sup>2</sup>t warning level</b> (entered in %) 100.0 % Defines the value at which alarm A0511 (motor overtemperature) is generated. <div style="text-align: center;"> </div>
P0640 =...	<b>Motor overload factor [%]</b> 150.0 % Defines motor overload current limit in [%] relative to P0305 (rated motor current). Limited to maximum inverter current or to 400 % of rated motor current (P0305), whichever is the lower.



### 3.5.5.15 Inverter-specific Functions

#### Flying start

P1200 =...	<b>Flying start</b> <span style="float: right;">0</span> Starts inverter onto a spinning motor by rapidly changing the output frequency of the inverter until the actual motor speed has been found. 0 Flying start disabled 1 Flying start is always active, start in direction of setpoint 2 Flying start is active if power on, fault, OFF2, start in direction of setpoint 3 Flying start is active if fault, OFF2, start in direction of setpoint 4 Flying start is always active, only in direction of setpoint 5 Flying start is active if power on, fault, OFF2, only in direction of setpoint 6 Flying start is active if fault, OFF2, only in direction of setpoint
P1202 =...	<b>Motor-current: Flying start</b> (entered in %) <span style="float: right;">100 %</span> Defines search current used for flying start.
P1203 =...	<b>Search rate: Flying start</b> (entered in %) <span style="float: right;">100 %</span> Sets factor by which the output frequency changes during flying start to synchronize with turning motor.

#### Automatic restart

P1210 =...	<b>Automatic restart</b> <span style="float: right;">0</span> Configures automatic restart function. 0 Disabled 1 Trip reset after power on 2 Restart after mains blackout 3 Restart after mains brownout or fault 4 Restart after mains brownout 5 Restart after mains blackout and fault 6 Restart after mains brown/blackout or fault
------------	--

#### Holding brake

P1215 =...	<b>Holding brake enable</b> <span style="float: right;">0</span> Enables/disables holding brake function (MHB). 0 Motor holding brake disabled 1 Motor holding brake enabled  <b>NOTE</b> The following must apply when controlling the brake relay via a digital output: P0731 = 14 (refer to Section 3.5.5.4 "Digital ").	
P1216 =...	<b>Holding brake release delay</b> (entered in s) <span style="float: right;">1.0 s</span> Defines the time interval during which the frequency inverter runs with the min. frequency P1080 after magnetizing, before the ramp-up starts.	
P1217 =...	<b>Holding time after ramp-down</b> (entered in s) <span style="float: right;">1.0 s</span> Defines time for which inverter runs at minimum frequency (P1080) after ramping down.	

### DC braking

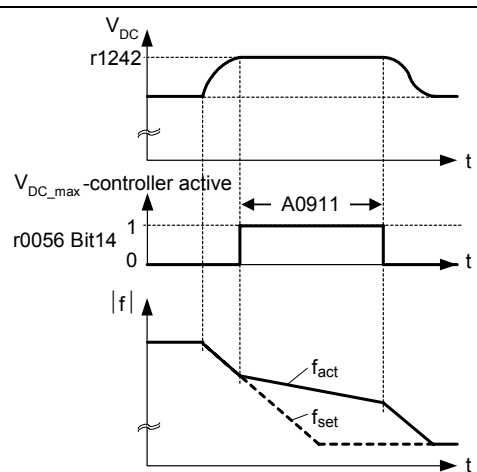
P1232 =...	<b>DC braking current</b> (entered in %)	100 %
	Defines level of DC current in [%] relative to rated motor current (P0305).	
P1233 =...	<b>Duration of DC braking</b> (entered in s)	0 s
	Defines duration for which DC injection braking is to be active following an OFF1 or OFF3 command.	

### Compound braking

P1236 =...	<b>Compound braking current</b> (entered in %)	0 %
	Defines DC level superimposed on AC waveform after exceeding DC-link voltage threshold of compound braking. The value is entered in [%] relative to rated motor current (P0305). (see also 0).	
	If P1254 = 0 : Compound braking switch-on level	
		$U_{DC\_Comp} = 1.13 \cdot \sqrt{2} \cdot V_{mains} = 1.13 \cdot \sqrt{2} \cdot P0210$
	otherwise : Compound braking switch-on level	
		$U_{DC\_Comp} = 0.98 \cdot r1242$

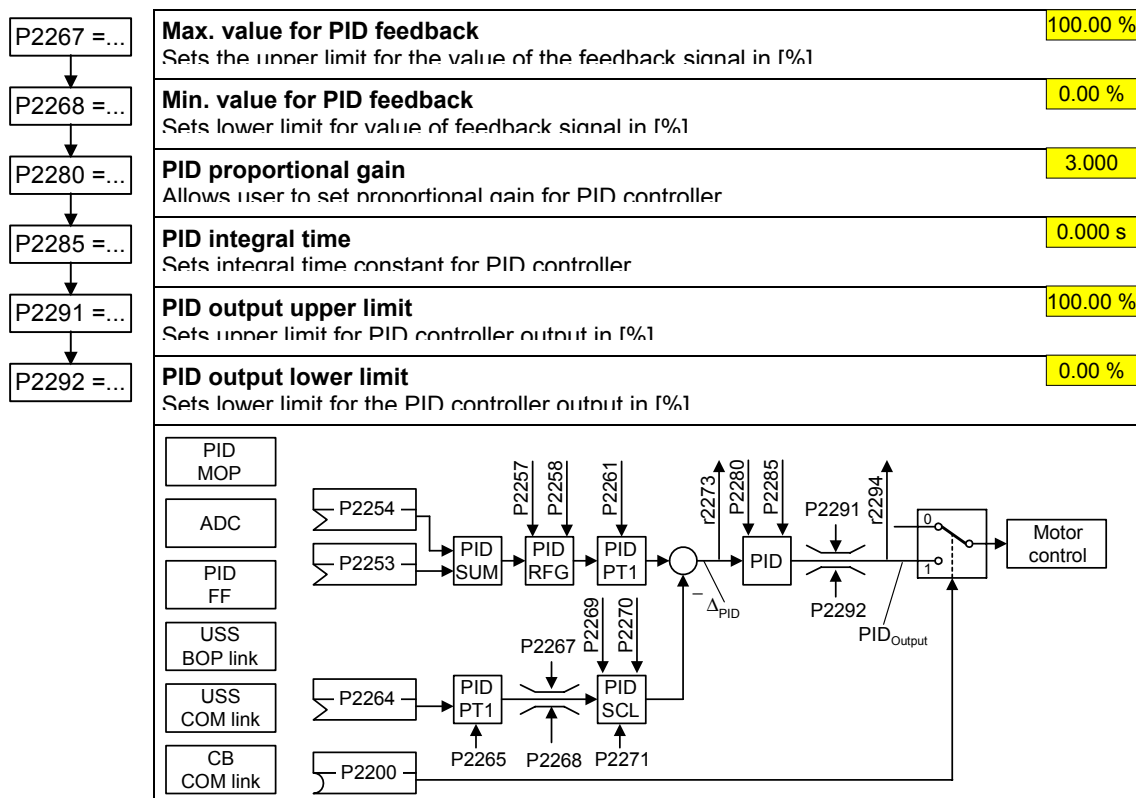
### Vdc controller

P1240 =...	<b>Configuration of Vdc controller</b>	1
	Enables / disables Vdc controller. 0 Vdc controller disabled 1 Vdc-max controller enabled	
P1254 =...	<b>Auto detect Vdc switch-on levels</b>	1
	Enables/disables auto-detection of switch-on levels for Vdc control functionalities. 0 Disabled 1 Enabled	



### PID controller

P2200 =...	<b>BI: Enable PID controller</b>	0.0
	PID mode Allows user to enable/disable the PID controller. Setting to 1 enables the PID controller. Setting 1 automatically disables normal ramp times set in P1120 and P1121 and the normal frequency setpoints	
P2253 =...	<b>CI: PID setpoint</b>	0.0
	Defines setpoint source for PID setpoint input	
P2254 =...	<b>CI: PID trim source</b>	0.0
	Selects trim source for PID setpoint. This signal is multiplied by the trim gain and added to the PID setpoint	
P2257 =...	<b>Ramp-up time for PID setpoint</b>	1.00 s
	Sets the ramp-up time for the PID setpoint	
P2258 =...	<b>Ramp-down time for PID setpoint</b>	1.00 s
	Sets ramp-down time for PID setpoint	
P2264 =...	<b>CI: PID feedback</b>	755.0
	Selects the source of the PID feedback signal.	



**Example:**

Parameter	Parameter text	Example
P2200	BI: Enable PID controller	P2200 = 1.0    PID controller active
P2253	CI: PID setpoint	P2253 = 2224    PID-FF1
P2264	CI: PID feedback	P2264 = 755    ADC
P2267	Max. PID feedback	P2267    Adapt to the application
P2268	Min. PID feedback	P2268    Adapt to the application
P2280	PID proportional gain	P2280    Determined by optimizing
P2285	PID integral time	P2285    Determined by optimizing
P2291	PID output upper limit	P2291    Adapt to the application
P2292	PID output lower limit	P2292    Adapt to the application

#### NOTE

If P0971 is used to start data save from the RAM to EEPROM, then after the data has been transferred, the communications memory is re-initialized. This means that communications via USS as well as also via the CB board are interrupted for the time it takes to reset:

- The connected PLC (e.g. SIMATIC S7) goes into stop
- The STARTER start-up program buffers the communications failure
- For the DriveMonitor start-up program, "NC" (not connected) or "drive busy" is displayed.
- The "busy" text is displayed at the BOP operator panel

After reset has been completed, for the start-up programs STARTER and DriveMonitor and the BOP operator panel, communications are automatically re-established.

### 3.5.6 Series commissioning

The parameter set can be read-out (upread) from the drive converter via the serial interface and saved on the hard disk / floppy disk or in a non-volatile memory (e.g. EEPROM) using the following

- PC Tools (e.g. STARTER, DriveMonitor) or the
- Operator panel AOP

(please refer to Fig. 3-21).

The interfaces of the drive inverter with USS protocol and the fieldbus interfaces (e.g. PROFIBUS) which can be used to transfer parameters, can be used as serial interface.

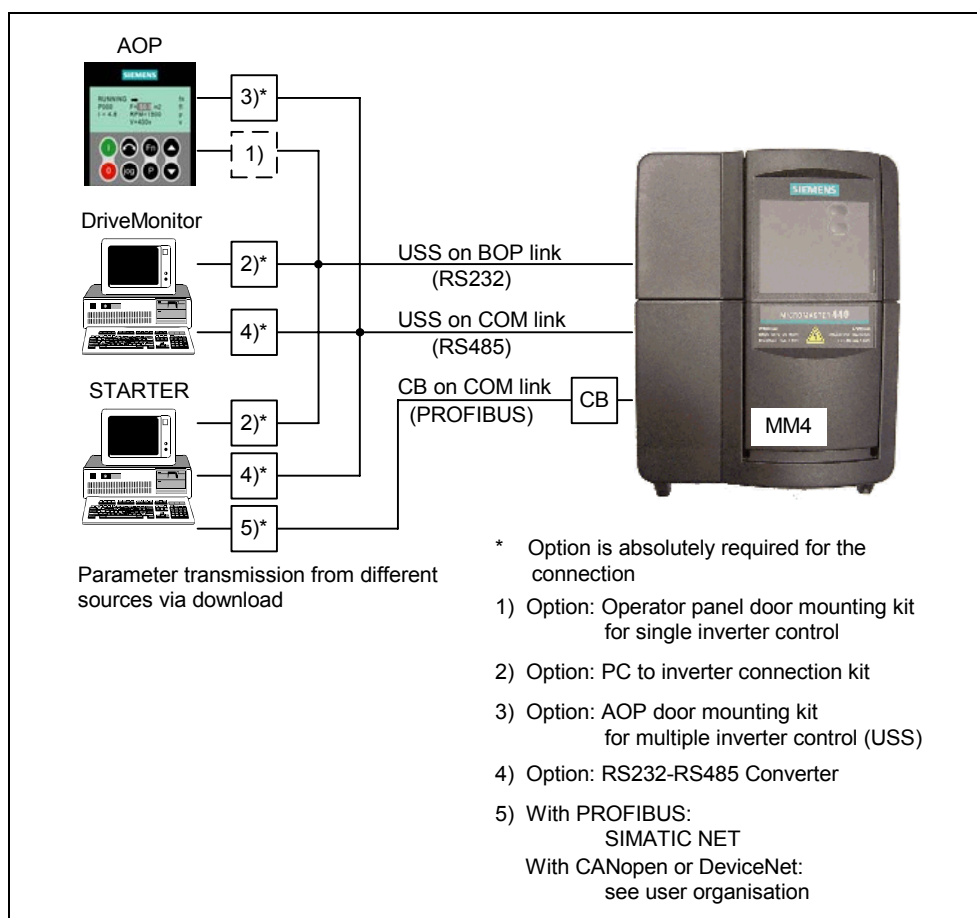


Fig. 3-21 Upread / download using AOP and PC Tools

If there is already an appropriate parameter set for the drive, which, for example, was created by either upreading or by programming offline, then this can be downloaded into the drive inverter. This means that it is possible to transfer the parameter set from drive inverter A to drive inverter B which, for identical applications (e.g. series machines, group drives) allows data to be copied and therefore in turn fast commissioning.



---

**WARNING**

- For series commissioning, all of the communication interfaces as well as also the digital and analog interfaces are re-initialized. This results in a brief communications failure or causes the digital output to switch.
  - Potentially hazardous loads must be carefully secured before starting a series commissioning.
  - Potentially hazardous loads can be secured as follows before starting series commissioning:
    - ◆ Lower the load to the floor, or
    - ◆ Clamp the load using the motor holding brake  
(Caution: During series commissioning, MICROMASTER must be prevented from controlling the motor holding brake).
  - If the motor holding brake (refer to Section 3.13) is controlled by the MICROMASTER, then series commissioning may not be carried-out for potentially hazardous loads (e.g. suspended loads for crane applications).
-

### 3.5.7 Parameter reset to the factory setting

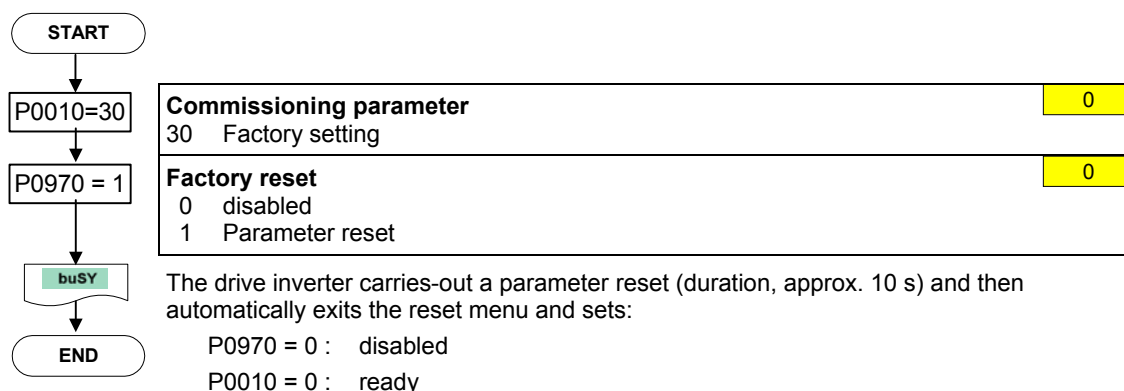
The factory setting is a defined initial state of all of the drive inverter parameters. The drive inverters are shipped from the factory in this state. The drive inverters have the following default settings:

- Control via the digital inputs
  - a) ON/OFF via DIN1
  - b) Direction of rotation reversal via DIN2
  - c) Fault acknowledgement via DIN3
- Setpoint input via analog input
- Signal output via the digital output
  - a) Fault active via DOUT 1
- Actual frequency via the analog output
- The basic V/f characteristic is the control mode (P1300 = 0)
- Induction motor (P0300 = 1)

When appropriately connected-up and with the appropriate motor – drive inverter combination, MICROMASTER drive inverters are ready to run when shipped from the factory without requiring any additional parameterization.

You can re-establish the initial state at any time by carrying-out a parameter reset to the factory setting. This undoes all of the parameter changes which were made since the drive inverter was supplied. This value is designated as "Def" in the parameter list.

#### Reset to the factory setting



#### NOTE

When resetting the parameters to the factory setting, the communications memory is re-initialized. This means that communications via USS as well as also via the CB board are interrupted for the time it takes to make the reset:

- The connected PLC (e.g. SIMATIC S7) goes into stop
- The STARTER start-up program buffers the communications failure
- For the DriveMonitor start-up program, "NC" (not connected) or "drive busy" is displayed.
- The "busy" text is displayed at the BOP operator panel

After reset has been completed, for the start-up programs STARTER and DriveMonitor or the BOP operator panel, communications are automatically re-established.

## 3.6 Inputs / outputs

### 3.6.1 Digital inputs (DIN)

Number: 3 + 1  
 Parameter range: r0722 – P0725  
 Function chart number: FP2000, FP2200

Features:

- cycle time: 2 ms
- switch-on threshold: 10.6 V
- switch-out threshold: 10.6 V
- electrical features: electrically isolated, short-circuit proof

External control signals are required for a drive converter to be able to operate autonomously. These signals can be entered via a serial interface as well as also via digital inputs (refer to Fig. 3-22). MICROMASTER has 3 digital inputs which can be expanded to a total of 4 by using the 2 analog inputs. The digital inputs, as far as their assignment, can be freely programmed to create a function. Whereby, regarding the program, it is possible to directly assign the function via parameters P0701 - P0704 or to freely program the function using BICO technology.

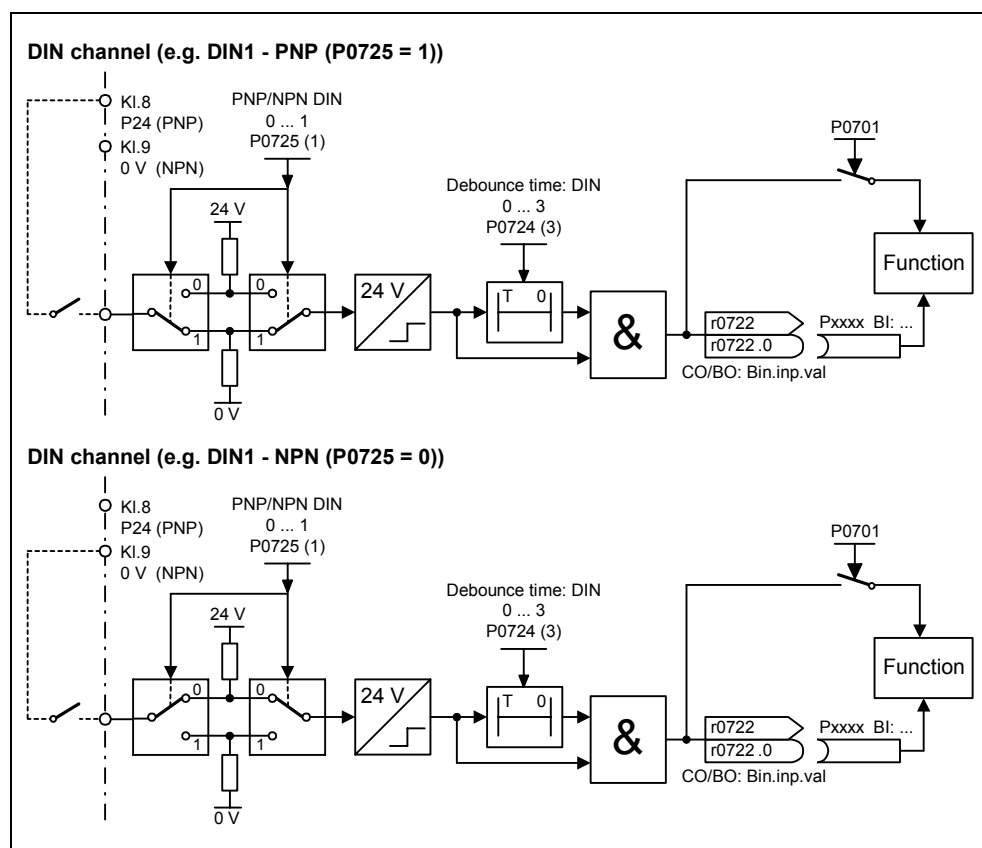


Fig. 3-22 Digital inputs

Parameter P0725 is used to define as to whether digital inputs DIN1 – DIN3 are logical "1" when appropriately connected to 0 V or 24 V. The logical states of the digital inputs can be de-bounced using P0724 and read-out using parameter r0722 (BICO monitoring parameter). Further, this parameter is used to parameterize BICO for the digital inputs (refer to BICO parameterization in the following Section).

**P0701 – P0703 (digital inputs 1–3) or P0707 – P0703 (analog input)**

The possible settings of the individual inputs are listed in Table 3-10.

Table 3-10 Parameters P0701 – P0706

Parameter value	Significance
0	Digital input disabled
1	ON / OFF1
2	ON+reverse / OFF1
3	OFF2 – coast to standstill
4	OFF3 – quick ramp-down
9	Fault acknowledge
10	JOG right
11	JOG left
12	Reverse
13	MOP up (increase frequency)
14	MOP down (decrease frequency)
15	Fixed setpoint (direct selection)
16	Fixed setpoint (direct selection + ON)
17	Fixed setpoint (binary-coded selection + ON)
25	Enable DC braking
29	External trip
33	Disable additional frequency setpoint
99	Enable BICO parameterization

**Example:**

An ON/OFF1 command should be realized using digital input DIN1.

P0700 = 2      Control enabled via terminal strip (digital inputs)  
P0701 = 1      ON/OFF1 via digital input 1 (DIN1)



**BICO parameterization**

If the setting 99 (BICO) is entered into parameters P0701 – P0704, then the BICO wiring is enabled for the appropriate digital input. The output parameter number of the function (parameter, included in the parameter text BO) should be entered into the command source (parameter which contains the code BI in the parameter text).

**Example:**

An ON/OFF1 command should be realized using digital input DIN1.

P0700 = 2            Control enabled via digital inputs

P0701 = 99        BICO enabled for DIN1

P0840 = 722.0    ON/OFF1 via DIN1

---

**NOTE**

Only experienced users should use the BICO parameterization and for applications where the possibilities provided by P0701 – P0704 are no longer adequate.

---

### 3.6.2 Digital output (DOUT)

Number: 1  
 Parameter range: r0730 – P0748  
 Function chart number: FP2100

Features:  
 - cycle time: 1 ms

Binary states in the drive can be output via the digital output. As result of the fast cycle time, it is possible to control external devices and to display the state in real time. In order that higher powers can also be output, the internal signal (TTL level) is amplified using a relay (refer to Fig. 3-23).

Relay:  
 - max. opening / closing time: 5 / 10 ms  
 - voltage / current: 30 V DC / 5 A  
 250 V AC / 2 A

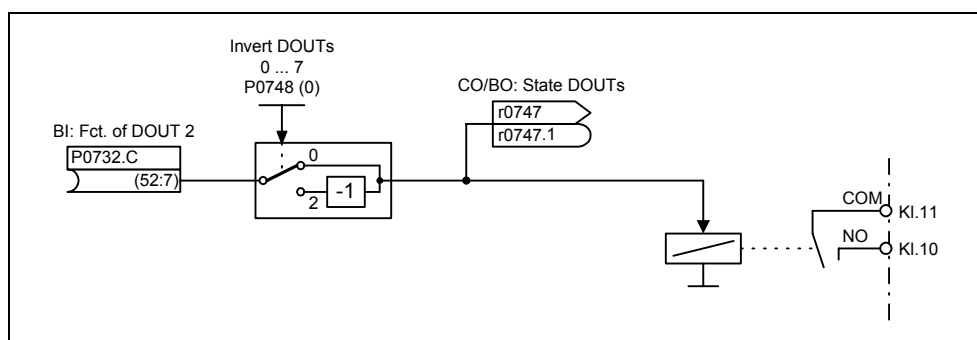


Fig. 3-23 Digital output

The states, which are to be output, are defined using the "BI" parameter P0731 (digital output). For the definition, the "BO" parameter number or "CO/BO" parameter number and the bit number of the particular state should be entered into P0731. Frequently used states including the parameter number and bit are shown in the following Table (refer to Table 3-11).

Table 3-11 Parameter P0731 (frequently used functions / states)

Parameter value	Significance
52.0	Drive ready
52.1	Drive ready to run
52.2	Drive running
52.3	Drive fault active
52.4	OFF2 active
52.5	OFF3 active
52.6	Switch-on inhibit active
52.7	Drive warning active
52.8	Deviation, setpoint / actual value
52.9	PZD control (Process Data Control)
52.A	Maximum frequency reached
52.B	Warning: Motor current limit
52.C	Motor holding brake (MHB) active
52.D	Motor overload
52.E	Motor running direction right
52.F	Inverter overload
53.0	DC brake active
53.1	Act. frequency f_act >= P2167 (f_off)
53.2	Act. frequency f_act > P1080 (f_min)
53.3	Act. current r0027 >= P2170
53.6	Act. frequency f_act >= setpoint

**NOTE**

A complete list of all of the binary status parameters (refer to "CO/BO" parameters) can be taken from the parameter list.

### 3.6.3 Analog input (ADC)

Number: 1  
 Parameter range: P0750 – P0762  
 Function chart number: FP2200

Features:

- cycle time: 4 ms
- resolution: 10 bits
- accuracy: 1 % referred to 10 V / 20 mA
- electrical features: incorrect polarity protection, short-circuit proof

Analog setpoints, actual values and control signals are read-into the drive inverter using the appropriate analog input and are converted into digital signals / values using the ADC converter.

The analog input represents a voltage input that can be additionally configured via parameter P0756.

Depending on the source, the appropriate connection must be made. Using, as an example, the internal 10 V voltage source, a connection is shown as an example in the following diagram (refer to Fig. 3-24).

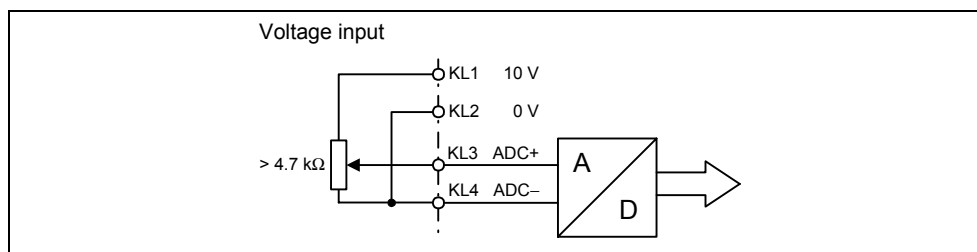


Fig. 3-24 Connection example for ADC voltage input

The ADC channel has several function units (filter, scaling, dead zone) (refer to Fig. 3-25).

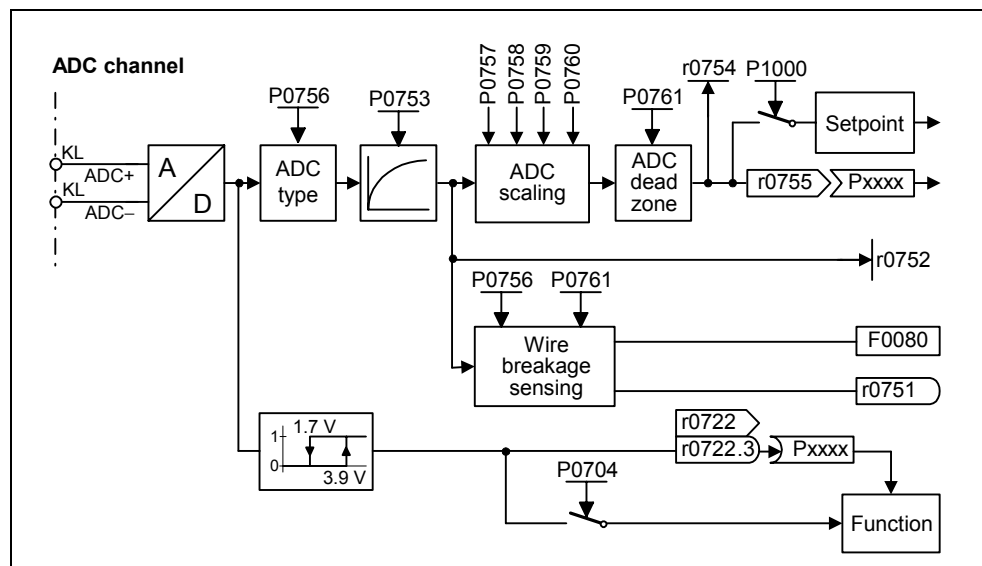


Fig. 3-25 ADC channel

**NOTE**

When the filter time constant P0753 (ADC-PT1) is increased, this smooths the ADC input signal therefore reducing the ripple. When this function is used within a control loop, this smoothing has a negative impact on the control behavior and immunity to noise (the dynamic performance deteriorates).

**Wire breakage monitoring**

The wire breakage monitoring (refer to Fig. 3-25) is set using parameters P0756 and P0761. If the input signal of the analog input falls below the wire breakage threshold ( $0.5 \cdot P0761$ ), then after the time in P0762 expires, fault F0080 is output and the status bit is set in parameter r0751.

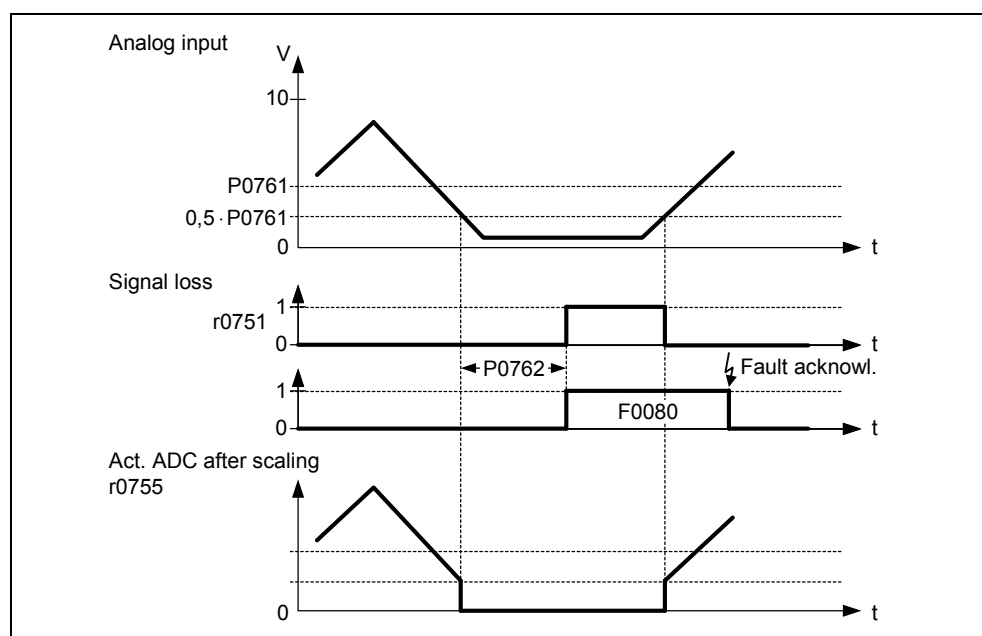


Fig. 3-26 Wire breakage monitoring

The following secondary conditions/limitations apply to the wire breakage monitoring:

- The monitoring function must be activated using parameter P0756
- Width of the ADC dead zone  $P0761 > 0$
- Wire breakage monitoring if the ADC input quantity  $\leq 0.5 \cdot P0761$

**Note**

- The wire-breakage monitoring function is only possible for unipolar analog inputs.
- Input range 0 to  $0.5 \cdot P0761$  of the analog input must be excluded when activating the wire breakage monitoring for normal operation.

### 3.6.4 Analog output (DAC)

Number: 1  
 Parameter range: r0770 – P0781  
 Function chart number: FP2300  
 Features:  
 - cycle time: 4 ms  
 - resolution: 10 bit  
 - accuracy: 1 % referred to 20 mA

Setpoints, actual values and control signals inside the drive inverter are read-out via the D/A converter using these analog input. The digital signal is converted into an analog signal. All of the signals can be output via the D/A which contain the "CO" abbreviation in the parameter text (refer to list of all of the BICO parameters in the parameter list). Parameter P0771 defines, by assigning the parameter number, the quantity which is output as analog signal through the DAC channel (refer to Fig. 3-27). The smoothed output frequency is output, e.g. via the analog output, if P0771 = 21.

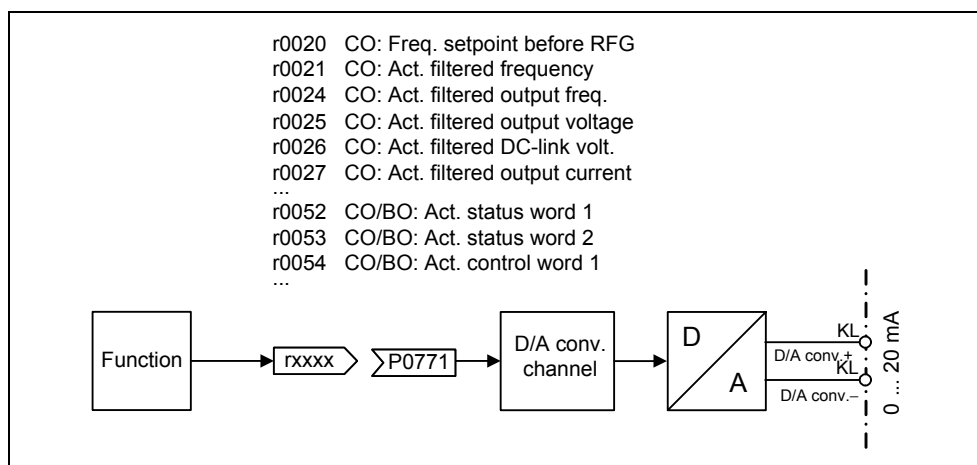


Fig. 3-27 Signal output through the DAC channel

In order to adapt the signal, the DAC channel has several function units (filter, scaling, dead zone) which can be used to modify the digital signal before conversion (refer to Fig. 3-28).

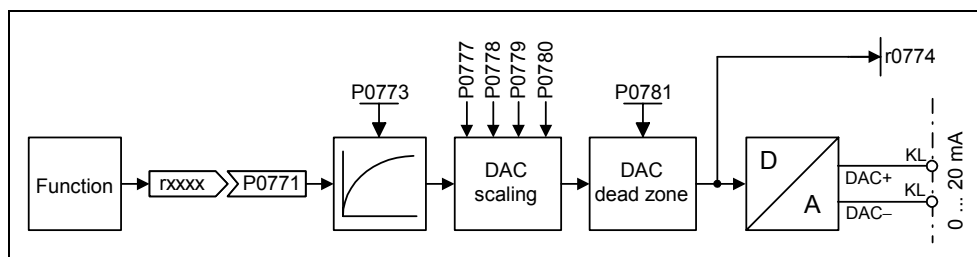


Fig. 3-28 DAC channel

#### NOTE

The analog output only provides the current output (0 ... 20 mA). A 0 ... 10 V voltage signal can be generated by connecting a 500 Ohm resistor across the output.

### 3.7 Communications

Parameter range: P2009 – r2091  
 Function chart number:  
     CB at COM link FP2700, FP2710  
     USS at COM link FP2600, FP2610  
     USS at BOP link FP2500, FP2510

MICROMASTER 420 has 2 serial communication interfaces which can be simultaneously used. These interfaces are designated as follows in the following text:

- BOP link
- COM link

Different units, such as the BOP and AOP operator panels, PCs with the start-up software DriveMonitor and STARTER, interface modules for PROFIBUS DP, DeviceNet and CAN as well as programmable controls with communication processors can be connected at this interface (refer to Fig. 3-21).

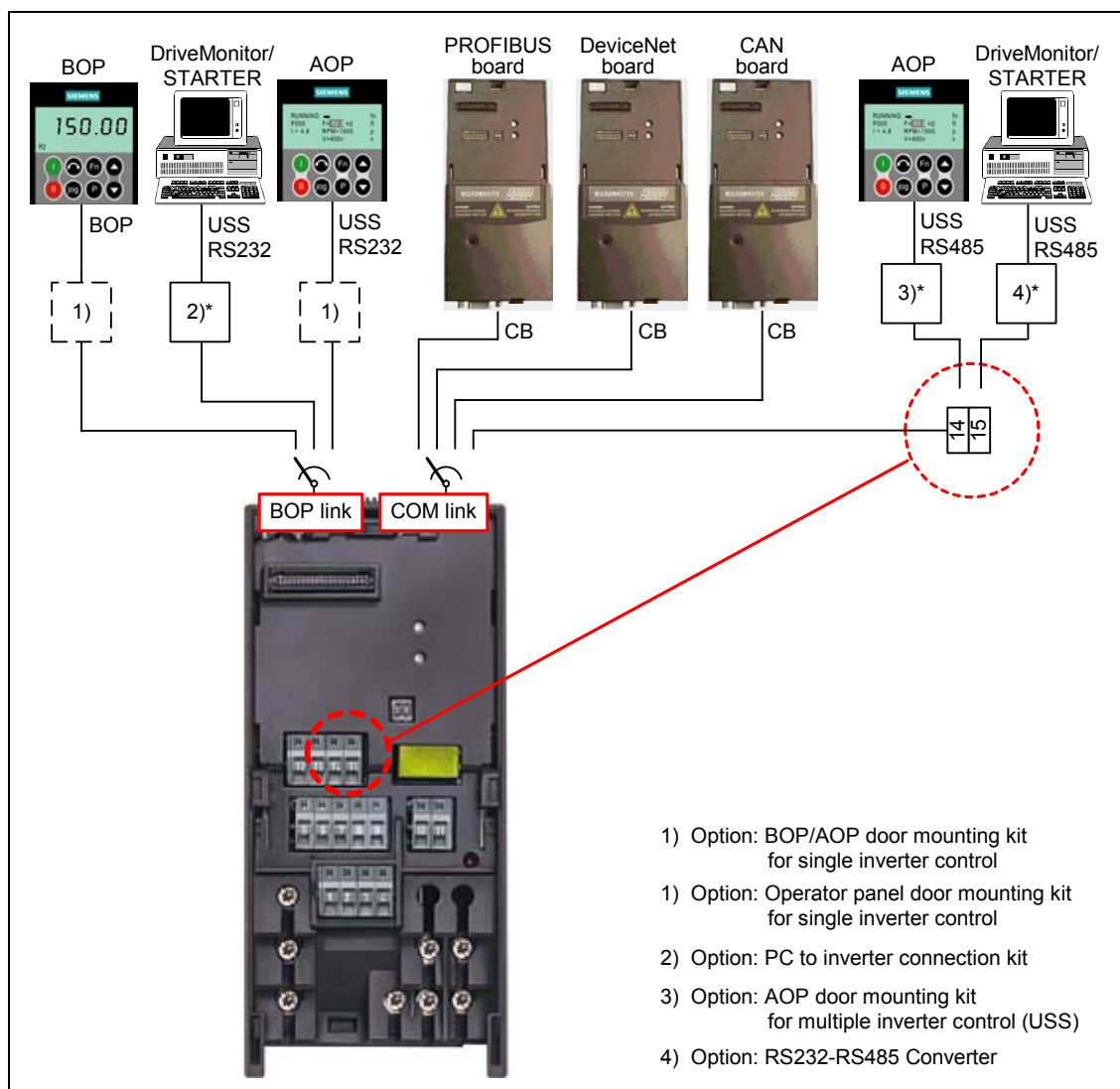


Fig. 3-29 Serial communication interfaces - BOP link and COM link

The BOP, a programming / operator unit (e.g. AOP, PC with DriveMonitor / STARTER) or a programmable control with communications processor can be connected via this BOP link. Data transfer between MICROMASTER and the programming / operator units is realized using the USS protocol via the RS232 interface (point-to-point data coupling). Communications between the BOP and MICROMASTER uses an optimized interface which takes into consideration the somewhat limited resources of the BOP. If the BOP is replaced by an USS unit (PC, AOP), then MICROMASTER automatically identifies the interface of the new unit. This is also true for the inverse replacement sequence. The BOP link interface can be adapted to the particular unit using the following parameters (refer to Table 3-12).

Table 3-12 BOP link

BOP link – interface		
BOP on BOP link	USS on BOP link	
No parameter	P2009[1] P2010[1] P2011[1] P2012[1] P2013[1] P2014[1] r2015 P2016	r2024[1] r2025[1] r2026[1] r2027[1] r2028[1] r2029[1] r2030[1] r2031[1] r2032 r2033

Communication modules (CB) such as PROFIBUS, DeviceNet, CANopen and also programming / operator units (e.g. PCs with the DriveMonitor / STARTER start-up software and AOP) as well as programmable controls with communication processor can be connected to the COM link. The plug connector allows the communication modules to be connected to MICROMASTER. On the other hand, the programming / operator units must be connected to the MICROMASTER through terminals 14/15. As for the BOP link, data is transferred between MICROMASTER and the programming / operator unit using the USS protocol. In so doing, for the COM link, the USS protocol is transferred via the bus-capable RS485 interface. Essentially the same as the BOP link, the COM link also automatically defines if a communications module is replaced with a USS unit (PC, AOP). The COM link can be adapted to the particular unit using the following parameters (refer to Table 3-13).

Table 3-13 COM link

COM link – interface			
CB on COM link		USS on COM link	
P2040 P2041 r2050 P2051	r2053 r2054 r2090 r2091	P2009[0] P2010[0] P2011[0] P2012[0] P2013[0] P2014[0] r2018 P2019	r2024[0] r2025[0] r2026[0] r2027[0] r2028[0] r2029[0] r2030[0] r2031[0] r2036 r2037



---

**NOTE**

- A communications (CB) module as well as a programming / operator unit can be simultaneously connected to the COM link interface via terminals 14/15 (USS). This is the reason that the communications module has priority over USS. In this case, the USS node (USS station) via the COM link is de-activated.
  - **USS at the COM link (RS485)**  
Contrary to PROFIBUS, the RS485 port (terminals 14/15) is not optically isolated (not floating). When installing the system, it must be ensured that EMC faults do not result in communication failures or damage to the RS485 drivers.  
The following measures should be taken as a minimum:
    - 1) Expose the motor shield and correctly connect the shield at both ends of the cable. If at all possible, avoid interrupting the cable. However, if this cannot be avoided, then it is crucial that the shield at the connection locations is continued in compliance with EMC rules.
    - 2) All node points should be well-grounded (EMC ground).
    - 3) Interference suppression elements should be connected to all relay coils.
    - 4) The cables, as far as possible, should be routed separately from other cables. Especially RS485 cables should be kept away from motor cables.
    - 5) The shields of RS485 cables must be correctly grounded.
  - If the AOP communicates using the USS protocol, then contrary to the BOP, the appropriate USS parameters must be set (Table 3-12 and Table 3-13).
  - In order to ensure error-free communications, the appropriate communication parameters must be set and harmonized with one another – both in the drive converter as well as in the connected drive unit or in the connected option module. In this case, the relevant operating instructions should be used for the AOP and for the communication modules.
-

### 3.7.1 USS bus configuration via COM link (RS485)

Using MICROMASTER with RS485 communication requires a proper termination at **both ends** of the bus (between P+ and N-), and correct pull up/ pull down resistors at least one end of the bus (e.g. from P+ to P10, and N- to 0 V). (refer to Fig. 3-30)

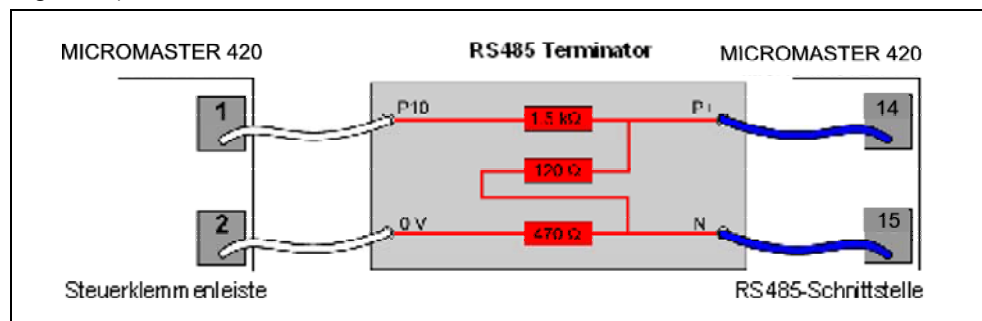


Fig. 3-30 RS485 Terminator

When the MICROMASTER drive inverter is the last slave on the bus (refer to Fig. 3-31), and there are no other pull up/pull down resistors on the bus, the supplied terminator must be connected shown in Fig. 3-30).

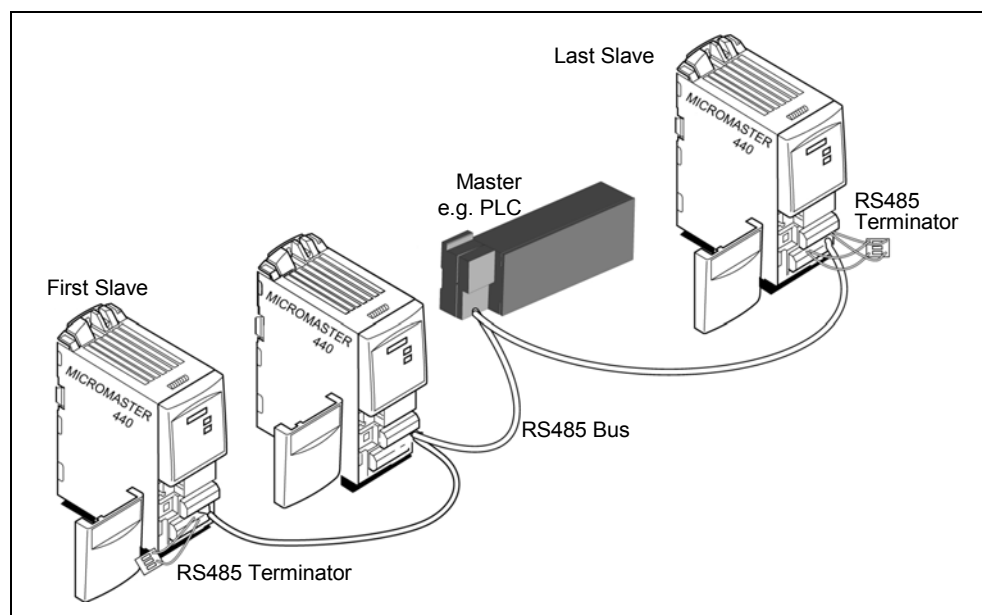


Fig. 3-31 USS bus configuration

When the MICROMASTER is the first slave on the bus (refer to Fig. 3-31) the RS485 Terminator may be used to terminate the bus by using P+ and N- only, for the bus is powered by the last drive as explained.

#### NOTE

The supply for the pull up/ pull down resistors must be available whenever RS485 communication is in progress!

### 3.8 Fixed frequencies (FF)

Number: 8  
 Parameter range: P1001 – r1024  
 Warnings: -  
 Faults: -  
 Function chart number: FP3200, FP3310

A setpoint can be entered via the analog input, the serial communication interfaces, the JOG function, the motorized potentiometer as well as also using fixed frequencies. The fixed frequencies are defined using parameters P1001 – P1007 and selected via binector inputs P1020 – P1022. The effective fixed frequency setpoint is available via connector output r1024 which means that it can be connected further. If this is to be used as setpoint source, then either parameter P1000 or P0719 should be modified or BICO parameter r1024 should be connected to the main setpoint P1070 or supplementary setpoint P1075. Contrary to parameter P0719, when parameter P1000 is modified, this implicitly changes BICO parameters P1070, P1075.

**Example:** Fixed frequencies as setpoint source

- a) Standard method → P1000 = 3
- b) BICO method → P1070 = 1024, P1075 = 0

3 methods are available when selecting the fixed frequencies.

#### Direct selection

In this particular mode, the control signal directly selects the fixed frequency. This control signal is entered via the binector inputs. If several fixed frequencies are simultaneously active, then the selected frequencies are added.

Table 3-14 Example for direct coding via digital inputs

		DIN3	DIN2	DIN1
FF0	0 Hz	0	0	0
FF1	P1001	0	0	1
FF2	P1002	0	1	0
FF3	P1003	1	0	0
FF1+FF2		0	1	1
⋮		⋮		
FF1+FF2+FF3		1	1	1

The fixed frequencies can be selected via the digital inputs as well as also via serial communication interfaces. The fixed frequency is selected, when using digital inputs, using 2 techniques. This will be shown in the following example using the fixed frequency P1001 and digital input 1 (refer to Fig. 3-32).

- a) Standard methods → P0701 = 15
- b) BICO methods → P0701 = 99, P1020 = 722.0, P1016 = 1

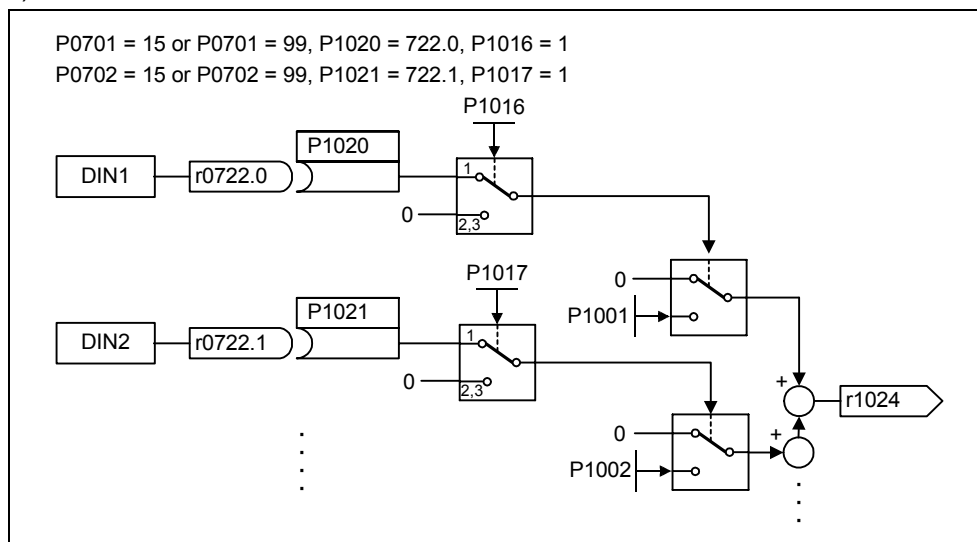


Fig. 3-32 Example for directly selecting FF1 via DIN1 and FF2 via DIN2

### Direct selection + ON command

When this fixed frequency is selected, the fixed frequencies are also directly selected whereby the selection is combined with the ON command. When this technique is used, a separate ON command is not required. The following is obtained essentially analog to the example shown above:

- a) Standard method → P0701 = 16
- b) BICO method → P0701 = 99, P1020 = 722.0, P1016 = 2

### Binary-coded selection + ON command

Using this technique up to 8 fixed frequencies can be selected using 3 control signals. These control signals are either entered via digital inputs or a serial communications interface. The fixed frequencies are indirectly selected using the binary coding (refer to Table 3-15, → e.g. selected using the digital DIN inputs), whereby the selection is combined with the ON command.

Table 3-15 Example for binary coding via digital inputs

		DIN3	DIN2	DIN1
0 Hz	FF0	0	0	0
P1001	FF1	0	0	1
P1002	FF2	0	1	0
...	...	...	...	...
...	...	...	...	...
P1006	FF6	1	1	0
P1007	FF7	1	1	1

Contrary to "Direct selection + ON command", the ON command is only active if the setting for the first 3 binary inputs is set to "Binary-coded selection + ON command" or P0701 = P0702 = P0703 = 17. The following is obtained analog to the above example:

- a) Standard method → P0701 = 17  
 b) BICO method → P0701 = 99, P1020 = 722.0, P1016 = 3

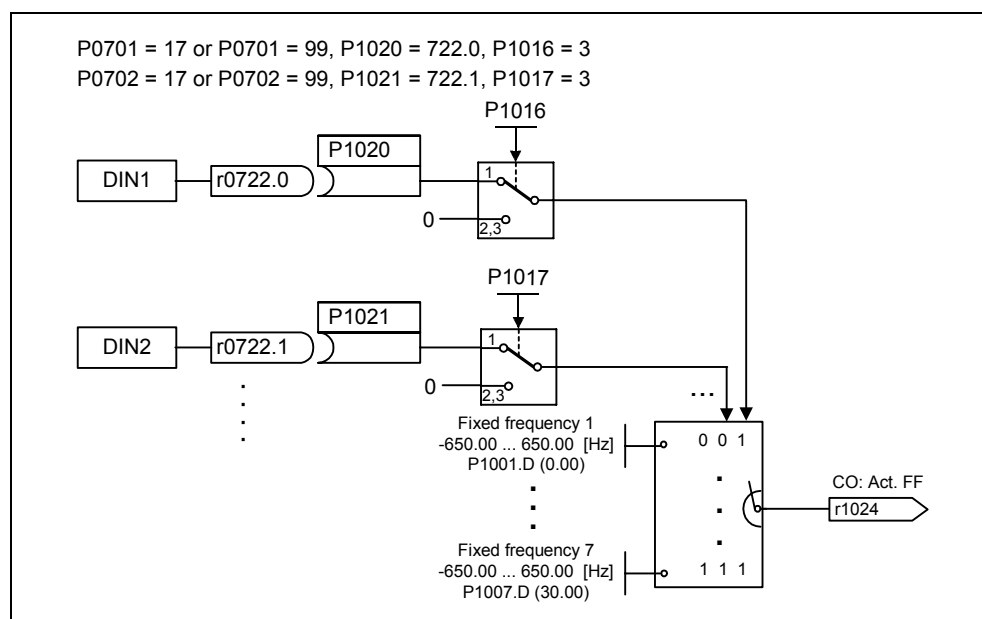


Fig. 3-33 Example for selecting FF1 via DIN1 and FF2 via DIN2 using the binary-coded method

### 3.9 Motorized potentiometer (MOP)

Parameter range: P1031 – r1050

Warnings -

Faults -

Function chart number: FP3100

This function emulates an electromechanical potentiometer to enter setpoints. The motorized potentiometer value is adjusted using the "Raise" and "Lower control signal" which is selected using BICO parameters P1035 and P1036 (refer to Fig. 3-34). The value which has been set is available through connector output r1050 so that it can be further connected and used.

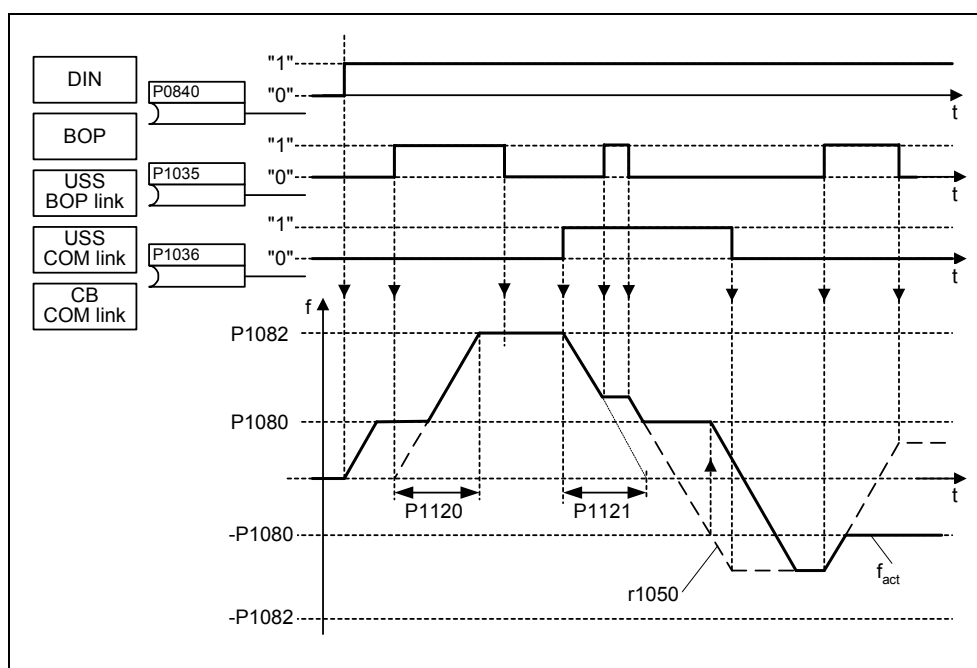


Fig. 3-34 Motorized potentiometer

#### Selecting via serial interfaces

The MOP functionality can be selected via the operator panels (refer to Section 3.1.3), digital inputs as well as via serial interfaces (refer to the example).

Parameterization is also possible directly using BICO parameters P1035 and P1036 as well as also parameters P0700 and P0719. In this case, for a value assigned to P0700, the BICO parameter is appropriately modified.

**Example:** Command source via "USS on BOP link" interface

- a) Standard method → P0700 = 4
- b) BICO method → P1035 = 2032.13  
P1036 = 2032.14  
.....  
(refer to P0700 for a complete list)

If the motorized potentiometer is to be used as setpoint source, then either parameter P1000 or P0719 should be modified or the BICO parameter r1050 should be connected to the main setpoint P1070 or supplementary setpoint P1075. Contrary to parameter P0719, when parameter P1000 is modified, this implicitly changes BICO parameters P1070, P1075.

**Example:** Setpoint via the motorized potentiometer (MOP)

- a) Standard method → P1000 = 1
- b) BICO method → P1070 = 1050  
P1075 = 0

The MOP is configured using the following parameters and has the mode of operation as shown in Table 3-16:

- Limits using the minimum frequency P1080 or maximum frequency P1082
- Ramp-up/ramp-down time P1120 or P1121
- Inhibits MOP reversing function P1032
- Saves the MOP setpoint P1031
- MOP setpoint P1040



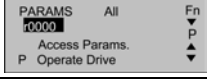

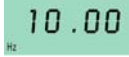
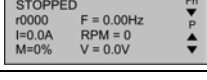


Table 3-16 Mode of operation of the MOP

Motorized potentiometer		Function
Lower	Raise	
0	0	Setpoint is frozen
0	1	Raise setpoint
1	0	Lower setpoint
1	1	Setpoint is frozen

### Selecting via BOP or AOP

The following settings / operator actions should be made when selecting the motorized potentiometer using the BOP or AOP:

Table 3-17 Selecting the motorized potentiometer

Parameters / keys		BOP	AOP (at the BOP link)
Command source	P0700	1	4
Setpoint source	P1000	1	
	P1035	-	2032.13 (2032.D)
	P1036	-	2032.14 (2032.E)
			
			
		Raise MOP output frequency	
		Lower MOP output frequency	

### 3.10 JOG

Parameter range: P1055 – P1061

Warnings A0923

Faults -

Function chart number: FP5000

The JOG function is used as follows:

- To check the functionality of the motor and drive inverter after commissioning has been completed (the first traversing motion, checking the direction of rotation, etc.)
- Positioning a drive / a driven load into a specific position
- Traversing a drive, e.g. after a program has been interrupted

The drive is traversed using this function by entering fixed frequencies P1058, P1059. The JOG mode can be selected either using the operator panel (refer to Section 3.1.3), digital inputs or also via the serial interfaces (refer to the example). An ON/OFF command is not used to move the drive, but when the "JOG keys" are pressed. These "JOG keys" are selected using the BICO parameters P1055 and P1056.

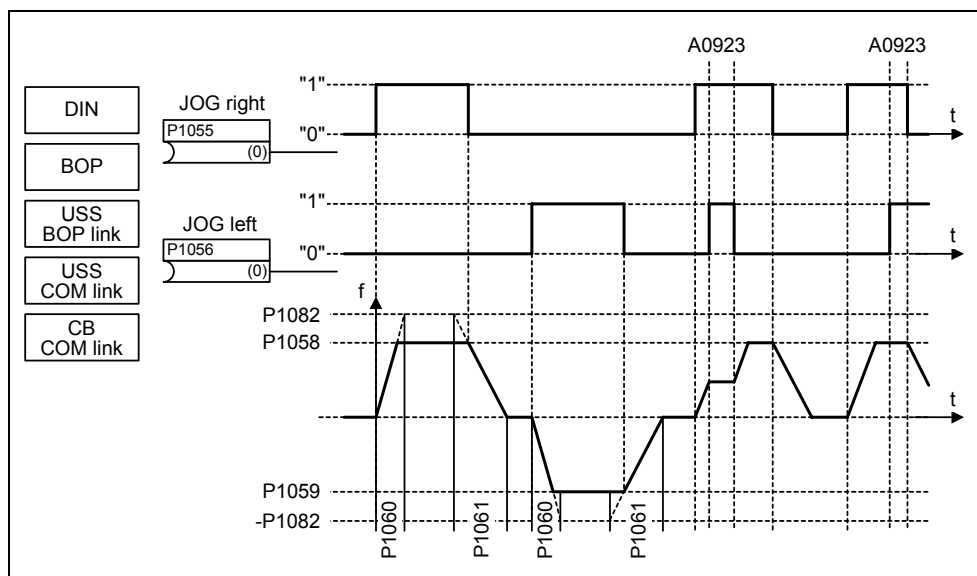


Fig. 3-35 JOG counter-clockwise and JOG clockwise



If both JOG keys are simultaneously pressed, then the instantaneous frequency is kept (constant velocity phase) and alarm A0923 is output. When a key is pressed, the drive inverter accelerates the motor to the fixed frequency in the time entered in P1060. This frequency is only exited after the key has been cancelled and the drive then brakes down to 0 Hz in the time entered in P1061.

In addition to the explicit parameterization (P1055 and P1056), the JOG functionality is also enabled via parameter P0700 or P0719 (implicit parameterization). In this case, if a value is assigned to P0700, the BICO parameter is appropriately modified.

**Example:** Command source via "USS on BOP link" interface

a) Standard method	→	P0700 = 4
b) BICO method	→	P1055 = 2032.8
		P1056 = 2032.9
		....
		(refer to P0700 for a complete list)

### 3.11 PID controller (technological controller)

Parameter range:	P2200 P2201 – r2294
Warnings	-
Faults	-
Function chart number:	FP3300, FP3310, FP3400, FP5100
Features:	
- cycle time:	8 ms

MICROMASTER has an integrated technological controller (PID controller, enabled via P2200). This can be used to process basic higher-level control functions. These typically include:

- Pressure control for extruders
- Water level control for pump drives
- Temperature control for fan drives
- And similar control tasks

The technological setpoints and actual values can be entered via the PID motorized potentiometer (PID-MOP), PID fixed setpoint (PID-FF), analog input (ADC) or via serial interfaces (USS on BOP link, USS on COM link, CB on COM link) (refer to the example). The appropriate parameterization of the BICO parameter defines which setpoints or actual values are to be used (refer to Fig. 3-36).

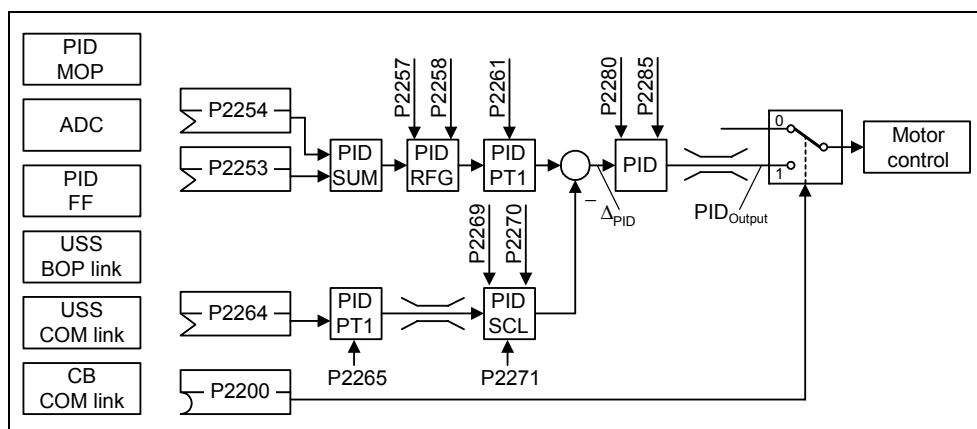


Fig. 3-36 Structure of the technological controller (PID controller)

**Example:** The permanent PID controller should fulfill the following secondary conditions/limitations:

PID controller enable and PID setpoint input via PID fixed frequencies and PID actual value via the analog input.

### Parameterizations:

- a. Permanent PID controller enable: P2200 = 1.0
- b. Setpoint input via PID-FF: P2253 = 2224
- c. Actual value input via analog input ADC: P2264 = 755

The supplementary (additional) setpoint is added to the main setpoint (PID-SUM) and the sum is fed to the setpoint filter (PID-PT1) at the setpoint-actual value summation point via the PID ramp-function generator (PID-RFG). The source of the supplementary setpoint (BICO parameter P2254), the ramp-up / ramp-down times of the PID ramp-function generator (P2257, P2258) as well as also the filter time (P2261) can be adapted to the particular application by appropriately parameterizing the corresponding parameters.

Similar to the PID setpoint branch, the actual value branch of the technological controller has a filter (PID-PT1) which can be set using parameter P2265. In addition to the smoothing, the actual value can be modified using a scaling unit (PID-SCL).

The technological controller can be parameterized as either P, I or PI controller using parameters P2280 and P2285.

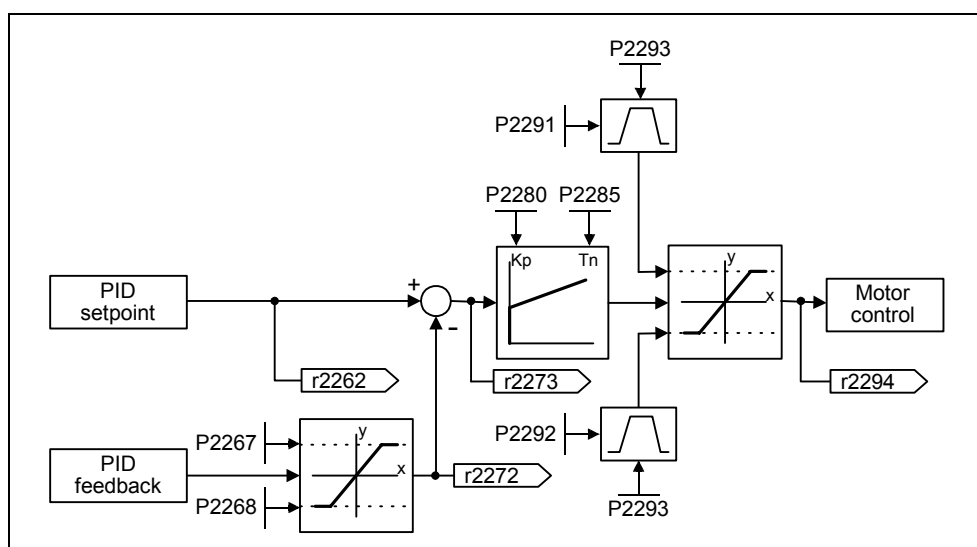


Fig. 3-37 PID controller

For specific applications, the PID output quantity can be limited to defined values. This can be achieved using the fixed limits - P2291 and P2292. In order to prevent the PID controller output exercising large steps at power-on, these PID output limits are ramped-up with ramp time P2293 from 0 to the corresponding value P2291 (upper limit for the PID output) and P2292 (lower limit for the PID output). As soon as these limits have been reached, the dynamic response of the PID controller is no longer limited by this ramp-up/ramp-down time (P2293).

### 3.11.1 PID motorized potentiometer (PID-MOP)

Parameter range: P2231 – r2250

Warnings -

Faults -

Function chart number: FP3400

The PID controller has a PID motorized potentiometer which can be separately adjusted. The functionality is identical with the motorized potentiometer (refer to Section 3.9), whereby the PID parameters are emulated in the range from P2231 – r2250 (refer to the comparison → Table 3-18).

Table 3-18 Correspondence between the parameters

PID motorized potentiometer		Motorized potentiometer	
P2231[3]	Setpoint memory of PID-MOP	P1031[3]	Setpoint memory of the MOP
P2232	Inhibit rev. direct. of PID-MOP	P1032	Inhibit reverse direction of MOP
P2235[3]	BI: Enable PID-MOP (UP-cmd)	P1035[3]	BI: Enable MOP (UP-command)
P2236[3]	BI: Enable PID-MOP (DOWN-cmd)	P1036[3]	BI: Enable MOP (DOWN-command)
P2240[3]	Setpoint of PID-MOP	P1040[3]	Setpoint of the MOP
r2250	CO: Output setpoint of PID-MOP	r1050	CO: Act. output freq. of the MOP

### 3.11.2 PID fixed setpoint (PID-FF)

Number: 7  
 Parameter range: P2201 – r2224  
 Warnings: -  
 Faults: -  
 Function chart number: FP3300, FP3310

Analog to the fixed frequencies (refer to Section 3.8), the PID controller has separate programmable PID fixed setpoints. The values are defined using parameters P2201 – P2207 and are selected using binector inputs P2220 – P2222. The selected PID fixed setpoint is available via connector output r2224 where it can be further processed (e.g. as PID main setpoint → P2253 = 2224).

3 methods are available to select the PID fixed setpoints, analog to the fixed frequencies (Section 3.8):

- Direct selection
- Direct selection + ON command
- Binary-coded selection + ON command

The methods are selected using parameters P2216 – P2218.

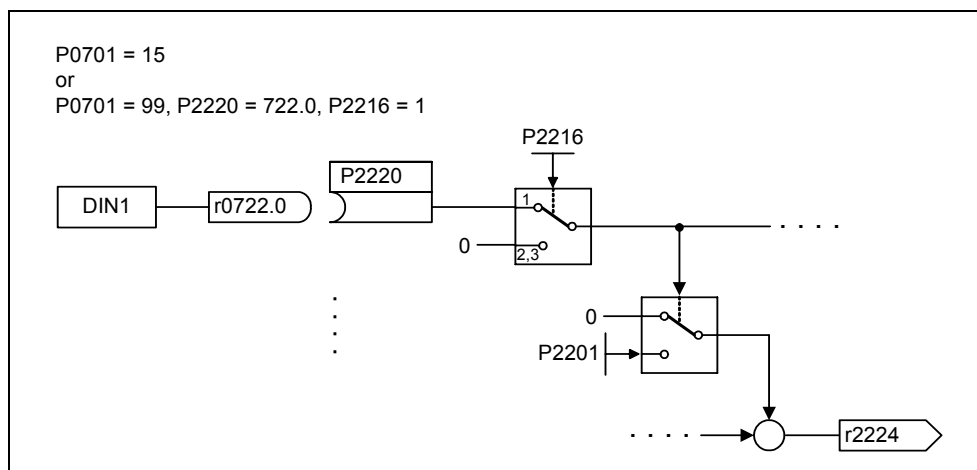


Fig. 3-38 Example to directly select the PID fixed frequency of fixed frequency 1 via DIN1

## 3.12 Setpoint channel

The setpoint channel (refer to Fig. 3-39) forms the coupling element between the setpoint source and the motor control. MICROMASTER has a special characteristic which allows the setpoint to be entered simultaneously from two setpoint sources. The generation and subsequent modification (influencing the direction, suppression frequency, up/down ramp) of the complete setpoint is carried-out in the setpoint channel.

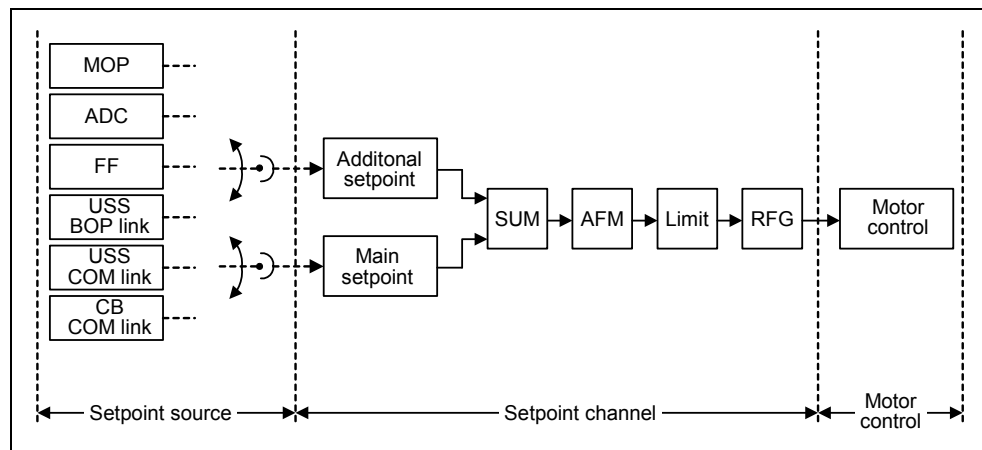


Fig. 3-39 Setpoint channel

### 3.12.1 Summation and modification of the frequency setpoint (AFM)

Parameter range: P1070 – r1114  
 Warnings: -  
 Fault: -  
 Function chart number: FP5000, FP5200

For applications where the control quantities are generated from central control systems, fine tuning is often required locally on-site (correction quantity). For MICROMASTER, this can be very elegantly realized using the summation point where the main and supplementary (additional) setpoint are added in the setpoint channel. In this case, both quantities are simultaneously read-in via two separate or one setpoint source and summed in the setpoint channel. Depending on external circumstances, the supplementary setpoint can be dynamically disconnected or switched-in to the summation point (refer to Fig. 3-40). This functionality can be used to advantage, especially for discontinuous processes.

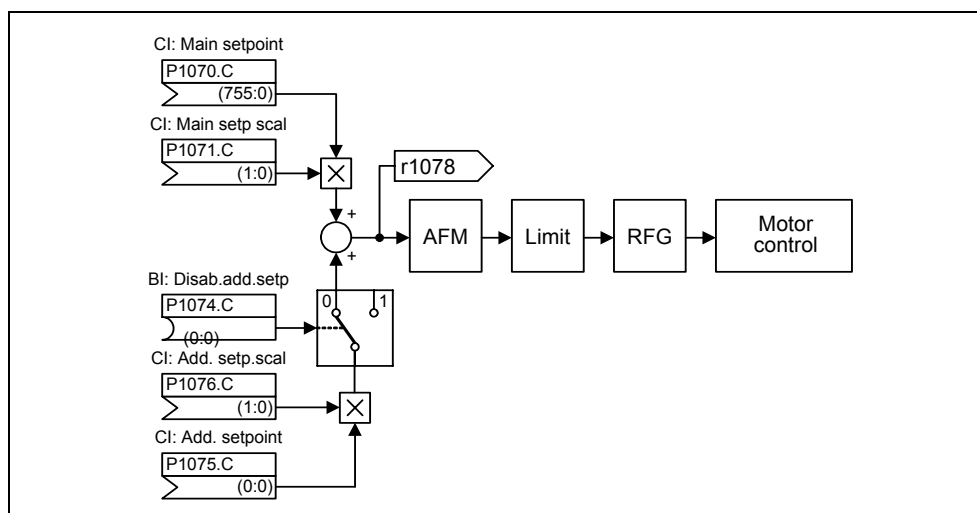


Fig. 3-40 Summation

MICROMASTER has the following possibilities to select the setpoint source:

1. P1000 – selecting the frequency setpoint source
2. P0719 – selecting the command / setpoint source
3. BICO parameterization
  - P1070 Cl: Main setpoint
  - P1075 Cl: Additional setpoint

Further, the main setpoint as well as the supplementary (additional) setpoint can be scaled independently of one another. In this case, for example, a user can simply implement an override function using the appropriate parameterization.

A scan sequence is generally associated with a forwards and a backwards motion. When selecting the reversing functionality, after reaching the end position, a direction of rotation reversal can be initiated in the setpoint channel (refer to Fig. 3-41).

On the other hand, if it is to be prevented that a direction of rotation reversal or a negative frequency setpoint is to be entered via the setpoint channel, then this can be inhibited using BICO parameter P1110.

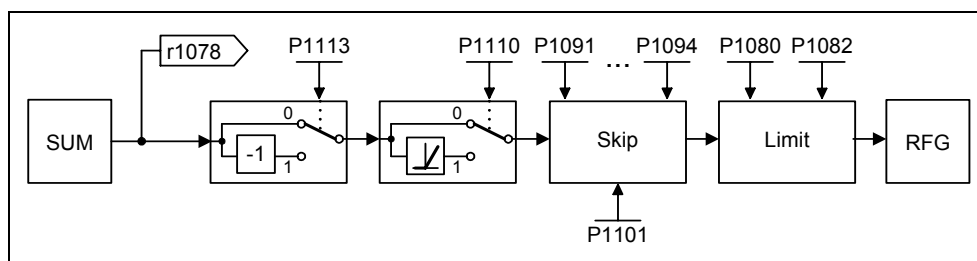


Fig. 3-41 Modifying the frequency setpoint

Driven machines can have one or several resonance points in the range from 0 Hz up to the reference frequency. These resonance points result in oscillations which, under worst case conditions, can damage the driven load. Using suppression frequencies, MICROMASTER allows these resonant frequencies to be passed through as quickly as possible. This means that the suppression frequencies increase the availability of the driven load over the long term.

### 3.12.2 Ramp-function generator (RFG)

Parameter range: P1120, P1121  
r1119, r1170  
P1130 – P1142

Warnings -

Faults -

Function chart number: FP5000, FP5300

The ramp-function generator is used to limit the acceleration when the setpoint changes according to a step function. This therefore helps to reduce the stressing on the mechanical system of the machine. An acceleration ramp and a braking ramp can be set independently of one another using the ramp-up time P1120 and the ramp-down time P1121. This allows a controlled transition when the setpoint is changed (refer to Fig. 3-42).

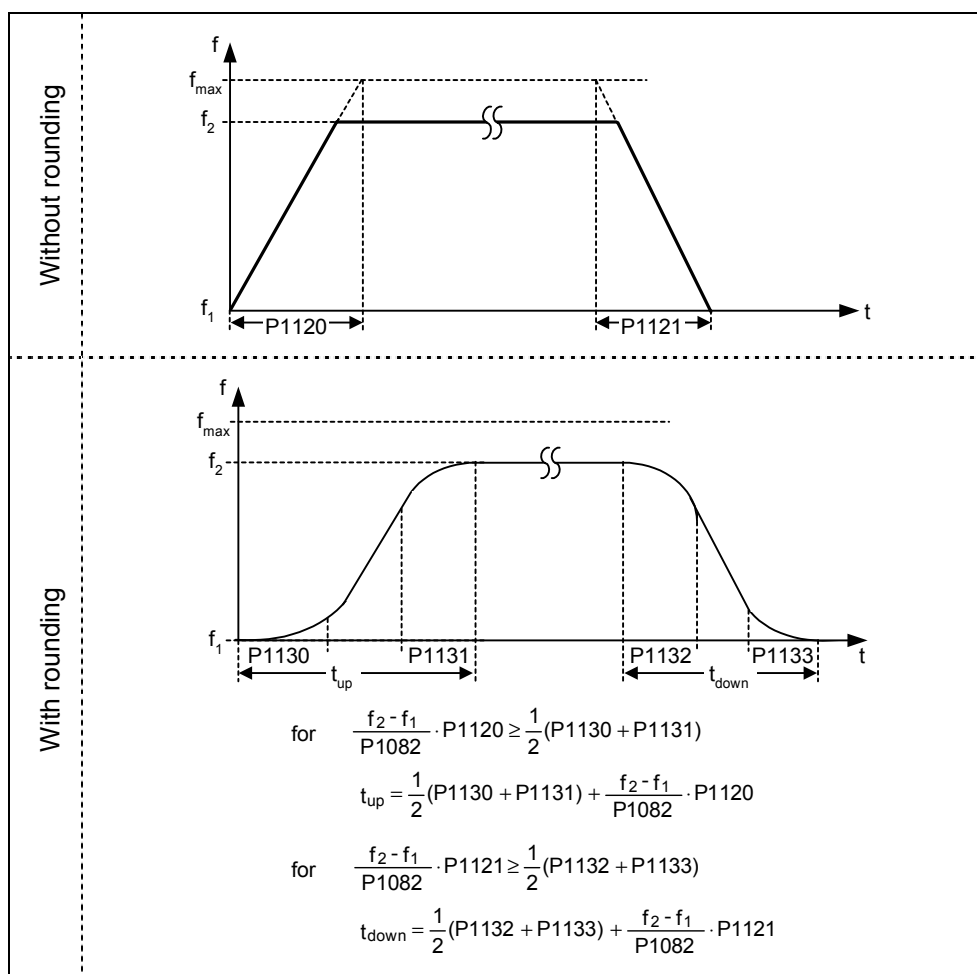


Fig. 3-42 Ramp-function generator



In order to avoid torque surges at the transitions (constant velocity phase  $\longleftrightarrow$  accelerating / braking phase), additional rounding-off times P1130 – P1133 can be programmed. This is especially important for applications (e.g. transporting/pumping liquids or for cranes) which require an especially "soft", jerk-free acceleration and braking.

If the OFF1 command is initiated while the drive is accelerating, then rounding-off can be activated or de-activated using parameter P1134 (refer to Fig. 3-43). These rounding-off times are defined using parameters P1132 and P1133.

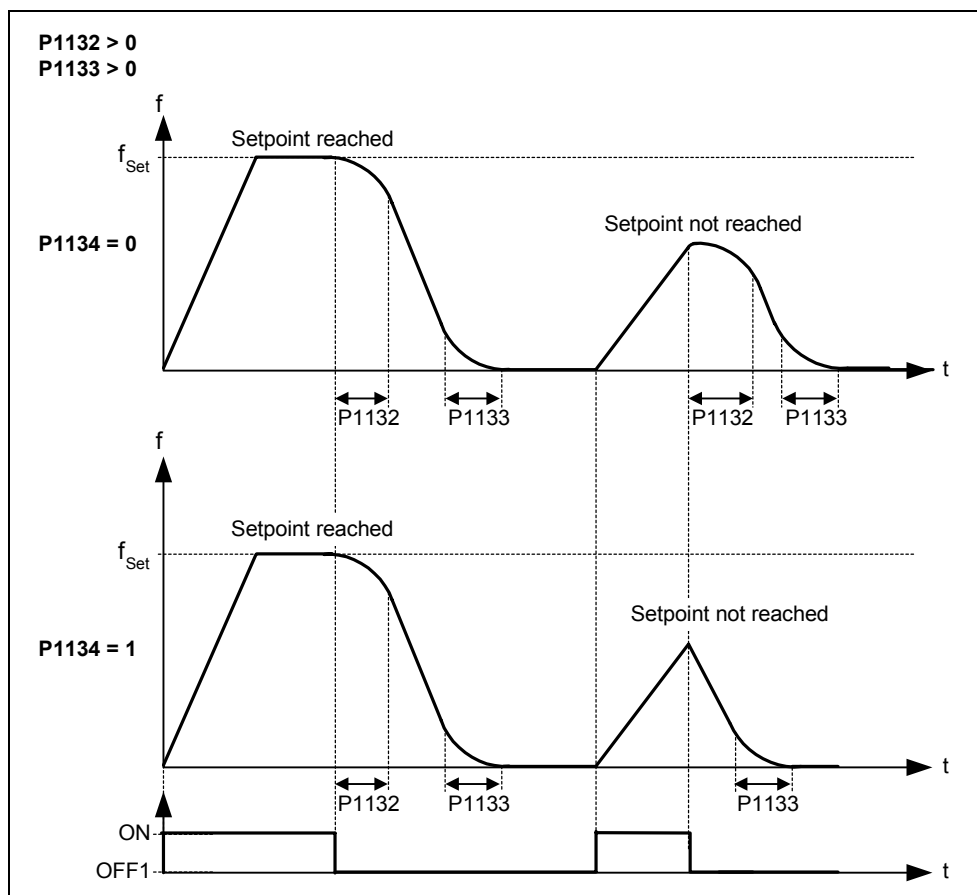


Fig. 3-43 Rounding off after an OFF1 command

In addition to the rounding-off times, the ramp-function generator can be influenced using external signals. The ramp-function generator provides the following functionality using BICO parameters P1140, P1141 and P1142.

Table 3-19 BICO parameters for ramp-function generator

Parameter		Description
P1140	BI: RFG enable	The ramp-function generator <u>output</u> is set to 0 if the binary signal = 0.
P1141	BI: RFG start	The ramp-function generator <u>output</u> keeps its actual value if the binary signal = 0.
P1142	BI: RFG enable setpoint	If the binary signal = 0, then the ramp-function generator <u>input</u> is set to 0 and the output is reduced to 0 via the ramp-function generator ramp.

The ramp-function generator itself is enabled after the pulses have been enabled (inverter enable) and after the excitation time has expired (P0346). After limiting to the maximum speeds for the positive and negative directions of rotation (P1082, -P1082 or 0 Hz for the direction of rotation inhibit) the setpoint speed for the control is obtained (r1170).

---

**NOTE**

The maximum drive inverter frequency is defined in the setpoint channel using parameter P1080. The maximum possible frequency is 650 Hz.

---

### 3.12.3 OFF/braking functions

Parameter range: P1121, P1135, P2167, P2168  
P0840 – P0849  
r0052 bit 02

Warnings -  
Faults -  
Function chart number: -

The drive inverter and the user must respond to an extremely wide range of situations and stop the drive. In this case, both requirements relating to operations as well as drive inverter protective functions (e.g. electrical and thermal overload) and man-machine protective functions have to be taken into account. As a result of the different OFF/braking functions (OFF1, OFF2, OFF3) MICROMASTER can flexibly respond to the requirements mentioned above.

#### OFF1

The OFF1 command is closely coupled to the ON command. When the ON command is withdrawn, then OFF1 is directly activated. The drive is braked by OFF1 with the ramp-down time P1121. If the output frequency falls below the parameter value P2167 and if the time in P2168 has expired, then the inverter pulses are cancelled.

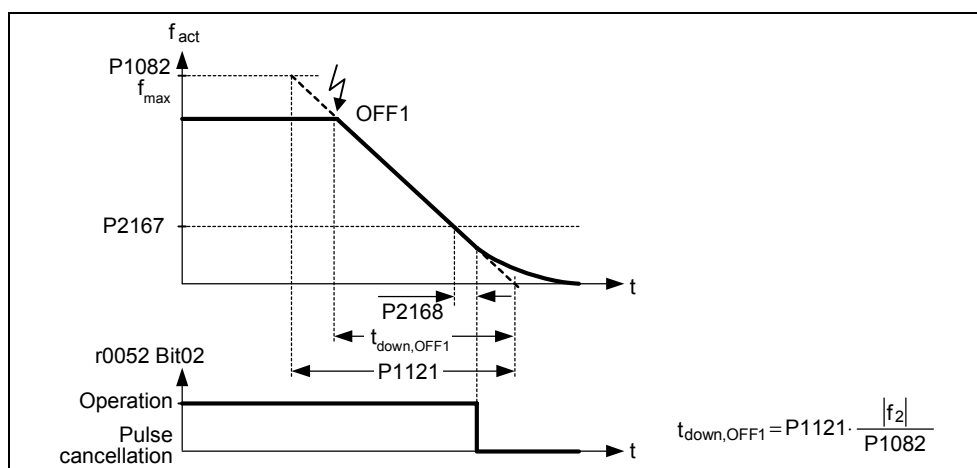


Fig. 3-44 OFF1

#### NOTE

- OFF1 can be entered using a wide range of command sources via BICO parameter P0840 (BI: ON/OFF1) and P0842 (BI: ON/OFF1 with reversing).
- BICO parameter P0840 is pre-assigned by defining the command source using P0700.
- The ON and the following OFF1 command must have the same source.
- If the ON/OFF1 command is set for more than one digital input, then only the digital input that was last set, is valid, e.g. DIN3 is active.
- OFF1 can be combined with DC current braking or compound braking.
- When the motor holding brake MHB (P1215) is activated, for an OFF1, P2167 and P2168 are not taken into account.

## OFF2

The inverter pulses are immediately cancelled by the OFF2 command. This means that the motor coasts-down and it is not possible to brake in a controlled fashion.

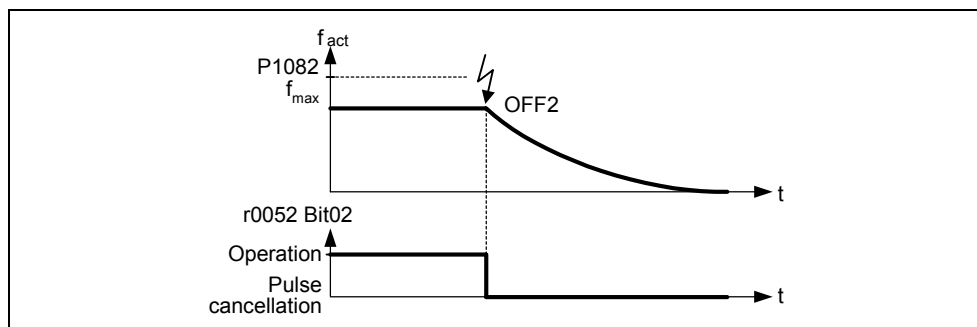


Fig. 3-45 OFF2

### NOTE

- The OFF2 command can have one or several sources. The command sources are defined using BICO parameters P0844 (BI: 1. OFF2) and P0845 (BI: 2. OFF2).
- As a result of the pre-assignment (default setting), the OFF2 command is set to the BOP. This source is still available even if another command source is defined (e.g. terminal as command source → P0700 = 2 and OFF2 is selected using DIN2 → P0702 = 3).

## OFF3

The braking characteristics of OFF3 are identical with those of OFF1 with the exception of the autonomous OFF3 ramp-down time P1135. If the output frequency falls below parameter value P2167 and if the time in P2168 has expired, then the inverter pulses are cancelled as for the OFF1 command.

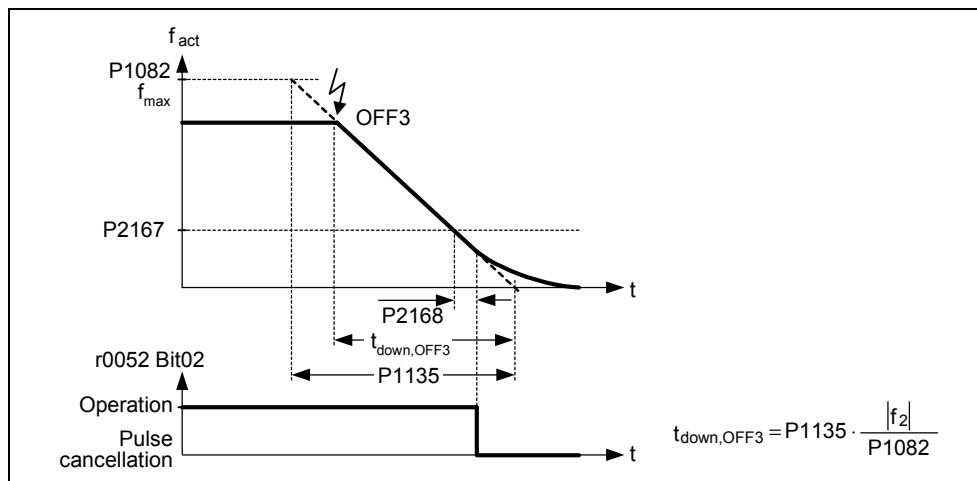


Fig. 3-46 OFF3

### NOTE

OFF3 can be entered using a wide range of command sources via BICO parameters P0848 (BI: 1. OFF3) and P0849 (BI: 2. OFF3).

### 3.12.4 Manual / automatic operation

Parameter range: P0719, P0810

Warnings -

Faults -

Function chart number: -

It is necessary to change-over from the automatic mode into the manual mode to load and unload production machines and to feed new materials (e.g. batch processing). The machine operator carries-out the preparatory activities for subsequent automatic operation in the manual mode. In the manual mode, the machine operator locally controls the machine (enters the ON/OFF command as well as also the setpoint). A changeover is only made into the automatic mode after the set-up has been completed. In the automatic mode, the control (open-loop) of the machines and production processes are handled by a higher-level control system (e.g. PLC). This operation is maintained until it is necessary to again load and unload the machine or feed new material into the machine or production process.

For MICROMASTER 420, indexed parameter P0719 and BICO parameter P0810 are used to change over between the manual and automatic mode. The command and setpoint sources are defined using P0719 (refer to Table 3-21), whereby P0719 index 0 (P0719[0]) defines the automatic mode and P0719 index 1 (P0719[1]) the manual mode. BICO parameter P0810 is used to change-over between the automatic and manual modes. P0810 can be controlled from any control sources (refer to Table 3-20).

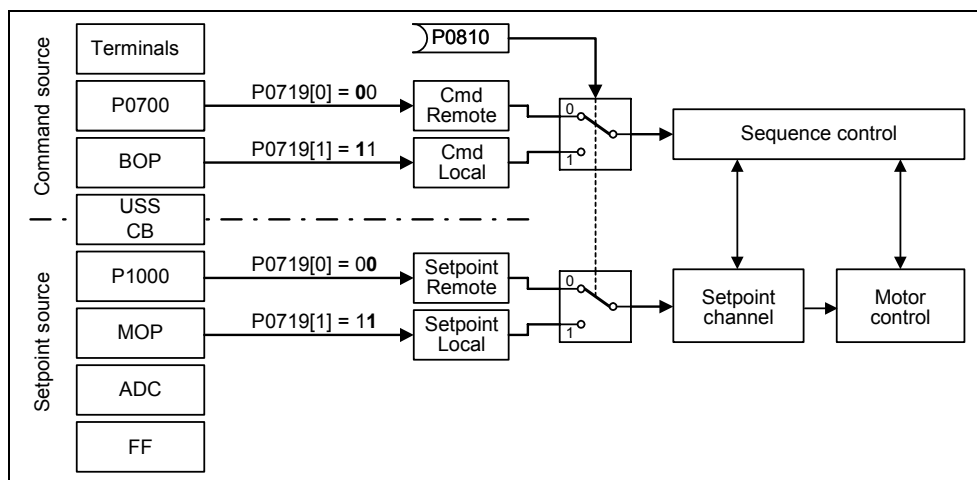


Fig. 3-47 Changing-over using the BICO parameter P0810

Table 3-20 Examples for the parameter settings of P0810

Parameter setting	Command source
P0810 = 722.2 requires P0703 = 99	Digital input 3
P0810 = 2032.15	USS at the BOP link
P0810 = 2036.15	USS at the COM link
P0810 = 2090.15	CB at the COM link

Table 3-21 Possible parameter settings for P0719

Value	Command source	Setpoint source
0	Cmd = BICO parameter	Setpoint = BICO parameter
1	Cmd = BICO parameter	Setpoint = MOP setpoint
2	Cmd = BICO parameter	Setpoint = Analog setpoint
3	Cmd = BICO parameter	Setpoint = Fixed frequency
4	Cmd = BICO parameter	Setpoint = USS on BOP link
5	Cmd = BICO parameter	Setpoint = USS on COM link
6	Cmd = BICO parameter	Setpoint = CB on COM link
10	Cmd = BOP	Setpoint = BICO parameter
11	Cmd = BOP	Setpoint = MOP setpoint
12	Cmd = BOP	Setpoint = Analog setpoint
13	Cmd = BOP	Setpoint = Fixed frequency
15	Cmd = BOP	Setpoint = USS on BOP link
16	Cmd = BOP	Setpoint = USS on COM link
40	Cmd = USS on BOP link	Setpoint = BICO parameter
41	Cmd = USS on BOP link	Setpoint = MOP setpoint
42	Cmd = USS on BOP link	Setpoint = Analog setpoint
43	Cmd = USS on BOP link	Setpoint = Fixed frequency.
44	Cmd = USS on BOP link	Setpoint = USS on BOP link
45	Cmd = USS on BOP link	Setpoint = USS on COM link
46	Cmd = USS on BOP link	Setpoint = CB on COM link
50	Cmd = USS on COM link	Setpoint = BICO parameter
51	Cmd = USS on COM link	Setpoint = MOP setpoint
52	Cmd = USS on COM link	Setpoint = Analog setpoint
53	Cmd = USS on COM link	Setpoint = Fixed frequency
54	Cmd = USS on COM link	Setpoint = USS on BOP link
55	Cmd = USS on COM link	Setpoint = USS on COM link
60	Cmd = CB on COM link	Setpoint = BICO parameter
61	Cmd = CB on COM link	Setpoint = MOP setpoint
62	Cmd = CB on COM link	Setpoint = Analog setpoint
63	Cmd = CB on COM link	Setpoint = Fixed frequency
64	Cmd = CB on COM link	Setpoint = USS on BOP link
66	Cmd = CB on COM link	Setpoint = USS on COM link

### 3.13 Motor holding brake (MHB)

Parameter range: P1215  
P0346, P1216, P1217, P1080  
r0052 bit 12

Warnings -  
Faults -  
Function chart number: -

For drives which must be secured when powered-down to prevent them undesirably moving, the MICROMASTER brake sequence control (enabled via P1215) can be used to control the motor holding brake.

Before opening the brake, the pulse inhibit must be removed and a current impressed which keeps the drive in that particular position. In this case, the impressed current is defined by the min. frequency P1080. A typical value in this case is the rated motor slip r0330. In order to protect the motor holding brake from continuous damage, the motor may only continue to move after the brake has been released (brake release times lie between 35 ms and 500 ms). This delay must be taken into account in parameter P1216 "Holding brake release delay" (refer to Fig. 3-48).

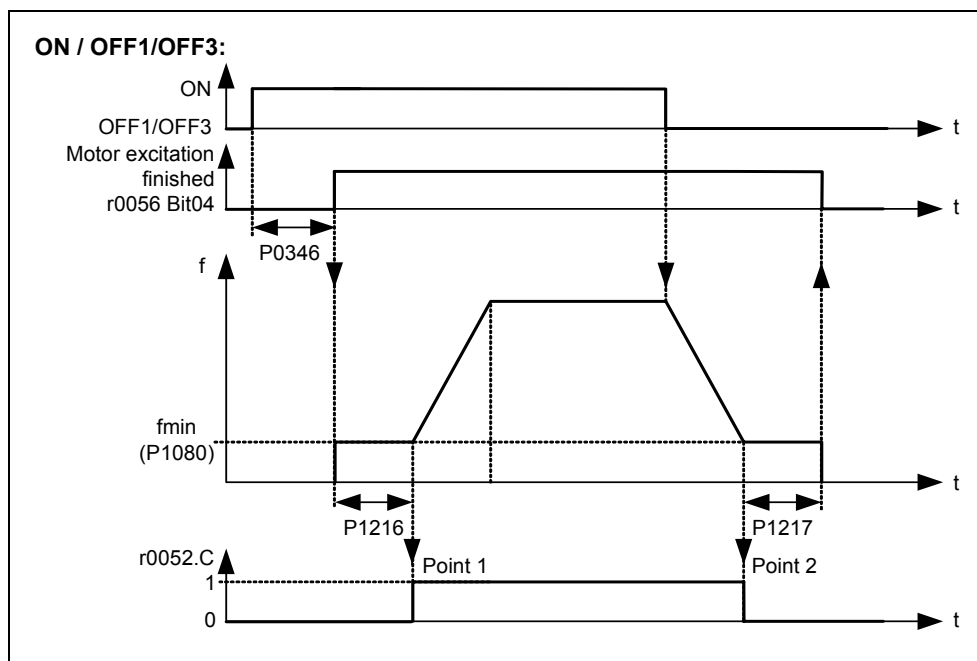


Fig. 3-48 Motor holding brake after ON / OFF1

The motor holding brake is either closed using OFF1 / OFF3 or OFF2. For OFF1 / OFF3, when the minimum frequency P1080 is reached, the motor is operated at this frequency until the brake has been applied (closing times of brakes lie between 15 ms and 300 ms). The actual time is specified using parameter P1217 "Holding time after ramp down" (refer to Fig. 3-48). If, on the other hand, an OFF2 command has been output, then independent of the drive state, the status signal r0052 bit 12 "Motor holding brake active" is reset. This means that the brake immediately closes after OFF2 (refer to Fig. 3-49).

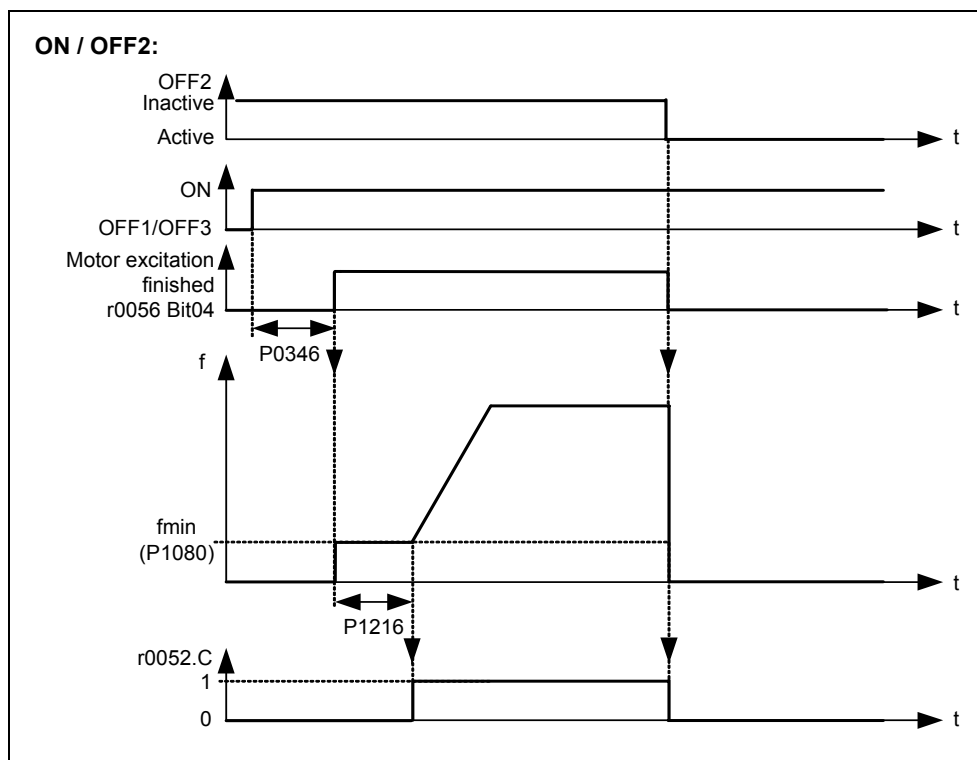


Fig. 3-49 Motor holding brake after OFF2

The mechanical brake is controlled using the status signal r0052 bit 12 "Motor holding brake active" of the brake control. This signal can be output as follows:

- **Via digital output**  
The status signal is output via the digital output. In this case, the internal MICROMASTER relay (if the specification is sufficient) or also an external contactor or relay can be used to control the brake.
- **Via status signal using the serial interface (USS or PROFIBUS)**  
The master must process the status signal. The signal must be connected to the digital output of the master to which the contactor / relay for the motor holding brake is connected.



---

**NOTE**

- Motors have optional holding brakes which are not designed to be used as brakes for normal operation. The holding brakes are only designed for a limited number of emergency braking operations / motor revolutions with the brake closed (refer to the Catalog data).
- When commissioning a drive with integrated holding brake it is therefore absolutely imperative that it is ensured that the holding brake functions perfectly. A "clicking noise" in the motor indicates that the brake has been correctly released.



---

**WARNING**

- It is not sufficient to select the status signal r0052 bit 12 "Motor holding brake active" in P0731 – P0733. In order to activate the motor holding brake, in addition, parameter P1215 must also be set to 1.
  - If MICROMASTER controls the motor holding brake, then a series commissioning (refer to Section 3.5.6) may not be carried-out for potentially hazardous loads (e.g. suspended loads for crane applications) unless the load has been secured. Potentially hazardous loads can be secured as follows before series commissioning is started:
    - ◆ Lower the load to the floor, or
    - ◆ Clamp the load using the motor holding brake  
(Caution: During the series commissioning, MICROMASTER must be prevented from controlling the motor holding brake).
-

## 3.14 Electronic brakes

MICROMASTER 420 has 2 electronic brakes:

DC braking (refer to Section 3.14.1)

Compound braking (refer to Section 3.14.2)

These brakes can actively brake the drive and avoid a possible DC link overvoltage condition. An inter-dependency as shown in Fig. 3-50 is present.

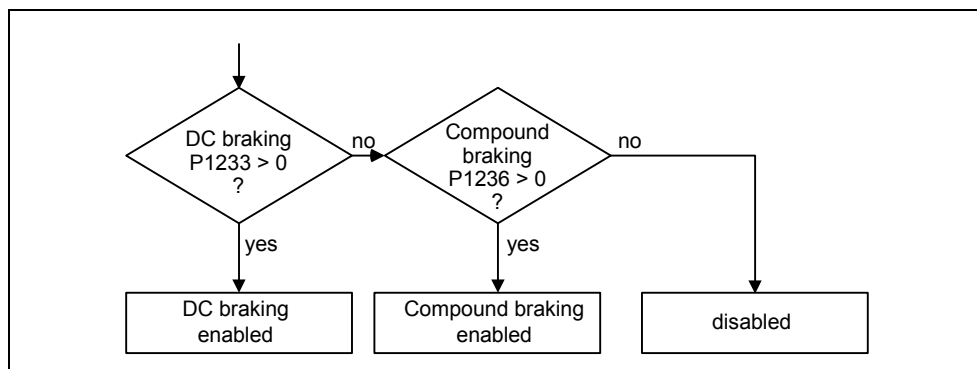


Fig. 3-50 Inter-dependency of the electronic brakes

### 3.14.1 DC braking

Parameter range: P1230, P1232, P1233  
r0053 Bit00

Warnings -

Faults -

Function chart number: -

The drive decelerates along a parameterized braking ramp if an OFF1 / OFF3 command is output. A "flat" ramp must be selected so that the drive inverter is not tripped (shutdown) due to the high regenerative energy which would cause a DC link overvoltage condition. The DC brake should be activated while the OFF1 / OFF3 command is present if the drive is to be braked faster. For DC braking, instead of continually reducing the output frequency / voltage during the OFF1 / OFF3 phase, a DC voltage / current is input (refer to sequence a).

The drive can be brought to a standstill in the shortest time using DC current braking (DC brake). DC braking is selected as follows:

- After OFF1 or OFF3 (the DC brake is released via P1233) Sequence ①
- Directly selected using BICO parameter P1230 Sequence ②

For DC braking, a DC current is impressed in the stator winding which results in a significant braking torque for an induction motor. The magnitude, duration and frequency at which braking starts can be set for the braking current and therefore braking torque by setting the appropriate parameters.

The DC brake can therefore support a braking operation from approx. < 10 Hz or prevents / minimizes the increase in the DC link voltage for regenerative braking. This is realized because energy is directly absorbed in the motor. The essential advantage and the main application of the DC brake is the fact that a holding torque can be generated at standstill (0 Hz). For instance, this is important for applications where after positioning, any motion in the mechanical system / product itself can result in waste.

DC braking is especially used for:

- Centrifuges
- Saws
- Grinding machines
- Conveyor belts

### Sequence ①

1. Enabled using P1233
2. DC braking is activated with the OFF1 or OFF3 command (refer to Fig. 3-51)
3. The inverter pulses are inhibited for the duration of the de-magnetizing time P0347.
4. The required braking current P1233 is then impressed for the selected braking time P1232. The status is displayed using signal r0053 bit 00.

The inverter pulses are inhibited after the braking time has expired.

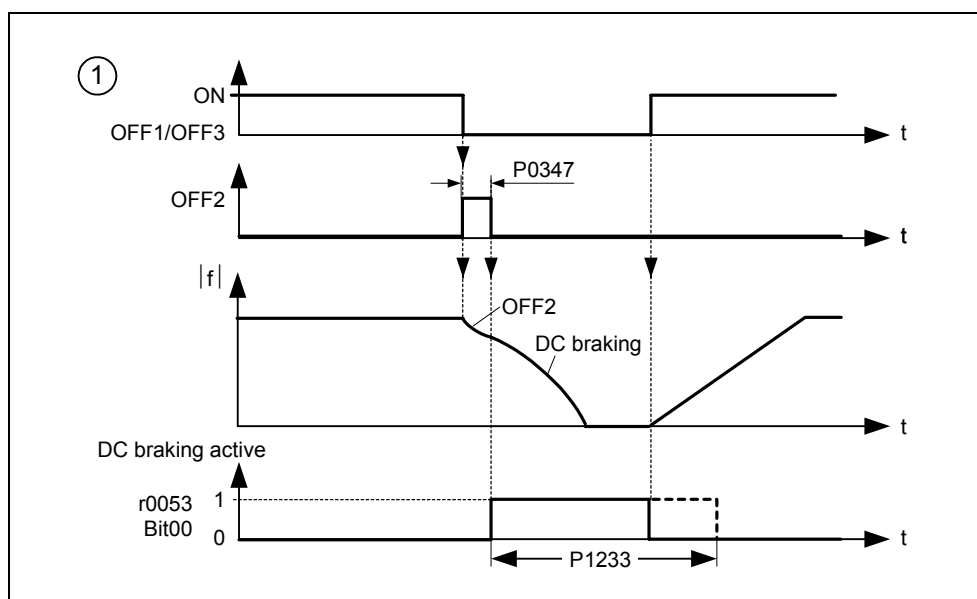


Fig. 3-51 DC braking after OFF1 / OFF3

**Sequence ②**

1. Enabled and selected using BICO parameter P1230 (refer to Fig. 3-52)
2. The inverter pulses are inhibited for the duration of the de-magnetizing time P0347.
3. The requested braking current P1232 is impressed for the time selected and the motor is braked. This state is displayed using signal r0053 bit 00.
4. After DC braking has been cancelled, the drive accelerates back to the setpoint frequency until the motor speed matches the drive inverter output frequency. If there is no match, then there is danger that a fault will be output as a result of overcurrent - F0001. This can be avoided by activating the flying restart function.

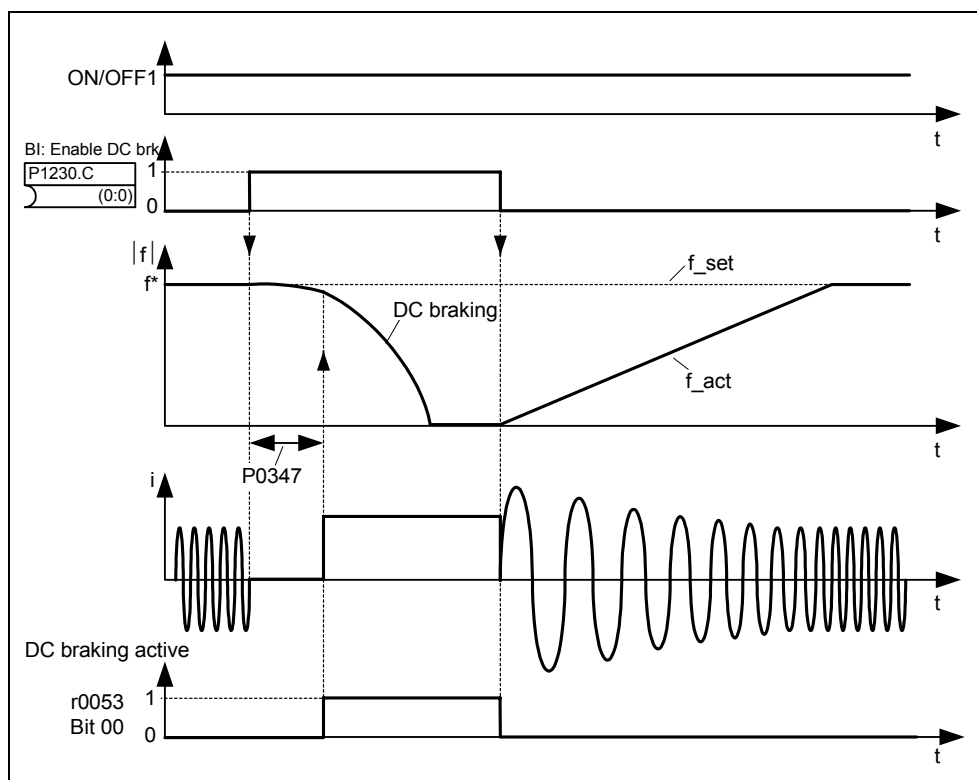


Fig. 3-52 DC braking after external selection

**NOTE**

1. The "DC braking" function is only practical for induction motors !
2. DC braking is not suitable to hold suspended loads !
3. For DC current braking, the motor kinetic energy is converted into thermal energy in the motor. If braking lasts too long, then the drive can overheat !
4. While DC braking, there is no other way of influencing the drive speed using an external control. When parameterizing and setting the drive system, then as far as possible, it should be tested using real loads !
5. DC braking is independent of the ON command. This means that it can even be selected in the "Ready" state.

### 3.14.2 Compound braking

Parameter range: P1236

Warnings -

Faults -

Function chart number: -

For compound braking (this is enabled using P1236) DC braking is superimposed with regenerative braking (where the drive regenerates into the line supply as it brakes along a ramp). If the DC link voltage exceeds the compound switch-in threshold  $V_{DC-Comp}$  (refer to Fig. 3-53), then a DC current is impressed as a function of P1236. In this case, braking is possible with a controlled motor frequency and minimum regenerative feedback. Effective braking is obtained without having to use additional components by optimizing the ramp-down time (P1121 for OFF1 or when braking from  $f_1$  to  $f_2$ , P1135 for OFF3) and using compound braking P1236.

Compound braking is suitable for:

- Horizontal motion (e.g. traversing drives, conveyor belts)
- Vertical motion (e.g. hoisting gear)

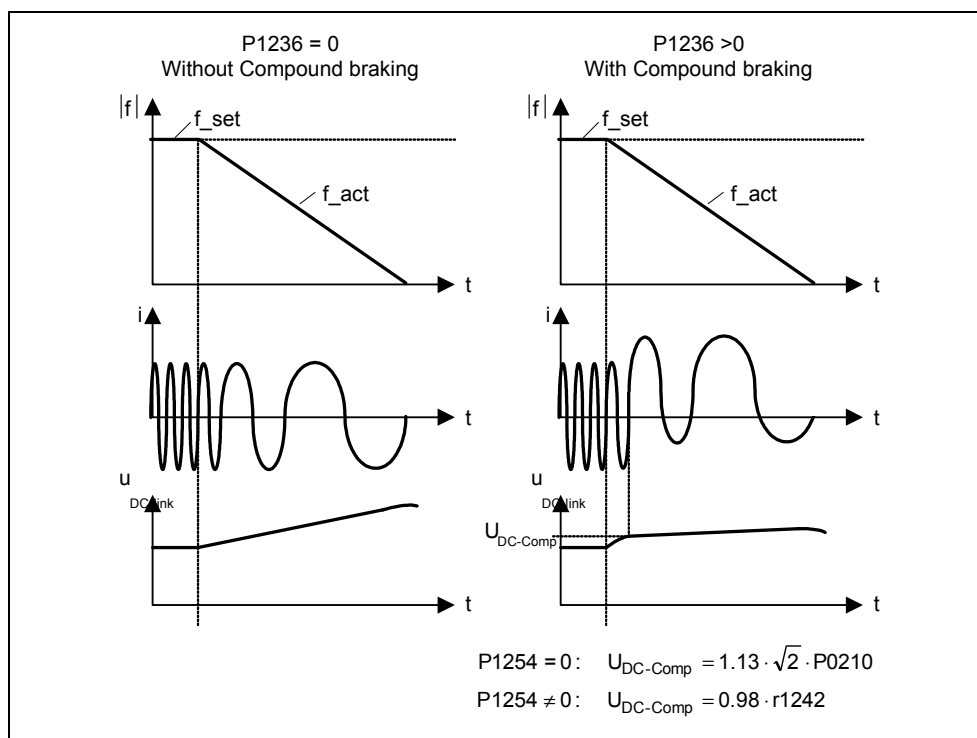


Fig. 3-53 Compound braking

The compound braking switch-in threshold  $V_{DC-Comp}$  is calculated as a function of parameter P1254 (Auto detect  $V_{DC}$  switch-on levels) either directly using the line supply voltage P0210 or indirectly using the DC link voltage and r1242 (refer to the formula in Fig. 3-53).

**WARNING**

- For compound braking, regenerative braking is superimposed on the DC braking (braking along a ramp). This means that components of the kinetic energy of the motor and driven load are converted into thermal energy in the motor. If this power loss is too high or if the braking operation takes too long, then this can cause the drive to overheat !
- When using compound braking it must be expected that there is a higher level of noise above the compound braking switch-in threshold.

**NOTE**

- Compound braking is de-activated, if
  - flying restart is active, and
  - DC braking is active is selected.
- The compound switch-in threshold  $V_{DC-Comp}$  is dependent on P1254  
 $V_{DC-Comp}(P1254 = 0) \neq V_{DC-Comp}(P1254 \neq 0)$ 
  - a) Auto-detect circuit enabled (P1254 = 1):
    - $V_{DC-Comp}$  (P1254 = 1) is automatically calculated when the drive inverter runs-up - i.e. after the line supply voltage has been connected
    - Using the auto-detect function, the  $V_{DC-Comp}$  threshold automatically adapts itself to the line supply voltage at the particular installation location.
  - b) Auto-detect function disabled (P1254 = 0):
    - $V_{DC, Comp} = 1.13 \cdot \sqrt{2} \cdot P0210$
    - The  $V_{DC-Comp}$  threshold is immediately re-calculated after entering P0210
    - P0210 must be adapted to the particular installation location

### 3.15 Automatic restart

Parameter range: P1210  
P1211  
Warnings A0571  
Faults F0035  
Function chart number: -

After a power failure (F0003 "Undervoltage"), the "Automatic restart" function (enabled using P1210) automatically powers-up the drive inverter again. Any faults are automatically acknowledged by the drive inverter.

When it comes to power failures (line supply failure), then a differentiation is made between the following conditions:

#### Line undervoltage (brownout)

"Line undervoltage" is a situation where the line supply is interrupted and returns before (if installed) the BOP display has gone dark (this is an extremely short line supply interruption where the DC link hasn't completely collapsed).

#### Line failure (blackout)

"Line failure" is a situation where the display has gone dark (this represents a longer line supply interruption where the DC link has completely collapsed) before the line supply returns.

The automatic restart function P1210 is shown in the following diagram (refer to Table 3-22) as a function of external states / events.

Table 3-22 Automatic restarts

P1210	ON always active (permanent)				ON in no-voltage condition	
	Fault F0003 on Blackout	Fault F0003 on Brownout	All other faults on Blackout	All other faults on Brownout	All faults on Blackout	No faults on Blackout
0	–	–	–	–	–	–
1	Fault acknowl.	–	Fault acknowl.	–	Fault acknowl.	–
2	Fault acknowl. + restart	–	–	–	–	Restart
3	Fault acknowl. + restart	Fault acknowl. + restart	Fault acknowl. + restart	Fault acknowl. + restart	Fault acknowl. + restart	–
4	Fault acknowl. + restart	Fault acknowl. + restart	–	–	–	–
5	Fault acknowl. + restart	–	Fault acknowl. + restart	–	Fault acknowl. + restart	Restart
6	Fault acknowl. + restart	Fault acknowl. + restart	Fault acknowl. + restart	Fault acknowl. + restart	Fault acknowl. + restart	Restart

The number of start attempts is specified using parameter P1211. The number is internally decremented after each unsuccessful attempt. After all attempts have been made (as specified in parameter P1211), automatic restart is cancelled with message F0035. After a successful start attempt, the counter is again reset to the initial value.

---

**NOTE**

- The "Flying restart" function (refer to Section 3.16) must be additionally activated if, for an automatic restart, the drive inverter is to be connected to a motor which may already be spinning.



---

**DANGER**

- For longer line supply failures (blackouts) and when the automatic restart function is activated, over a longer period of time it may be assumed that MICROMASTER is powered-down. However, when the line supply returns, motors can automatically start to run again without any operator intervention.
  - If the operating range of the motors is entered in this status, this can result in death, severe injury or material damage.
-



### 3.16 Flying restart

Parameter range: P1200  
P1202, P1203  
r1204, r1205

Warnings -

Faults -

Function chart number: -

The "Flying restart" function (this is enabled using P1200, refer to Table 3-23) allows the drive inverter to be switched to a motor which is still spinning. If the drive inverter was to be powered-up without using the flying restart function, there would be a high possibility that a fault with overcurrent F0001 would occur. The reason for this is that the flux must first be established in the motor and the V/f control must be set corresponding to the actual motor speed. The drive inverter frequency is synchronized with the motor frequency using the flying restart function.

When the drive inverter is normally powered-up it is assumed that the motor is stationary and the drive inverter accelerates the motor from standstill and the speed is ramped-up to the setpoint which has been entered. However, in many cases this condition is not fulfilled. A fan drive is a typical example. When the drive inverter is powered-down the air flowing through the fan can cause it to rotate in any direction.

Table 3-23 Settings for parameter P1200

Parameter P1200	Flying restart active	Search direction
0	Disabled	-
1	Always	Start in the direction of the setpoint
2	For line supply on and fault	Start in the direction of the setpoint
3	For fault and OFF2	Start in the direction of the setpoint
4	Always	Only in the direction of the setpoint
5	For line supply on, fault and OFF2	Only in the direction of the setpoint
6	For fault and OFF2	Only in the direction of the setpoint

Depending on parameter P1200, after the de-magnetizing time has expired P0347, flying restart is started with the maximum search frequency  $f_{\text{search,max}}$  (refer to Fig. 3-54).

$$f_{\text{search,max}} = f_{\text{max}} + 2 \cdot f_{\text{slip,standard}} = P1802 + 2 \cdot \frac{r0330}{100} \cdot P0310$$

This is realized either after the line supply returns when the automatic restart function has been activated or after the last shutdown with the OFF2 command (pulse inhibit).

V/f characteristic (P1300 < 20):

The search frequency is reduced, as a function of the DC link current with the search rate which is calculated from parameter P1203. In so doing, the parameterizable search current P1202 is impressed. If the search frequency is close to the rotor frequency, the DC link current suddenly changes because the flux in the motor establishes itself. Once this state has been reached, the search frequency is kept constant and the output voltage is changed to the voltage value of the V/f characteristic with the magnetizing time P0346 (refer to Fig. 3-54).

After the magnetizing time P0346 has expired, the ramp-function generator is set to the speed actual value and the motor is operated with the actual reference frequency.

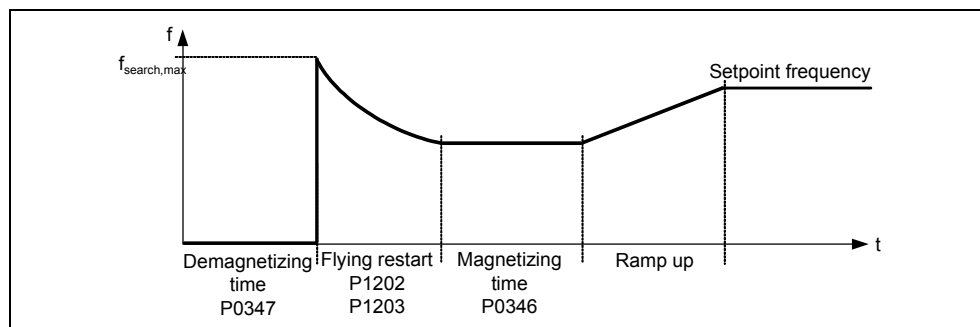


Fig. 3-54 Flying restart

#### NOTE

- If a higher value is entered for the search velocity P1203 this results in a flatter search curve and therefore to an extended search time. A lower value has the opposite effect.
- For "Flying restart", a braking torque is generated which can cause drives, with low moments of inertia, to brake.
- For group drives, "Flying restart" should not be activated due to the different characteristics of the individual motors when coasting down.



#### WARNING

- When "Flying restart" is activated ( $P1200 > 0$ ), although the drive is at a stand-still and the setpoint is 0, it is possible that the drive is accelerated as a result of the search current !
- If the operating range of the motors is entered when the drive is in this state, this can result in death, severe injury or material damage.

## 3.17 Closed-loop Vdc control

### 3.17.1 Vdc\_max controller

Parameter range:	P1240, r0056 bit 14 r1242, P1243 P1250 – P1254
Warnings	A0502, A0910
Faults	F0002
Function chart number:	FP4600

#### DC link undervoltage

- **Cause:**  
Line supply voltage failure or dip (blackout or brownout)
- **Remedy:**  
A regenerative torque is entered for the operational drive which compensates the existing losses and therefore stabilizes the voltage in the DC link. This technique is carried-out using the Vdc\_min controller (refer to Section 3.18) and is known as kinetic buffering.

A brief regenerative load can be handled using this function (enabled using P1240) without the drive inverter being shut down (tripped) with fault message F0002 ("DC link overvoltage"). In this case, the frequency is controlled so that the motor doesn't go too far into regenerative operation.

If the drive inverter regenerates too much when braking the machine due to a fast ramp-down time P1121, then the braking ramp / ramp time are automatically extended and the drive inverter is operated at the DC link voltage limit r1242 (refer to Fig. 3-55). If the DC link threshold r1242 is again fallen below, then the Vdc\_max controller withdraws the extension of the braking ramp.

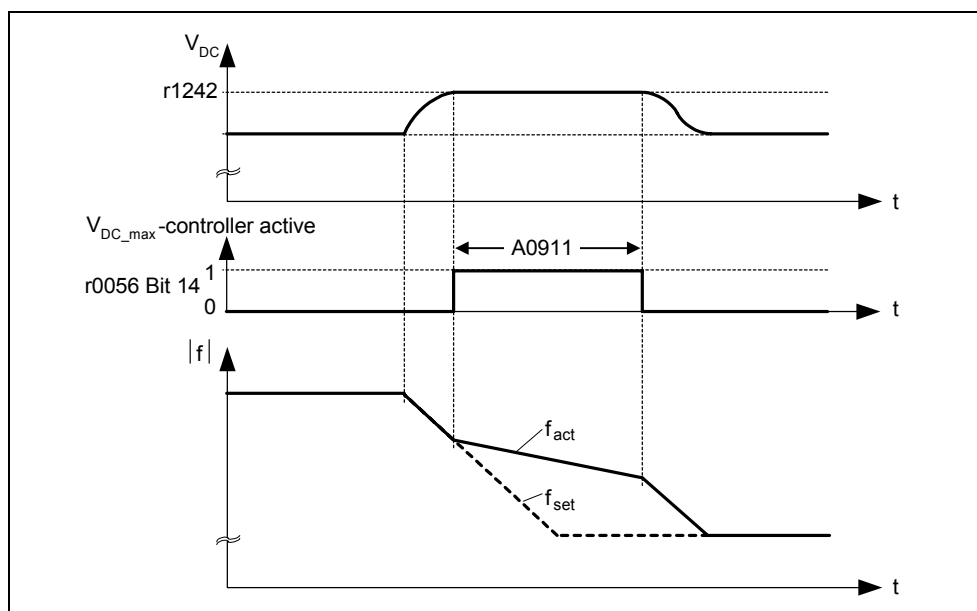


Fig. 3-55 Vdc\_max controller

On the other hand, if the Vdc\_max controller increases the output frequency (e.g. for a steady-state regenerative load), then the Vdc\_max controller is disabled by an internal drive inverter monitoring function and warning A0910 is output. If the regenerative load continues, the drive inverter is protected using fault F0002.

In addition to controlling the DC link, the Vdc\_max controller supports the stabilizing processes of the speed at the end of an acceleration phase. This is especially the case if there is an overshoot and the motor therefore briefly goes into regenerative operation (damping effect).

---

#### NOTE

- If the DC link voltage exceeds the power-on threshold r1242 (switch-on level of Vdc\_max.) of the Vdc\_max controller in the "Ready" state, then the Vdc\_max controller is de-activated and warning A0910 is output.  
Cause: The line supply voltage does not match the application situation.  
Remedy: Refer to parameters P1254 and P0210.
  - If, in the "Run" state, the DC link voltage exceeds the power-on threshold r1242 and if the Vdc\_max controller output is limited by parameter P1253 for approx. 200 ms, then the Vdc\_max controller is de-activated and warning A0910 and, where relevant, fault F0002 are output.  
Cause: Line supply voltage P0210 or ramp-down time P1121 too low  
The moment of inertia of the driven load is too high  
Remedy: Refer to parameters P1254, P0210, P1121
  - The Vdc\_max switch-in threshold  $V_{DC\_max}$  depends on P1254  

$$V_{DC\_max}(P1254 = 0) \neq V_{DC\_max}(P1254 \neq 0)$$
    - a) Auto-detect function enabled (P1254 = 1):
      - $V_{DC\_max}(P1254 = 1)$  is automatically calculated when the drive inverter runs-up, i.e. after the line supply voltage has been connected
      - Using the auto-detect function, the  $V_{DC\_Comp}$  threshold automatically adapts itself to the line supply voltage at the particular installation location.
    - b) Auto-detect function disabled (P1254 = 0):
      - $U_{DC\_max} = 1.15 \cdot \sqrt{2} \cdot P0210$
      - The  $V_{DC\_Comp}$  threshold is immediately re-calculated after entering P0210
      - P0210 must be adapted to the particular installation location.
-

## 3.18 Monitoring functions / messages

### 3.18.1 General monitoring functions / messages

Parameter range:	P2150 – r2197 r0052, r0053, r2197
Warnings	-
Faults	-
Function chart number:	FP4100, FP4110

MICROMASTER has an extensive range of monitoring functions / messages which can be used for open-loop process control. The control can either be implemented in the drive inverter or also using an external control (e.g. PLC). The interlocking functions in the drive inverter (refer to Section 3.1.2.3) as well as the output of signals (refer to Section 3.6.2 or 3.7) for external control are implemented using BICO technology.

The status of the individual monitoring functions / messages are emulated in the following CO/BO parameters:

- r0019 CO/BO: BOP control word
- r0052 CO/BO: Status word 1
- r0053 CO/BO: Status word 2
- r0054 CO/BO: Control word 1
- r0055 CO/BO: Supplementary (additional) control word
- r0056 CO/BO: Status word – motor control
- r0722 CO/BO: Status, digital inputs
- r0747 CO/BO: Status, digital outputs
- r2197 CO/BO: Messages 1

Frequently used monitoring functions / messages including parameter number and bit are shown in the following Table.

Table 3-24 Partial excerpt of monitoring functions / messages

Functions / states	Parameter / bit number	Function chart
Drive ready	52.0	-
Drive ready to run	52.1	-
Drive running	52.2	-
Drive fault active	52.3	-
OFF2 active	52.4	-
OFF3 active	52.5	-
On inhibit active	52.6	-
Drive warning active	52.7	-
Deviation setpoint – actual value	52.8	-
PZD control	52.9	-
Maximum frequency reached	52.A	-
Warning: Motor current limit	52.B	-
Motor holding brake active	52.C	-
Motor overload	52.D	-
Motor runs right	52.E	-
Drive inverter overload	52.F	-
DC brake active	53.0	-
Ramping finished	53.9	-
PID output R2294 == P2292 (PID_min)	53.A	FP5100
PID output R2294 == P2291 (PID_max)	53.B	FP5100
Download data set 0 from AOP	53.E	-
Download data set 0 from AOP	53.F	-
f_act  > P1080 (f_min)	53.2 2197.0	FP4100
f_act  <= P2155 (f_1)	53.5 2197.1	FP4110
f_act  > P2155 (f_1)	53.4 2197.2	FP4110
f_act > zero	2197.3	FP4110
f_act >= setpoint (f_set)	53.6 2197.4	-
f_act  >= P2167 (f_off)	53.1 2197.5	FP4100
f_act  > P1082 (f_max)	2197.6	-
f_act == setpoint (f_set)	2197.7	FP4110
i_act r0068 >= P2170	53.3 2197.8	FP4100
Approx. Vdc_act < P2172	53.7 2197.9	FP4110
Approx. Vdc_act > P2172	53.8 2197.A	FP4110
No-load operation	2197.B	-

### 3.19 Thermal motor protection and overload responses

Parameter range:	P0610 – P0614 P0345 r 0034
Warnings	A0511
Faults	F0011
Function chart number:	-

MICROMASTER 420 has a completely new integrated concept for thermal motor protection. There are numerous possibilities of effectively protecting the motor but at the same time ensuring high motor utilization. The basic philosophy of this innovative concept is to detect critical thermal states, output warnings and initiate the appropriate responses. By responding to critical states it is possible to operate the drive at the thermal power limit and to avoid, under all circumstances, an immediate shutdown (where the drive inverter is tripped).

#### Features

The protective concept distinguishes itself as a result of the following individual features:

- Protection is effective without using any temperature sensor. The temperatures of various locations in the motor are indirectly determined using a temperature model.
- Selectable responses P0610 which are to be initiated when the warning threshold is exceeded in order to prevent an overload condition.
- The motor protection has been designed to be completely independent of the drive inverter protection. Warning thresholds and responses for drive inverter protection must be separately parameterized.

#### 3.19.1 Thermal motor model

The motor temperature rise increases because of the losses occurring during the energy-conversion process in the motor. These losses can be essentially subdivided into two groups:

- No-load losses  
The no-load losses include the bearing and air friction losses as well as the re-magnetizing losses (eddy current and hysteresis losses). All of these loss components dependent on the speed and electrical frequency.
- Load losses  
The load losses are mainly determined by the thermal losses in the windings due to the current flowing through them.

An electrical motor represents a multi-material system (iron, copper, insulating material, air) where the heat source is especially concentrated in the windings, the laminated core and the shaft bearings. The following simplifications were made to replicate the thermal processes in the motor:

- The motor is a homogenous body
- Heat sources are uniformly distributed in the motor
- Heat is only dissipated using convection

Using these simplifications, the thermal motor behavior can be defined using a 1<sup>st</sup> Order filter (PT1 filter). In this case, the square of the normalized motor current (measured motor current r0027 divided by the rated motor current P0305) weighted by the thermal motor time constant P0611 results in the  $I^2t$  value of the motor r0034. The  $I^2t$  value represents a parameter for the temperature rise / temperature of the motor.

In addition, the output frequency (motor speed) is included in the calculation in order to take into account the cooling effect of the motor fan.

If parameter P0335 is changed to a force-ventilated motor, then the calculation is also appropriately modified.

If the  $I^2t$  value of the motor (r0034) reaches the value defined in P0614 (default: 100%), alarm message A0511 is output and depending on P0610, a response is initiated, or, when the shutdown threshold is reached, a fault. The following settings are possible for P0610:

- 0 No response, only a warning
- 1 Warning and I<sub>max</sub> is reduced  
(this results in a lower output frequency)
- 2 Warning and fault (F0011)

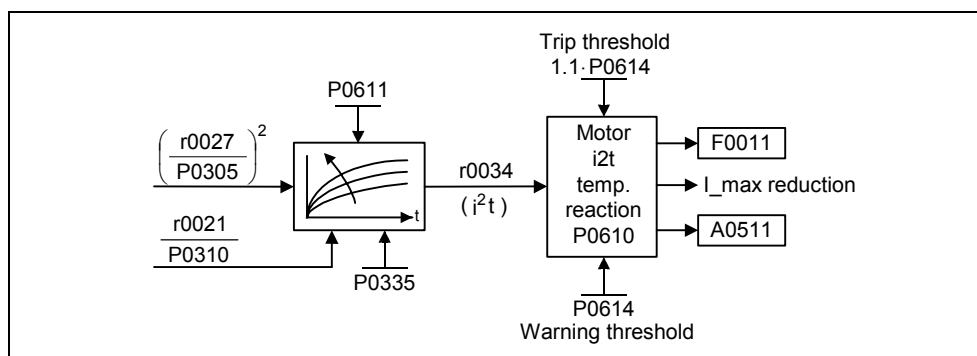


Fig. 3-56 Drive inverter response

The thermal motor time constant P0611 is a measure for the rate at which the motor temperature changes and must be entered depending on the motor.

#### NOTE

- For motors with a higher weight P0344, the temperature increase characteristic is significantly slower than for small motors.
- If thermal data of a third-party motor is not entered, then values are used that are based on a Siemens motor.
- Thermal motor data should be taken from the appropriate motor Catalogs.



## Temperature Classes

The permissible temperature rise of electrical machinery (motors) is limited due to the thermal strength of the insulating materials.

Different maximum values are permissible depending on the material used. In compliance with regulations for rotating electrical machinery, a differentiation is made between several temperature Classes (refer to the motor rating plate) and these are assigned to the highest permissible continuous temperature. An excerpt from IEC 85 is shown in the "Thermal Classes" table.

Table 3-25 Thermal classes

Excerpt from IEC 85	
Thermal Class	Max.perm.temperature
Y	90 °C
A	105 °C
E	120 °C
B	130 °C
F	155 °C
H	180 °C

### 3.19.2 PTC temperature sensor

When the motor is operated below the rated speed the cooling effect of the shaft-mounted fan is reduced. As a result, for most motors when continually operated at lower frequencies, the power has to be reduced. Under these particular conditions, the motors are only protected against overheating if either the parameters of the motor temperature model (refer to Section 3.19.1) were precisely determined or a PTC temperature sensor is mounted to the motor and connected to one of the digital inputs of the MICROMASTER 420 (refer to Fig. 3-57).

Parameters P0701, P0702 or P0703 = 29 (external fault) should be set to activate the shutdown (tripping) function for a motor overtemperature condition. If the resistance of the PTC temperature sensor exceeds the shutdown (trip) threshold (motor overtemperature condition), then Fault F0085 is output (external fault).

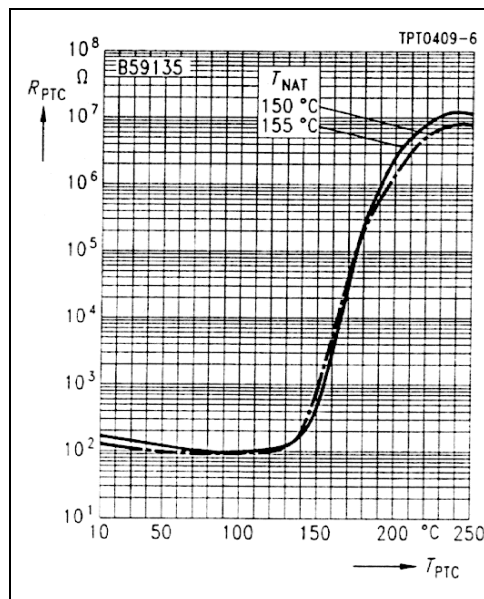


Fig. 3-57 PTC characteristic for 1LG / 1LA motors

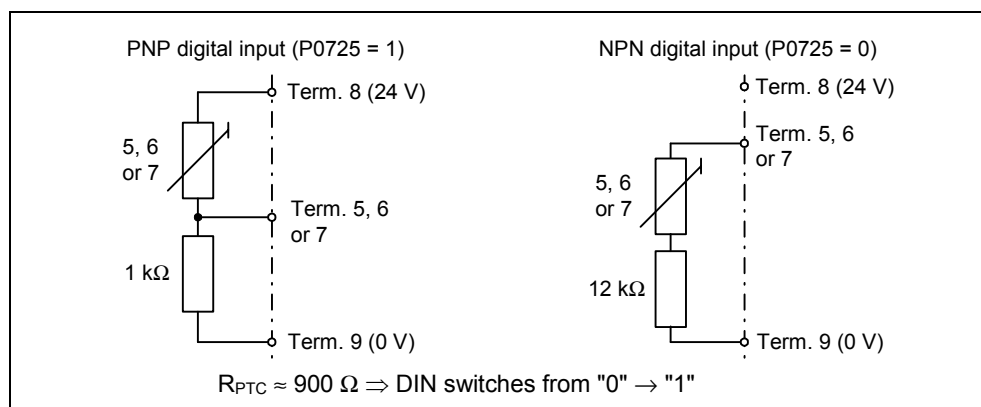


Fig. 3-58 Connecting a temperature sensor to MICROMASTER 420

**NOTE**

The specified circuit examples apply for the PTC temperature sensor from the M11 Motor Catalog (motor protection using PTC thermistors, Code Z = A10 – A16) - that is used for the 1LA and 1LG Siemens motors.

**NOTE**

In order to avoid noise from being coupled into the drive inverter electronics - with the associated disturbances - none of the free conductors in the motor cable may be used to connect the temperature sensor to the drive inverter. The temperature sensor must be connected to the drive inverter using a separate cable (if possible, using a shielded cable).

## 3.20 Power module protection

### 3.20.1 General overload monitoring

Parameter range: P0640, r0067, r1242, P0210

Warnings A0501, A0502, A0503

Faults F0001, F0002, F0003

Function chart number: -

Just the same as for motor protection, MICROMASTER provides extensive protection for the power components. This protection concept is also sub-divided into 2 levels:

- Warning and response
- Fault and shutdown

Using this concept, a high utilization of the power module components can be achieved without the drive inverter being immediately shut down. The power module components are monitored as follows:

Table 3-26 General protection of the power components

	Warning and response	Fault and shutdown
Overcurrent / short circuit	Imax controller for V/f A0501 r0056 bit 09 r0056 bit 13 (refer to Section 3.21.1.2)	F0001
DC link overvoltage	Vdc_max controller A0502 (refer to Section 3.17.1)	F0002

The monitoring thresholds for the right-hand column in the table above are permanently saved in the drive inverter and cannot be changed by the user. On the other hand, the threshold levels for the "Warning and response" column can be modified by the user to optimize the system. These values have default settings so that the "Fault and shutdown" thresholds do not respond.

### 3.20.2 Thermal monitoring functions and overload responses

Parameter range:	P0290 – P0294 r0036 – r0037
Warnings	A0504, A0505
Faults	F0004, F0005, F0012, F0020, F0022
Function chart number:	-

Similar to motor protection, the main function of the thermal power module monitoring is to detect critical states. Parameterizable responses are provided to the user which allows the drive system to be still operated at the power limit thus avoiding immediate shutdown. However, the possibilities of assigning parameters only involves interventions below the shutdown threshold which cannot be changed by users.

MICROMASTER 420 has the following thermal monitoring functions:

➤ **Heatsink temperature**

The monitoring of the heatsink temperature r0037[0] of the power semiconductor (IGBT).

➤ **i<sup>2</sup>t monitoring**

The i<sup>2</sup>t monitoring is used to protect components which have a long thermal time constant in comparison to the semiconductors. An overload with reference to i<sup>2</sup>t is present if the drive inverter utilization r0036 indicates a value greater than 100 % (utilization as a % referred to rated operation).

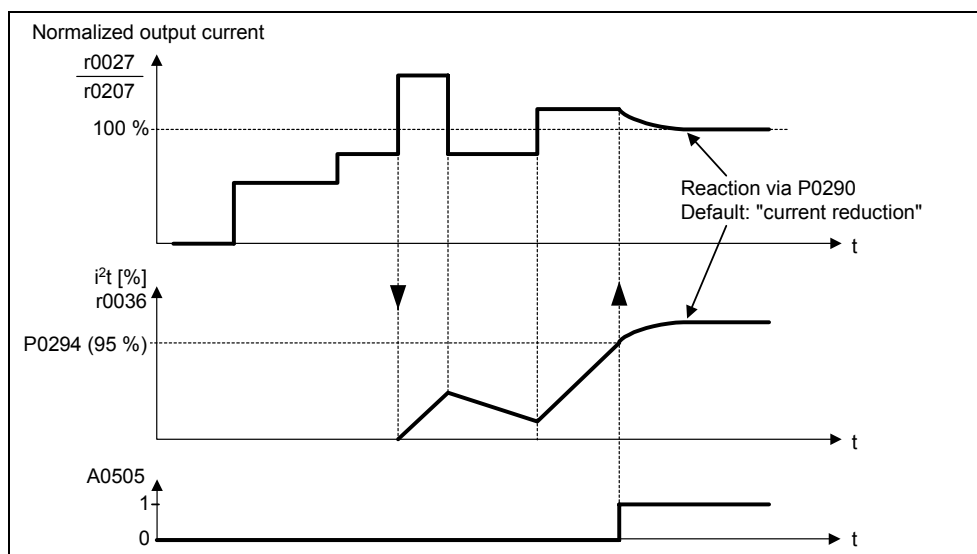


Fig. 3-59 Drive inverter response to an overload condition

Parameter P0290 defines how the drive inverter responds to an overload condition. The following settings are possible:

- 0 "Reduce the output frequency"
- 1 "Shutdown (F0004)"
- 2 "Reduce the pulse frequency and output frequency"
- 3 "Reduce the pulse frequency then shutdown (F0004)"

When an overload occurs regarding one of these monitoring functions, initially, a warning is output. The warning threshold P0294 ( $i^2t$  monitoring) and P0292 (heatsink temperature monitoring) can be parameterized relative to the shutdown values.

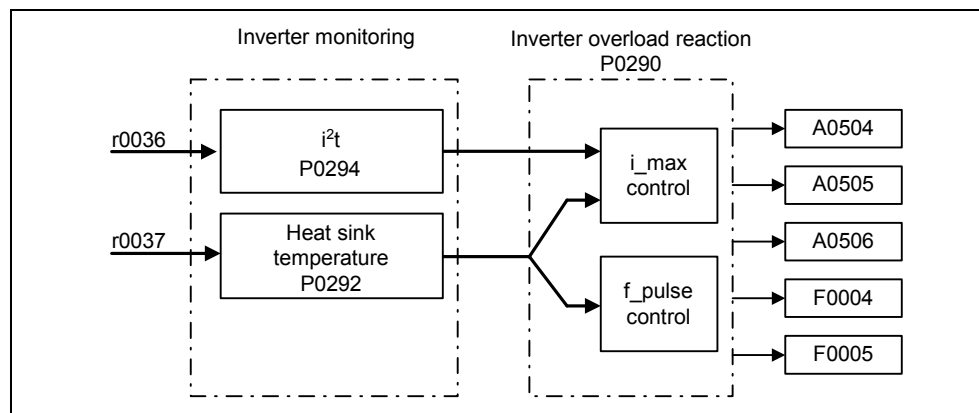


Fig. 3-60 Overload response of the drive inverter (P0290)

### Example

The warning threshold P0292 for the temperature monitoring (heatsink temperature) is set to 15 °C in the factory. This means that warning A0504 is output 15 °C below the shutdown threshold.

At the same time that the warning is output, the parameterized responses are initiated via P0290. Possible responses include:

#### ➤ Reducing the pulse frequency (P0290 = 2, 3)

This is an extremely effective method to reduce losses in the power module, as the switching losses represent a very high proportion of the overall losses. In many applications, a temporary reduction of the pulse frequency can be tolerated in favor of maintaining the process.

#### Disadvantage

The current ripple is increased when the pulse frequency is reduced. This can result in an increase of the torque ripple at the motor shaft (for low moments of inertia) and an increase in the noise level.

#### ➤ Reducing the output frequency (P0290 = 0,2)

This is advantageous if it is not desirable to reduce the pulse frequency or if the pulse frequency is already set to the lowest level. Further, the load should have a characteristic similar to that of a fan, i.e. a square-law torque characteristic for decreasing speed. When the output frequency is reduced, this significantly reduces the drive inverter output current and in turn reduces the losses in the power module.

➤ **No reduction (P0290 = 1)**

This option should be selected if neither a reduction in the pulse frequency nor a reduction in the output current is being considered. In this case, the drive inverter does not change its operating point after the warning threshold has been exceeded so that the drive can be further operated until the shutdown values are reached. After the shutdown threshold has been reached, the drive inverter shuts down (trips) with fault F0004. The time which expires up to shutdown is however not defined and depends on the magnitude of the overload. Only the warning threshold can be changed in order to obtain an earlier warning and, if required, externally intervene in the drive process (e.g. by reducing the load, lowering the ambient temperature).

---

**NOTE**

- If the drive inverter fan fails, this would be indirectly detected by the measurement of the heatsink temperature.
  - A wire breakage or short circuit of the temperature sensor(s) is also monitored.
-

## 3.21 Open-loop/closed-loop control technique

There are several open-loop/closed-loop techniques for speed and torque control for drive inverters with induction and synchronous motors. These techniques can be roughly classified as follows:

- V/f characteristic control (briefly: V/f control)
- Field-orientated closed-loop control technique (briefly: Vector control)

These techniques differ from one another both regarding the control quantity as also in the complexity of the technique, which in turn are obtained as a result of the requirements associated with the particular application. For basic applications (e.g. pumps and fans), to a large extent, V/f control is used. Vector control is mainly used for sophisticated applications (e.g. winders), where a good control and behavior in noisy conditions are required regarding the speed and torque. If these requirements are also present in the range from 0 to approx. 1 Hz, then the speed/torque accuracy without encoder is not sufficient. In this case, Vector control with speed feedback must be used.

---

### NOTE

Vector control is only available for MICROMASTER 440.

---

### 3.21.1 V/f control

Parameter range: P1300  
P1310 – P1350

Warnings -

Faults -

Function chart number: FP6100

The V/f characteristic represents the simplest control technique. In this case the stator voltage of the induction motor or synchronous motor is controlled proportionally to the stator frequency. This technique has proven itself for a wide range of "basic" applications, such as

- Pumps, fans
- Belt drives

and similar processes.

The goal of V/f control is to keep the flux  $\Phi$  constant in the motor. In this case, this is proportional to the magnetizing current  $I_\mu$  and the ratio between voltage  $V$  and frequency  $f$ .

$$\Phi \sim I_\mu \sim V/f$$

The torque  $M$ , developed by induction motors, is proportional to the product (precisely the vectorial product  $\underline{\Phi} \times \underline{I}$ ) of flux and current.

$$M \sim \Phi * I$$

In order to generate the highest possible torque from a given current, the motor must operate with a constant flux which is as high as possible. In order to keep the flux  $\Phi$  constant, when frequency  $f$  changes, the voltage  $V$  must be changed in proportion so that a constant magnetizing current  $I_\mu$  flows. The V/f characteristic control is derived from these basic principles.

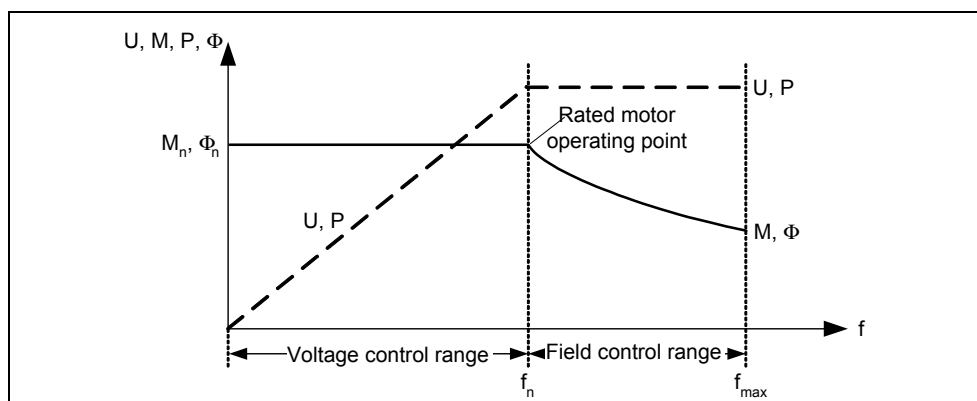


Fig. 3-61 Operating ranges and characteristics of an induction motor when fed from a drive inverter

There are several versions of the V/f characteristic as shown in Table 3-27.

Table 3-27 V/f characteristic (parameter P1300)

Parameter value	Significance	Use / property	
0	Linear characteristic	Standard case	
1	FCC	Characteristic which compensates the voltage losses of the stator resistance for static (steady-state) or dynamic loads (flux current control FCC). This is especially used for small motors which have a relatively high stator resistance. Refer to Section 3.21.1.2.	
2	Square-law characteristic	This is a characteristic which takes into consideration the torque characteristic of the driven load (e.g. fan / pump) a) Square-law characteristic ( $f^2$ characteristic) b) Energy saving as the lower voltage also results in lower currents and losses.	
3	Programmable characteristic	Characteristic which takes into consideration the torque characteristic of the motor / driven load (e.g. synchronous motor).	



### 3.21.1.1 Voltage boost

Parameter range: P1310, P1311, P1312  
r0056 bit 05

Warnings -

Faults -

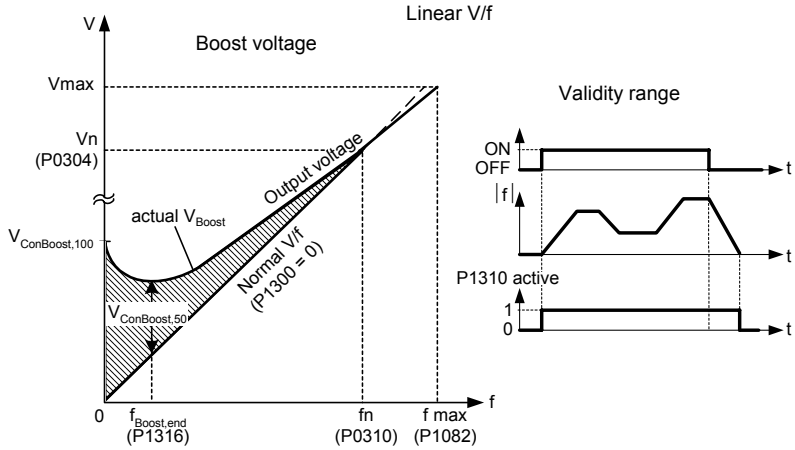
Function chart number: FP6100

For low output frequencies, the V/f characteristics only output a low output voltage. Even at low frequencies, the ohmic resistances of the stator winding play a role, which are neglected when determining the motor flux in Section 3.21.1. This means that the output voltage can be too low in order to

- implement the magnetization of an induction motor,
- to hold the load
- to voltage drops (ohmic losses in the winding resistances) in the system or
- to provide a breakaway / accelerating / braking torque.

The output voltage can be increased (boosted) in MICROMASTER using the following parameters (refer to Table 3-28):

Table 3-28 Voltage boost

Parameter	Voltage boost	Explanation
P1310	Constant voltage boost	The voltage boost is effective over the complete frequency range whereby the value continually decreases at high frequencies.
	 <p>\\erlf305a\Graphics_PL\Images\p1310_linear_MM420.vsd</p>	
P1311	Voltage boost when accelerating- / braking	The voltage boost is only effective when accelerating or braking.

Parameter	Voltage boost	Explanation
	<p>Boost voltage</p> <p>Validity range</p> <p>Vmax</p> <p>Vn (P0304)</p> <p>actual <math>V_{Boost}</math></p> <p>Output voltage</p> <p>Normal <math>V/f</math> (P1300 = 0)</p> <p><math>V_{AccBoost,100}</math></p> <p><math>V_{AccBoost,50}</math></p> <p>0</p> <p><math>f_{Boost, end}</math> (P1316)</p> <p><math>f_n</math> (P0310)</p> <p><math>f_{max}</math> (P1082)</p> <p><math>f</math></p> <p>ON</p> <p>OFF</p> <p><math> f </math></p> <p>P1311 active</p> <p>1</p> <p>0</p> <p><math>t</math></p> <p><math>t</math></p> <p><math>t</math></p> <p>\\erlf305a\Graphics_PLI\Images\p1311_MM420.vsd</p>	
P1312	Voltage boost when starting	The voltage boost is only effective when accelerating for the first time (standstill)
	<p>Boost voltage</p> <p>Validity range</p> <p>Vmax</p> <p>Vn (P0304)</p> <p>actual <math>V_{Boost}</math></p> <p>Output voltage</p> <p>Normal <math>V/f</math> (P1300 = 0)</p> <p><math>V_{StartBoost,100}</math></p> <p><math>V_{StartBoost,50}</math></p> <p>0</p> <p><math>f_{Boost, end}</math> (P1316)</p> <p><math>f_n</math> (P0310)</p> <p><math>f_{max}</math> (P1082)</p> <p><math>f</math></p> <p>ON</p> <p>OFF</p> <p><math> f </math></p> <p>P1312 active</p> <p>1</p> <p>0</p> <p><math>t</math></p> <p><math>t</math></p> <p><math>t</math></p> <p>\\erlf305a\Graphics_PLI\Images\p1312_MM420.vsd</p>	

**NOTE**

- Especially at low frequencies, the motor temperature is additionally increased as a result of the voltage boost (the motor overheats) !
- The voltage value at 0 Hz is determined from the product of rated motor current P0305, stator resistance P0350 and the appropriate parameters P1310 – P1312.

### 3.21.1.2 V/f open-loop control with flux current control (FCC)

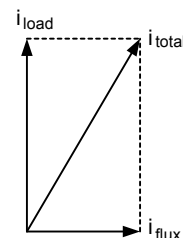
Parameter range: P1300, P1333

Warnings -

Faults -

Function chart number: -

An improved current measurement function has been developed for our MICROMASTER drive inverters. This permits the output current to be precisely determined referred to the motor voltage. This measurement guarantees that the output current is sub-divided into a load component and a flux component. Using this sub-division, the motor flux can be controlled and can be appropriately adapted and optimized in-line with the prevailing conditions.



FCC operation is only activated after the FCC starting frequency P1333 has been exceeded. The FCC starting frequency P1333 is entered as a percentage to the rated motor frequency P0310. For a rated motor frequency of 50 Hz and a factory setting of P1333 = 10 %, this results in an FCC starting frequency of 5 Hz. The FCC starting frequency may not be selected too low as this has a negative impact on the control characteristics and can result in oscillation and system instability.

The "V/f with FCC" control type (P1300 = 1) has proven itself in many applications. It has the following advantages with respect to the standard V/f control:

- Higher motor efficiency
- Improved stabilizing characteristics
  - ◆ → higher dynamic response
  - ◆ → improved behavior to disturbances / control

### 3.21.1.3 Slip compensation

Parameter range: P1335 – r1337

Warnings -

Faults -

Function chart number: FP6100

In the V/f characteristic operating mode the motor frequency is always lower than the drive inverter output frequency by the slip frequency  $f_s$ . If the load (the load is increased from  $M_1$  to  $M_2$ ) is increased with a constant output frequency, then the slip  $s$  when motoring increases and the motor frequency decreases (from  $f_1$  to  $f_2$ ). This behavior, typical for an induction motor, can be compensated using slip compensation P1335. This therefore eliminates the speed reduction, caused by the load, by boosting (increasing) the drive inverter output frequency (refer to Fig. 3-62).

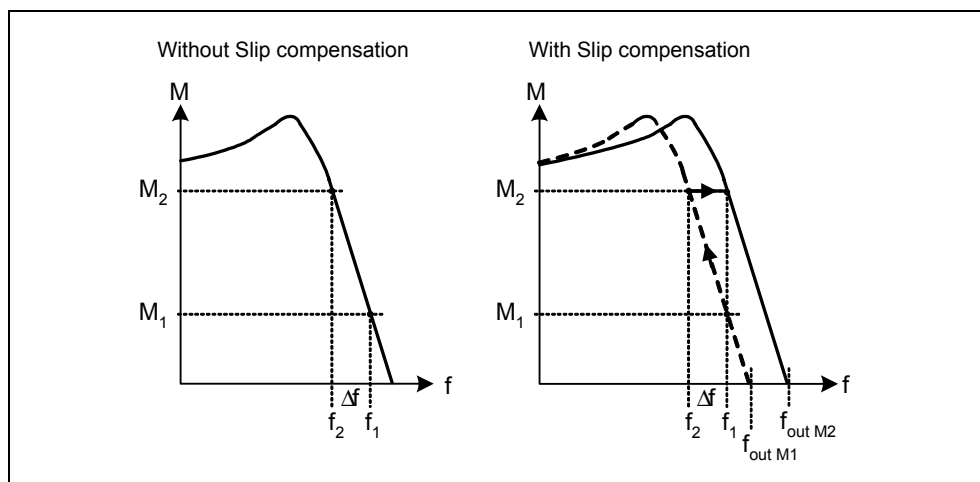


Fig. 3-62 Slip compensation

### 3.21.1.4 V/f resonance damping

Parameter range: P1338

Warnings -

Faults -

Function chart number: -

For variable-speed drives, resonance effects can occur in the upper frequency range (> 20 Hz). These resonance effects result in an increased noise level and also can damage / destroy the mechanical system. These resonance effects can occur for:

- Geared motors
- Reluctance motors
- Large motors  
(low stator resistance → poor electrical damping)

Contrary to the "skip frequency" function (refer to Section 3.12.1 and parameters P1091 to P1094), where the resonance frequency is passed through as quickly as possible, for the V/f resonance damping (parameter P1338), the resonance effects are dampened from a control-related perspective. The advantage of this function is that by using this active damping, operation is possible in the resonance range.

The V/f resonance damping is activated and adjusted using parameter P1338. This parameter represents a gain factor that is a measure for the damping of the resonance frequency. The following oscillogram (refer to Fig. 3-63) indicates the effect of the resonance damping function using as an example a reluctance motor with gearbox. The phase output currents are displayed for an output frequency of 45 Hz.

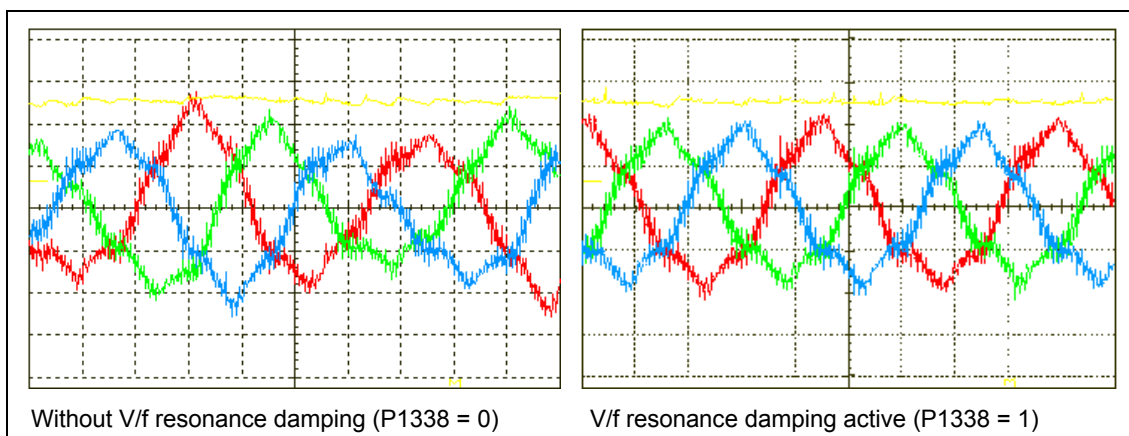


Fig. 3-63 Effect of V/f resonance damping

### 3.21.1.5 Current limiting (Imax controller)

Parameter range: P1340 – P1344

r0056 bit 13

Warnings A0501

Faults F0001

Function chart number: FP6100

Our drive inverters have, in the V/f characteristic mode, a current limiting controller (Imax controller, refer to Fig. 3-64). This controller avoids overload conditions. This controller protects the drive inverter and the motor against continuous overload conditions by automatically reducing the drive inverter output frequency by  $f_{I_{max}}$  (r1343) or the drive inverter output voltage by  $U_{I_{max}}$  (r1344). By either reducing the output frequency or the output voltage, this reduces the load on the drive inverter and protects against continuous damage.

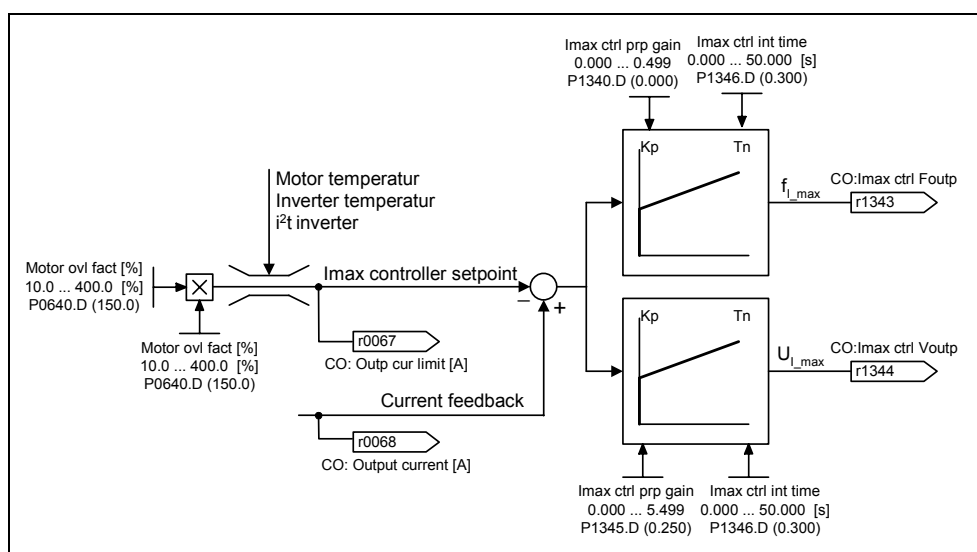


Fig. 3-64 Imax controller

#### NOTE

A reduction in the frequency only reduces the load if the load decreases at lower speeds (e.g. square-law torque-speed characteristic of the driven load).

# 4 Troubleshooting

**This Chapter contains:**

- Operating statuses and messages of the inverter with the SDP
- Notes on troubleshooting with the BOP
- A list of the alarms and fault messages

4.1	Troubleshooting with the SDP .....	152
4.2	Troubleshooting with the BOP .....	153
4.3	Fault messages.....	154

**WARNING**

- ◆ Repairs on equipment may only be carried out by **Siemens Service**, by repair centers **authorized by Siemens** or by qualified personnel who are thoroughly acquainted with all the warnings and operating procedures contained in this manual.
- ◆ Any defective parts or components must be replaced using parts contained in the relevant spare parts list.

## 4.1 Troubleshooting with the SDP

Table 4-1 explains the meaning of the various states of the LEDs on the SDP.

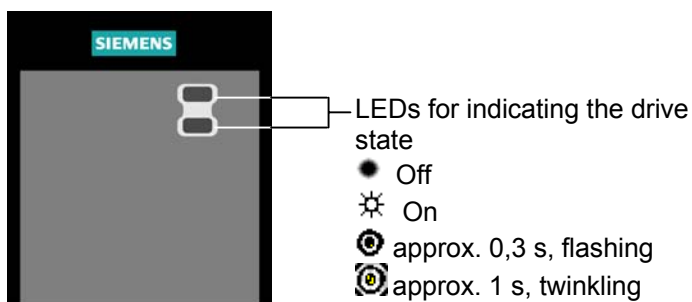


Table 4-1 Inverter conditions indicated by the LEDs on the SDP

● ●	Mains not present	⦿ ⦿	Fault inverter temperature
⦿ ⦿	Ready to run	⦿ ⦿	Warning current limit - both LEDs twinkling <b>same time</b>
● ⦿	Inverter fault - other than the ones listed below	⦿ ⦿	Other warnings - both LEDs twinkling <b>alternatively</b>
⦿ ●	Inverter running	⦿ ⦿	Undervoltage trip / undervoltage warning
● ⦿	Fault overcurrent	⦿ ⦿	Drive is not in ready state
⦿ ●	Fault overvoltage	⦿ ⦿	ROM failure - Both LEDs flashing <b>same time</b>
⦿ ⦿	Fault motor overtemperature	⦿ ⦿	RAM failure - Both LEDs flashing <b>alternatively</b>



## 4.2 Troubleshooting with the BOP

Warnings and faults are displayed on the BOP with Axxx and Fxxx respectively. The individual messages are shown in the Parameter list.

If the motor fails to start when the ON command has been given:

- Check that P0010 = 0.
- Check that a valid ON signal is present.
- Check that P0700 = 2 (for digital input control) or P0700 = 1 (for BOP control).
- Check that the setpoint is present (0 to 10V on Terminal 3) or the setpoint has been entered into the correct parameter, depending upon the setpoint source (P1000). See the Parameter List for further details.

If the motor fails to run after changing the parameters, set P0010 = 30 then P0970 = 1 and press **P** to reset the inverter to the factory default parameter values.

Now use a switch between terminals **5** and **8** on the control board. The drive should now run to the defined setpoint by analogue input.

---

### NOTICE

Motor data must relate to the inverter data power range and voltage.

---

## 4.3 Fault messages and alarm messages


### 4.3.1 Fault messages

In the event of a failure, the inverter switches off and a fault code appears on the display.

---

**NOTE**

To reset the fault code, one of three methods listed below can be used:

1. Cycle the power to the drive.
  2. Press the  button on the BOP or AOP.
  3. Via Digital Input 3 (default setting)
- 

Fault messages are stored in parameter r0947 under their code number (e.g. F0003 = 3). The associated error value is found in parameter r0949. The value 0 is entered if a fault has no error value. It is furthermore possible to read out the point in time that a fault occurred (r0948) and the number of fault messages (P0952) stored in Parameter r0947.

A detailed description of the fault messages is provided in the parameter list.

### 4.3.2 Alarm messages

Alarm messages are stored in parameter r2110 under their code number (e.g. A0503 = 503) and can be read out from there.

A detailed description of the alarm messages is provided in the parameter list.

### 4.3.3 Suppressing fault / alarm messages

From the perspective of the application and user, fault-free operation is the decisive criterion when it comes to the acceptance of drive systems. For special applications, not only this, but fault-free operation is required even if an overload condition exists or external events cause faults. For applications such as these (e.g. mixer systems), fault-free operation has a higher priority than the protection of the drive system.

With MICROMASTER, it is possible to suppress up to 3 fault / alarm messages using the indexed parameters P2100 and P2101. The fault / alarm messages to be suppressed (refer to Section "Fault / alarm messages") are selected using parameter P2100 while the response is entered using parameter P2101. Indices 0 - 2 of the two parameters are used to correlate between suppressing the fault / alarm messages and the response. The following settings are possible for the responses:

- 0 No response, no display
- 1 OFF1 stop response
- 2 OFF2 stop response
- 3 OFF3 stop response
- 4 No response, only a warning

**Example:**

Alarm A0911 indicates that the drive has extended the ramp run-down time in order to avoid an overvoltage condition. If you wish to suppress this message, then set the following parameters:

P2100[0] = 911 (selects Alarm A0911)

P2101[0] = 0 (no response, no display)

---

**NOTE**

- All of the fault messages are assigned the standard response to OFF2 (refer to the fault/alarm list).
  - The standard responses of several fault messages, caused by the hardware - e.g. overcurrent F0001 - can neither be suppressed nor modified.
-



## 5 MICROMASTER 420 specifications

### **This Chapter contains:**

- Table 5-1 contains the general technical specifications for the MICROMASTER 420 inverter
- Table 5-2 contains terminal tightening torques
- Table 5-3 contains information on reducing the current as a function of the pulse frequency
- Table 5-4 includes various tables of specific technical data for individual MICROMASTER 420 inverters

Table 5-1 MICROMASTER Performance Ratings

Feature	Specification
Mains operating voltage and Power ranges	1 AC 200 V to 240 V $\pm$ 10 %    0,12 kW – 3,0 kW    (0,16 hp – 4,0 hp) 3 AC 200 V to 240 V $\pm$ 10 %    0,12 kW – 5,5 kW    (0,16 hp – 7,5 hp) 3 AC 380 V to 480 V $\pm$ 10 %    0,37 kW – 11,0 kW    (0,50 hp – 15,0 hp)
Input frequency	47 Hz to 63 Hz
Output frequency	0 Hz to 650 Hz
Power factor	$\geq 0,7$
Inverter efficiency	96 % to 97 %
Overload capability	50 % overload capability for 60 s within 5 min period referred to the rated output current
Inrush current	Less than nominal input current
Control method	Linear V/f Control; Linear V/f with Flux Current Control (FCC), Quadratic V/f Control; Multi-point V/f control
Pulse frequency	2 kHz to 16 kHz (2 kHz steps)
Fixed frequencies	7, programmable
Skip frequencies	4, programmable
Setpoint resolution	0.01 Hz Digital, 0.01 Hz Serial, 10 bit Analogue (motor potentiometer 0.1 Hz [0.1% (in PID mode)])
Digital inputs	3, programmable (isolated), switchable active high / active low (PNP/NPN)
Analogue input	1, (0 to 10 V) used for frequency setpoint or PI feedback signal, scalable or usable as 4 <sup>th</sup> digital input
Relay output	1, programmable 30 V DC / 5 A (resistive), 250 V AC / 2 A (inductive)
Analogue output	1, programmable (0 mA to 20 mA)
Serial interface	RS-485, Option RS-232
Electromagnetic compatibility	Optional EMC filters to EN55011 Class A or B, also Internal Class A filters available
Braking	DC braking, compound braking
Protection level	IP20
Temperature range	-10 °C to +50 °C (14 °F to 122 °F)
Storage temperature	-40 °C to +70 °C (-40 °F to 158 °F)
Humidity	< 95 % RH – non-condensing
Operational altitudes	up to 1000 m above sea level without derating
Protection features	Undervoltage, Overvoltage, Overload, Ground Faults, Short circuit, Stall Prevention, Motor Blocking Protection, Motor Overtemperature, Inverter Overtemperature, Parameter Interlock
Standards	UL, cUL, CE, C-tick
CE Marked	Conformity with EC Low Voltage Directive 73/23/EEC and Electromagnetic Compatibility Directive 89/336/EEC

Table 5-2 Dimensions, required cooling air flow and tightening torques for power terminals

Frame Size	Dimensions			Required cooling air flow		Tightening torque for power connections	
<b>A</b>	W x H x D	mm	73 × 173 × 149	l/s	4.8	Nm	1.1
		inch	2.87 × 6.81 × 5.87	CFM	10.2	lbf.in	10
<b>B</b>	W x H x D	mm	149 × 202 × 172	l/s	24	Nm	1.5
		inch	5.87 × 7.95 × 6.77	CFM	51	lbf.in	13.3
<b>C</b>	W x H x D	mm	185 × 245 × 195	l/s	54.9	Nm	2.25
		inch	7.28 × 9.65 × 7.68	CFM	116.3	lbf.in	20

Table 5-3 Current reduction depending on pulse frequency

Mains voltage	Power (CT) [kW]	Output current in A with a switching frequency of:						
		4 kHz	6 kHz	8 kHz	10 kHz	12 kHz	14 kHz	16 kHz
1/3 AC 200 V	0.12 to 5.5	Factory setting 16 kHz – no derating necessary						
3 AC 400 V	0.37	1.2	1.2	1.2	1.2	1.2	1.2	1.1
	0.55	1.6	1.6	1.6	1.6	1.6	1.6	1.1
	0.75	2.1	2.1	2.1	2.1	1.6	1.6	1.1
	1.1	3.0	3.0	2.7	2.7	1.6	1.6	1.1
	1.5	4.0	4.0	2.7	2.7	1.6	1.6	1.1
	2.2	5.9	5.9	5.1	5.1	3.6	3.6	2.6
	3.0	7.7	7.7	5.1	5.1	3.6	3.6	2.6
	4.0	10.2	10.2	6.7	6.7	4.8	4.8	3.6
	5.5	13.2	13.2	13.2	13.2	9.6	9.6	7.5
	7.5	19.0	18.4	13.2	13.2	9.6	9.6	7.5
	11.0	26.0	26.0	17.9	17.9	13.5	13.5	10.4

Table 5-4 MICROMASTER 420 Specifications

**In order to have a UL compliant installation fuses from the SITOR range with the appropriate current rating must be used.**

**Input voltage range 1 AC 200 V – 240 V,  $\pm 10\%$   
(with built in Class A Filter)**

Order No.	6SE6420-	2AB11 -2AA1	2AB12 -5AA1	2AB13 -7AA1	2AB15 -5AA1	2AB17 -5AA1	2AB21 -1BA1	2AB21 -5BA1	2AB22 -2BA1	2AB23 -0CA1
Output Rating	[kW] [hp]	0.12 0.16	0.25 0.33	0.37 0.5	0.55 0.75	0.75 1.0	1.1 1.5	1.5 2.0	2.2 3.0	3.0 4.0
Output Power	[kVA]	0.4	0.7	1.0	1.3	1.7	2.4	3.2	4.6	6.0
Input Current 1)	[A]	1.8	3.2	4.6	6.2	8.2	11.0	14.4	20.2	35.5
Output Current	[A]	0.9	1.7	2.3	3.0	3.9	5.5	7.4	10.4	13.6
Fuse	[A]	10	10	10	10	16	20	20	32	40
Recommended For UL specified	3NA	3803	3803	3803	3803	3805	3807	3807	3812	3817
		*	*	*	*	*	*	*	*	*
Input Cable, min.	[mm <sup>2</sup> ] [awg]	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	2.5 15	2.5 15	4.0 11	6.0 9
Input Cable, max.	[mm <sup>2</sup> ] [awg]	2.5 13	2.5 13	2.5 13	2.5 13	2.5 13	6.0 9	6.0 9	6.0 9	10.0 7
Output Cable, min.	[mm <sup>2</sup> ] [awg]	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.5 15
Output Cable, max.	[mm <sup>2</sup> ] [awg]	2.5 13	2.5 13	2.5 13	2.5 13	2.5 13	6.0 9	6.0 9	6.0 9	10.0 7
Weight	[kg] [lbs]	1.2 2.6	1.2 2.6	1.2 2.6	1.3 2.9	1.3 2.9	3.3 7.3	3.6 7.9	3.6 7.9	5.2 11.4

- 1) Secondary conditions: Input current at the rated operating point - applies for the short-circuit voltage of the line supply  $V_k = 1\%$  referred to the rated drive converter power and a rated line supply voltage of 240 V without line commutating reactor. If a line commutating reactor is used, the specified values are reduced by between 55 % and 70 %.

\* UL listed fuses such as Class NON from Bussmann are required for use in America



**Input voltage range**                      **1 AC 200 V – 240 V, ± 10 %**  
**(Unfiltered)**

Order No.	6SE6420-	2UC11 -2AA1	2UC12 -5AA1	2UC13 -7AA1	2UC15 -5AA1	2UC17 -5AA1	2UC21 -1BA1	2UC21 -5BA1	2UC22 -2BA1	2UC23 -0CA1
Output Rating	[kW] [hp]	0.12 0.16	0.25 0.33	0.37 0.5	0.55 0.75	0.75 1.0	1.1 1.5	1.5 2.0	2.2 3.0	3.0 4.0
Output Power	[kVA]	0.4	0.7	1.0	1.3	1.7	2.4	3.2	4.6	6.0
Input Current 1)	[A]	1.8	3.2	4.6	6.2	8.2	11.0	14.4	20.2	35.5
Output Current	[A]	0.9	1.7	2.3	3.0	3.9	5.5	7.4	10.4	13.6
Fuse	[A]	10	10	10	10	16	20	20	32	40
Recommended	3NA	3803	3803	3803	3803	3805	3807	3807	3812	3817
For UL specified		*	*	*	*	*	*	*	*	*
Input Cable, min.	[mm <sup>2</sup> ] [awg]	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	2.5 13
Input Cable, max.	[mm <sup>2</sup> ] [awg]	2.5 13	2.5 13	2.5 13	2.5 13	2.5 13	6.0 9	6.0 9	6.0 9	10.0 7
Output Cable, min.	[mm <sup>2</sup> ] [awg]	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.5 15
Output Cable, max.	[mm <sup>2</sup> ] [awg]	2.5 13	2.5 13	2.5 13	2.5 13	2.5 13	6.0 9	6.0 9	6.0 9	10.0 7
Weight	[kg] [lbs]	1.2 2.6	1.2 2.6	1.2 2.6	1.2 2.6	1.2 2.6	2.9 6.4	2.9 6.4	3.1 6.8	5.2 11.4

**Input voltage range**                      **3 AC 200 V – 240 V, ± 10 %**  
**(with built in Class A Filter)**

Order No.	6SE6420-	2AC23 -0CA1	2AC24 -0CA1	2AC25 -5CA1
Output Rating	[kW] [hp]	3.0 4.0	4.0 5.0	5.5 7.5
Output Power	[kVA]	6.0	7.7	9.6
Input Current 1)	[A]	15.6	19.7	26.3
Output Current	[A]	13.6	17.5	22.0
Fuse	[A]	25	32	35
Recommended	3NA	3810	3812	3814
For UL specified		*	*	*
Input Cable, min.	[mm <sup>2</sup> ] [awg]	2.5 13	2.5 13	4.0 11
Input Cable, max.	[mm <sup>2</sup> ] [awg]	10.0 7	10.0 7	10.0 7
Output Cable, min.	[mm <sup>2</sup> ] [awg]	1.5 15	2.5 13	4.0 11
Output Cable, max.	[mm <sup>2</sup> ] [awg]	10.0 7	10.0 7	10.0 7
Weight	[kg] [lbs]	5.2 11.4	5.5 12.1	5.5 12.1

- 1) Secondary conditions: Input current at the rated operating point - applies for the short-circuit voltage of the line supply  $V_k = 1\%$  referred to the rated drive converter power and a rated line supply voltage of 240 V without line commutating reactor. If a line commutating reactor is used, the specified values are reduced by between 55 % and 70 %.

\* UL listed fuses such as Class NON from Bussmann are required for use in America

**Input voltage range**      **3 AC 200 V – 240 V, ± 10 %**  
**(Unfiltered)**

Order No.	6SE6420-	2UC11-2AA1	2UC12-5AA1	2UC13-7AA1	2UC15-5AA1	2UC17-5AA1	2UC21-1BA1	2UC21-5BA1	2UC22-2BA1
Output Rating	<b>[kW]</b> <b>[hp]</b>	0.12 0.16	0.25 0.33	0.37 0.5	0.55 0.75	0.75 1.0	1.1 1.5	1.5 2.0	2.2 3.0
Output Power	<b>[kVA]</b>	0.4	0.7	1.0	1.3	1.7	2.4	3.2	4.6
Input Current 1)	<b>[A]</b>	1.1	1.9	2.7	3.6	4.7	6.4	8.3	11.7
Output Current	<b>[A]</b>	0.9	1.7	2.3	3.0	3.9	5.5	7.4	10.4
Fuse	<b>[A]</b>	10	10	10	10	10	16	16	20
Recommended	3NA	3803	3803	3803	3803	3803	3805	3805	3807
For UL specified		*	*	*	*	*	*	*	*
Input Cable, min.	<b>[mm<sup>2</sup>]</b> <b>[awg]</b>	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17
Input Cable, max.	<b>[mm<sup>2</sup>]</b> <b>[awg]</b>	2.5 13	2.5 13	2.5 13	2.5 13	2.5 13	6.0 9	6.0 9	6.0 9
Output Cable, min.	<b>[mm<sup>2</sup>]</b> <b>[awg]</b>	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17
Output Cable, max.	<b>[mm<sup>2</sup>]</b> <b>[awg]</b>	2.5 13	2.5 13	2.5 13	2.5 13	2.5 13	6.0 9	6.0 9	6.0 9
Weight	<b>[kg]</b> <b>[lbs]</b>	1.2 2.6	1.2 2.6	1.2 2.6	1.2 2.6	1.2 2.6	2.9 6.4	2.9 6.4	3.1 6.8

Order No.	6SE6420-	2UC23-0CA1	2UC24-0CA1	2UC25-5CA1
Output Rating	<b>[kW]</b> <b>[hp]</b>	3.0 4.0	4.0 5.0	5.5 7.5
Output Power	<b>[kVA]</b>	6.0	7.7	9.6
Input Current 1)	<b>[A]</b>	15.6	19.7	26.3
Output Current	<b>[A]</b>	13.6	17.5	22.0
Fuse	<b>[A]</b>	25	32	35
Recommended	3NA	3810	3812	3814
For UL specified		*	*	*
Input Cable, min.	<b>[mm<sup>2</sup>]</b> <b>[awg]</b>	2.5 13	2.5 13	4.0 11
Input Cable, max.	<b>[mm<sup>2</sup>]</b> <b>[awg]</b>	10.0 7	10.0 7	10.0 7
Output Cable, min.	<b>[mm<sup>2</sup>]</b> <b>[awg]</b>	1.5 15	2.5 13	4.0 11
Output Cable, max.	<b>[mm<sup>2</sup>]</b> <b>[awg]</b>	10.0 7	10.0 7	10.0 7
Weight	<b>[kg]</b> <b>[lbs]</b>	5.2 11.4	5.5 12.1	5.5 12.1

- 1) Secondary conditions: Input current at the rated operating point - applies for the short-circuit voltage of the line supply  $V_k = 1\%$  referred to the rated drive converter power and a rated line supply voltage of 240 V without line commutating reactor. If a line commutating reactor is used, the specified values are reduced by between 55 % and 70 %.

\* UL listed fuses such as Class NON from Bussmann are required for use in America

**Input voltage range            3 AC 380 V – 480 V,  $\pm 10\%$**   
**(with built in Class A Filter)**

Order No.	6SE6420-	2AD22-2BA1	2AD23-0BA1	2AD24-0BA1	2AD25-5CA1	2AD27-5CA1	2AD31-1CA1
Output Rating	[kW] [hp]	2.2 3.0	3.0 4.0	4.0 5.0	5.5 7.5	7.5 10.0	11.0 15.0
Output Power	[kVA]	4.5	5.9	7.8	10.1	14.0	19.8
Input Current 1)	[A]	8.8	11.1	13.6	17.3	23.1	33.8
Output Current	[A]	5.9	7.7	10.2	13.2	19.0	26.0
Fuse	[A]	16	16	20	20	25	35
Recommended	3NA	3805	3805	3807	3807	3810	3814
For UL specified		*	*	*	*	*	*
Input Cable, min.	[mm <sup>2</sup> ] [awg]	1.0 17	1.0 17	1.5 15	2.5 13	4.0 11	6.0 9
Input Cable, max.	[mm <sup>2</sup> ] [awg]	6.0 9	6.0 9	6.0 9	10.0 7	10.0 7	10.0 7
Output Cable, min.	[mm <sup>2</sup> ] [awg]	1.0 17	1.0 17	1.0 17	1.5 15	2.5 13	4.0 11
Output Cable, max.	[mm <sup>2</sup> ] [awg]	6.0 9	6.0 9	6.0 9	10.0 7	10.0 7	10.0 7
Weight	[kg] [lbs]	3.1 6.8	3.3 7.3	3.3 7.3	5.4 11.9	5.7 12.5	5.7 12.5

- 1) Secondary conditions: Input current at the rated operating point - applies for the short-circuit voltage of the line supply  $V_k = 1\%$  referred to the rated drive converter power and a rated line supply voltage of 400 V without line commutating reactor. If a line commutating reactor is used, the specified values are reduced by between 70 % and 80 %.

---

\* UL listed fuses such as Class NON from Bussmann are required for use in America

**Input voltage range**      **3 AC 380 V – 480 V, ± 10 %**  
**(Unfiltered)**

Order No.	6SE6420-	2UD13-7AA1	2UD15-5AA1	2UD17-5AA1	2UD21-1AA1	2UD21-5AA1	2UD22-2BA1	2UD23-0BA1	2UD24-0BA1
Output Rating	[kW] [hp]	0.37 0.5	0.55 0.75	0.75 1.0	1.1 1.5	1.5 2.0	2.2 3.0	3.0 4.0	4.0 5.0
Output Power	[kVA]	0.9	1.2	1.6	2.3	3.0	4.5	5.9	7.8
Input Current 1)	[A]	2.2	2.8	3.7	4.9	5.9	8.8	11.1	13.6
Output Current	[A]	1.2	1.6	2.1	3.0	4.0	5.9	7.7	10.2
Fuse	[A]	10	10	10	10	10	16	16	20
Recommended	3NA	3803	3803	3803	3803	3803	3805	3805	3807
For UL specified		*	*	*	*	*	*	*	*
Input Cable, min.	[mm <sup>2</sup> ] [awg]	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.5 15
Input Cable, max.	[mm <sup>2</sup> ] [awg]	2.5 13	2.5 13	2.5 13	2.5 13	2.5 13	6.0 9	6.0 9	6.0 9
Output Cable, min.	[mm <sup>2</sup> ] [awg]	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17	1.0 17
Output Cable, max.	[mm <sup>2</sup> ] [awg]	2.5 13	2.5 13	2.5 13	2.5 13	2.5 13	6.0 9	6.0 9	6.0 9
Weight	[kg] [lbs]	1.3 2.9	1.3 2.9	1.3 2.9	1.3 2.9	1.3 2.9	3.3 7.3	3.3 7.3	3.3 7.3

Order No.	6SE6420-	2UD25-5CA1	2UD27-5CA1	2UD31-1CA1
Output Rating	[kW] [hp]	5.5 7.5	7.5 10.0	11.0 15.0
Output Power	[kVA]	10.1	14.0	19.8
Input Current 1)	[A]	17.3	23.1	33.8
Output Current	[A]	13.2	19.0	26.0
Fuse	[A]	20	25	35
Recommended	3NA	3807	3810	3814
For UL specified		*	*	*
Input Cable, min.	[mm <sup>2</sup> ] [awg]	2.5 13	4.0 11	6.0 9
Input Cable, max.	[mm <sup>2</sup> ] [awg]	10.0 7	10.0 7	10.0 7
Output Cable, min.	[mm <sup>2</sup> ] [awg]	1.5 15	2.5 13	4.0 11
Output Cable, max.	[mm <sup>2</sup> ] [awg]	10.0 7	10.0 7	10.0 7
Weight	[kg] [lbs]	5.5 12.1	5.5 12.1	5.5 12.1

- 1) Secondary conditions: Input current at the rated operating point - applies for the short-circuit voltage of the line supply  $V_k = 1\%$  referred to the rated drive converter power and a rated line supply voltage of 400 V without line commutating reactor. If a line commutating reactor is used, the specified values are reduced by between 70 % and 80 %.

\* UL listed fuses such as Class NON from Bussmann are required for use in America

## 6 Options

An overview of the options available for the MICROMASTER 420 is given in this section. For further information about options, please refer to the catalog or the documentation CD.

### 6.1 Device-independent options

- Basic Operator Panel (BOP)
- Advanced Operator Panel (AOP)
- PROFIBUS module
- PC to inverter connection kit
- PC to AOP connection kit
- BOP/AOP door mounting kit for single inverter control
- AOP door mounting kit for multiple inverter control
- "DriveMonitor" and "Starter" commissioning tool

### 6.2 Device-dependent options

- EMC filter, Class A
- EMC filter, Class B
- Additional EMC filter, Class B
- Low leakage Class B filter
- Line commutating choke
- Output choke
- Gland plate



# 7      **Electro-magnetic compatibility (EMC)**

**This Chapter contains:**

EMC information.

7.1      Electro-magnetic compatibility (EMC)..... 168

## **7.1 Electro-magnetic compatibility (EMC)**

All manufacturers / assemblers of electrical apparatus which "performs a complete intrinsic function and is placed on the market as a single unit intended for the end user" must comply with the EMC directive 89/336/EEC.

There are three routes for the manufacturer/assembler to demonstrate compliance:

### **7.1.1 Self-certification**

This is a manufacturer's declaration that the European standards applicable to the electrical environment for which the apparatus is intended have been met. Only standards that have been officially published in the Official Journal of the European Community can be cited in the manufacturer's declaration.

### **7.1.2 Technical construction file**

A technical construction file can be prepared for the apparatus describing its EMC characteristics. This file must be approved by a 'Competent Body' appointed by the appropriate European government organization. This approach allows the use of standards that are still in preparation.

### **7.1.3 EC type examination certificate**

This approach is only applicable to radio communication transmitting apparatus. All MICROMASTER units are certified for compliance with the EMC directive, when installed in accordance with the recommendations in Section 2.



### 7.1.4 EMC Directive Compliance with Imminent Harmonics Regulations

From 1st January 2001 all electrical apparatus covered by the EMC Directive will have to comply with EN 61000-3-2 "Limits for harmonic current emissions (equipment input  $\leq 16$  A per phase)".

All Siemens variable speed drives of the MICROMASTER, MIDIMASTER, MICROMASTER Eco and COMBIMASTER ranges, which are classified as "Professional Equipment" within the terms of the standard, fulfill the requirements of the standard.

Special considerations for 250 W to 550 W drives with 230 V 1ac mains supplies when used in non-industrial applications

Units in this voltage and power range will be supplied with the following warning:

*"This equipment requires supply authority acceptance for connection to the public supply network".* Please refer to EN 61000-3-12 sections 5.3 and 6.4 for further information. Units connected to Industrial Networks<sup>1</sup> do not require connection approval (see EN 61800-3, section 6.1.2.2).

The harmonic current emissions from these products are described in the table below:

Table 7-1 Permissible harmonic current emissions

Rating	Typical Harmonic Current (A)					Typical Harmonic Current (%)					Typical Voltage Distortion		
											Distribution Transformer Rating		
	3 <sup>rd</sup>	5 <sup>th</sup>	7 <sup>th</sup>	9 <sup>th</sup>	11 <sup>th</sup>	3 <sup>rd</sup>	5 <sup>th</sup>	7 <sup>th</sup>	9 <sup>th</sup>	11 <sup>th</sup>	10 kVA	100 kVA	1 MVA
											THD (%)	THD (%)	THD (%)
250 W 1AC 230 V	2.15	1.44	0.72	0.26	0.19	83	56	28	10	7	0.77	0.077	0.008
370 W 1AC 230 V	2.96	2.02	1.05	0.38	0.24	83	56	28	10	7	1.1	0.11	0.011
550 W 1AC 230 V	4.04	2.70	1.36	0.48	0.36	83	56	28	10	7	1.5	0.15	0.015

The allowed harmonic currents for "professional equipment" with an input power > 1 kW are not yet defined. Therefore, any electrical apparatus containing the above drives which has an input power > 1 kW will not require connection approval.

Alternatively, the necessity to apply for connection approval can be avoided by fitting the input chokes recommended in the technical catalogues (except 550 W 230 V 1ac units).

<sup>1</sup> Industrial Networks are defined as those which do not supply buildings used for domestic purposes.

### 7.1.5 Classification of EMC performance

Three General classes of EMC performance are available as detailed below:

#### Class 1: General Industrial

Compliance with the EMC Product Standard for Power Drive Systems EN 68100-3 for use in **Second Environment (Industrial)** and **Restricted Distribution**.

Table 7-2 Class 1 - General Industrial

EMC Phenomenon	Standard	Level
<b>Emissions:</b>		
Radiated Emissions	EN 55011	Level A1
Conducted Emissions	EN 68100-3	Limits under consideration
<b>Immunity:</b>		
Electrostatic Discharge	EN 61000-4-2	8 kV air discharge
Burst Interference	EN 61000-4-4	2 kV power cables, 1 kV control
Radio Frequency Electromagnetic Field	IEC 1000-4-3	26-1000 MHz, 10 V/m

#### Class 2: Filtered Industrial

This level of performance will allow the manufacturer/assembler to self-certify their apparatus for compliance with the EMC directive for the industrial environment as regards the EMC performance characteristics of the power drive system. Performance limits are as specified in the Generic Industrial Emissions and Immunity standards EN 50081-2 and EN 50082-2.

Table 7-3 Class 2 - Filtered Industrial

EMC Phenomenon	Standard	Level
<b>Emissions:</b>		
Radiated Emissions	EN 55011	Level A1
Conducted Emissions	EN 55011	Level A1
<b>Immunity:</b>		
Supply Voltage Distortion	IEC 1000-2-4 (1993)	
Voltage Fluctuations, Dips, Unbalance, Frequency Variations	IEC 1000-2-1	
Magnetic Fields	EN 61000-4-8	50 Hz, 30 A/m
Electrostatic Discharge	EN 61000-4-2	8 kV air discharge
Burst Interference	EN 61000-4-4	2 kV power cables, 2 kV control
Radio Frequency Electromagnetic Field, amplitude modulated	ENV 50 140	80-1000 MHz, 10 V/m, 80% AM, power and signal lines
Radio-frequency Electromagnetic Field, pulse modulated	ENV 50 204	900 MHz, 10 V/m 50% duty cycle, 200 Hz repetition rate

### Class 3: Filtered - for residential, commercial and light industry

This level of performance will allow the manufacturer / assembler to self-certify compliance of their apparatus with the EMC directive for the residential, commercial and light industrial environment as regards the EMC performance characteristics of the power drive system. Performance limits are as specified in the generic emission and immunity standards EN 50081-1 and EN 50082-1.

Table 7-4 Class 3 - Filtered for Residential, Commercial and Light Industry

EMC Phenomenon	Standard	Level
Emissions:		
Radiated Emissions*	EN 55011	Level B
Conducted Emissions	EN 55011	Level B
Immunity:		
Supply Voltage Distortion	IEC 1000-2-4 (1993)	
Voltage Fluctuations, Dips, Unbalance, Frequency Variations	IEC 1000-2-1	
Magnetic Fields	EN 61000-4-8	50 Hz, 30 A/m
Electrostatic Discharge	EN 61000-4-2	8 kV air discharge
Burst Interference	EN 61000-4-4	2 kV power cables, 2 kV control
Radio Frequency Electromagnetic Field, amplitude modulated	ENV 50 140	80-1000 MHz, 10 V/m, 80% AM, power and signal lines
Radio-frequency Electromagnetic Field, pulse modulated	ENV 50 204	900 MHz, 10 V/m 50% duty cycle, 200 Hz repetition rate

\* These limits are dependent on the inverter being correctly installed inside a metallic switchgear enclosure. The limits will not be met if the inverter is not enclosed.

#### NOTICE

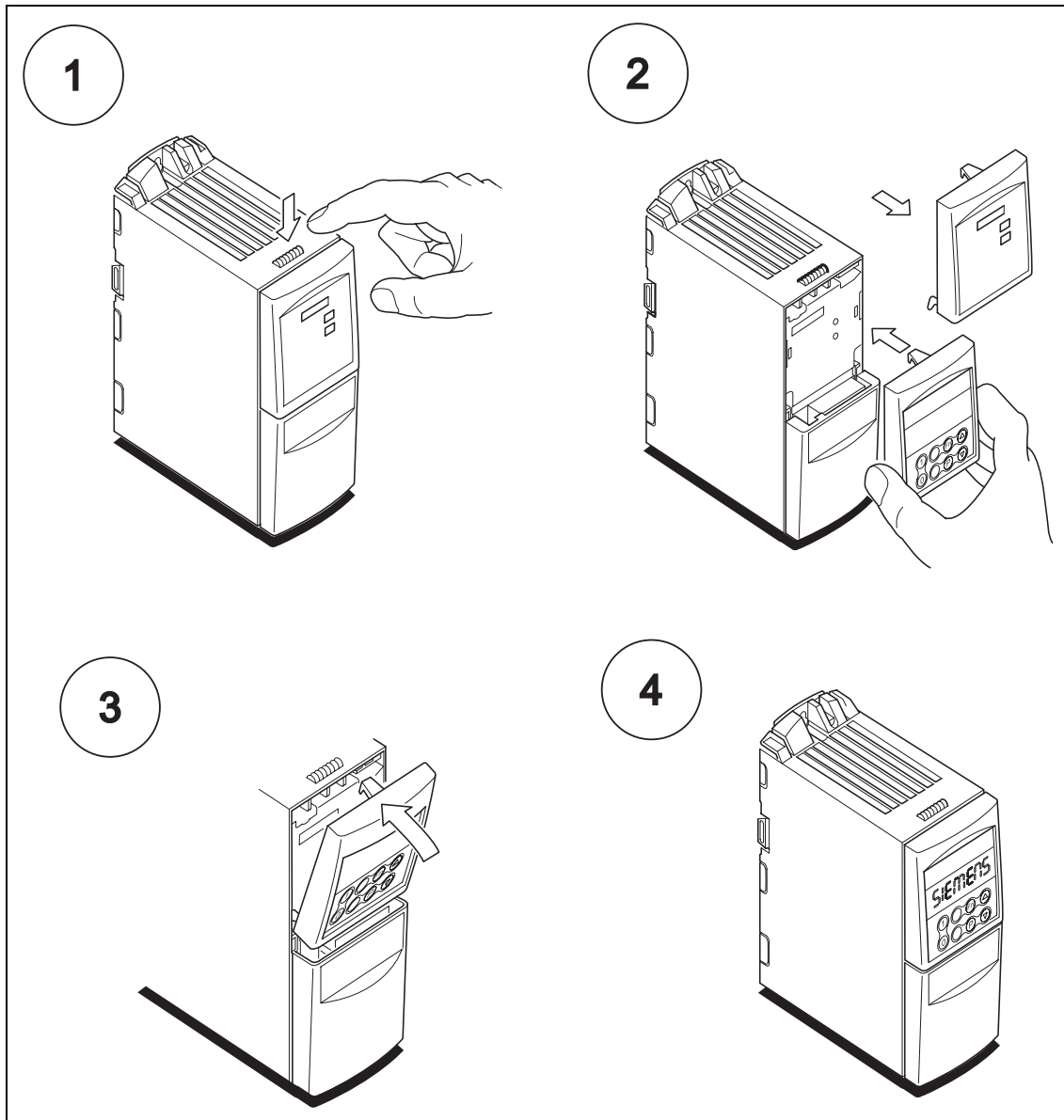
- To achieve these performance levels, you must not exceed the default Pulse frequency nor use cables longer than 25 m.
- The MICROMASTER inverters are intended **exclusively for professional applications**. Therefore, they do not fall within the scope of the harmonics emissions specification EN 61000-3-2.
- Maximum mains supply voltage when filters are fitted is 460 V.

Table 7-5 Compliance Table

Model	Remarks
<b>Class 1 – General Industrial</b>	
6SE6420-2U***-**A0	Unfiltered units, all voltages and powers.
<b>Class 2 – Filtered Industrial</b>	
6SE6420-2A***-**A0	All units with integral Class A filters
6SE6420-2A***-**A0 with 6SE6400-2FA00-6AD0	Frame size A units 400-480 V with external Class A footprint filters
<b>Class 3 – Filtered for residential, commercial and light industry</b>	
6SE6420-2U***-**A0 with 6SE6400-2FB0*-***0	Unfiltered units fitted with external Class B footprint filters.
* denotes any value is allowed.	

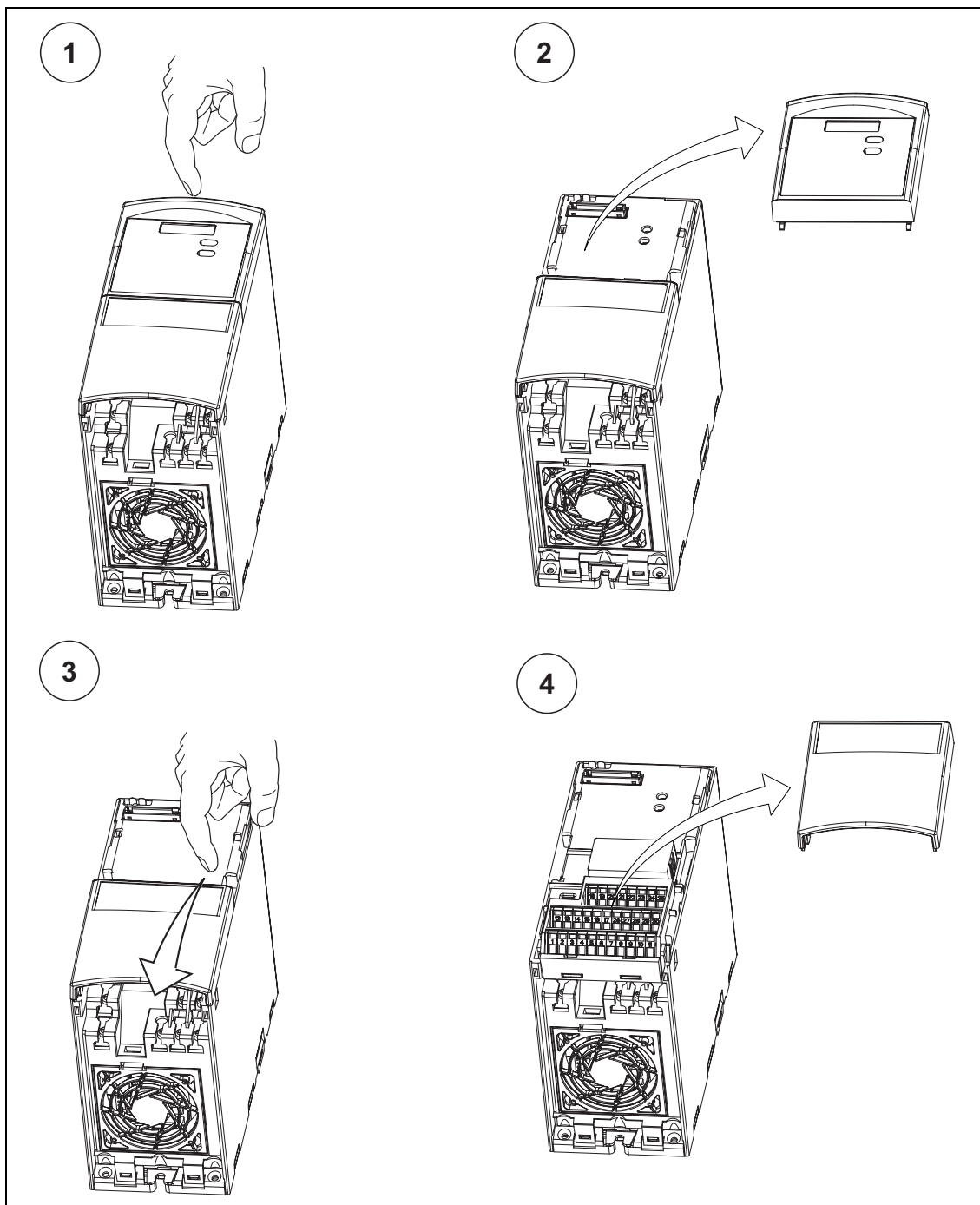
## Appendices

### A Changing the Operator Panel

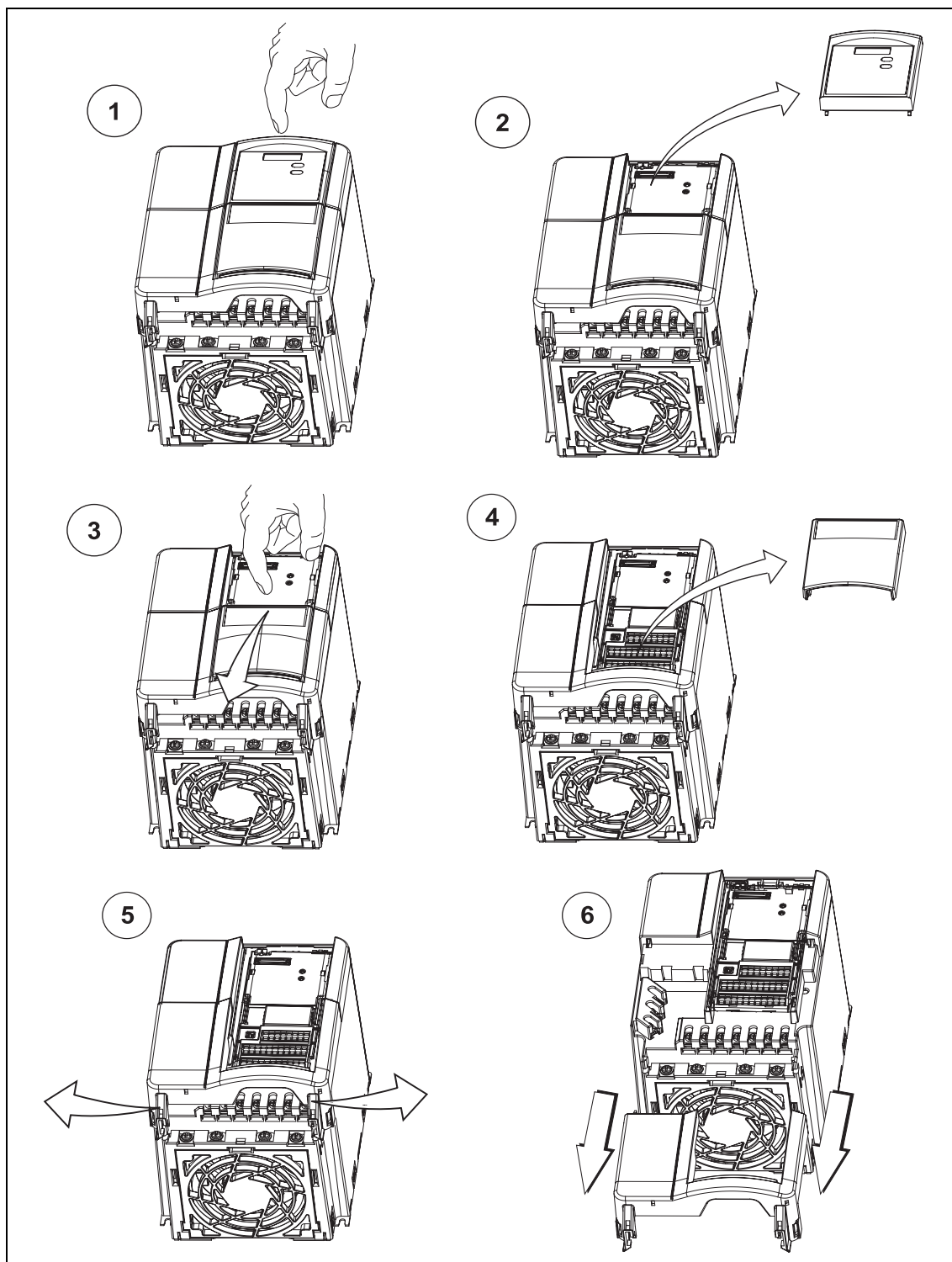


## B Removing Covers

### B.1 Removing Covers Frame Size A

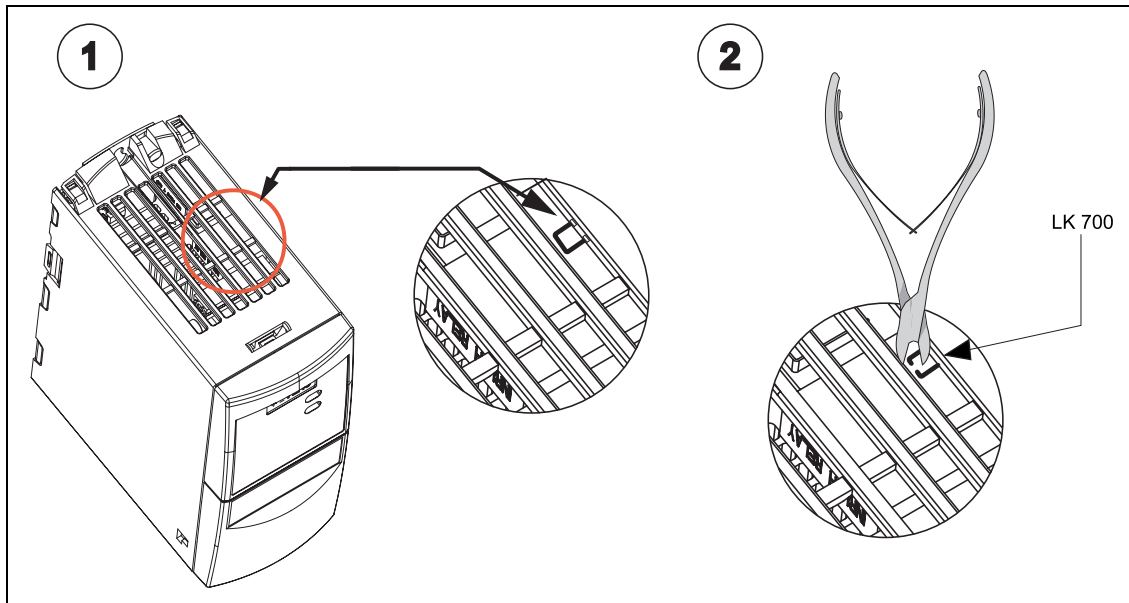


## B.2 Removing Covers Frame Size B and C



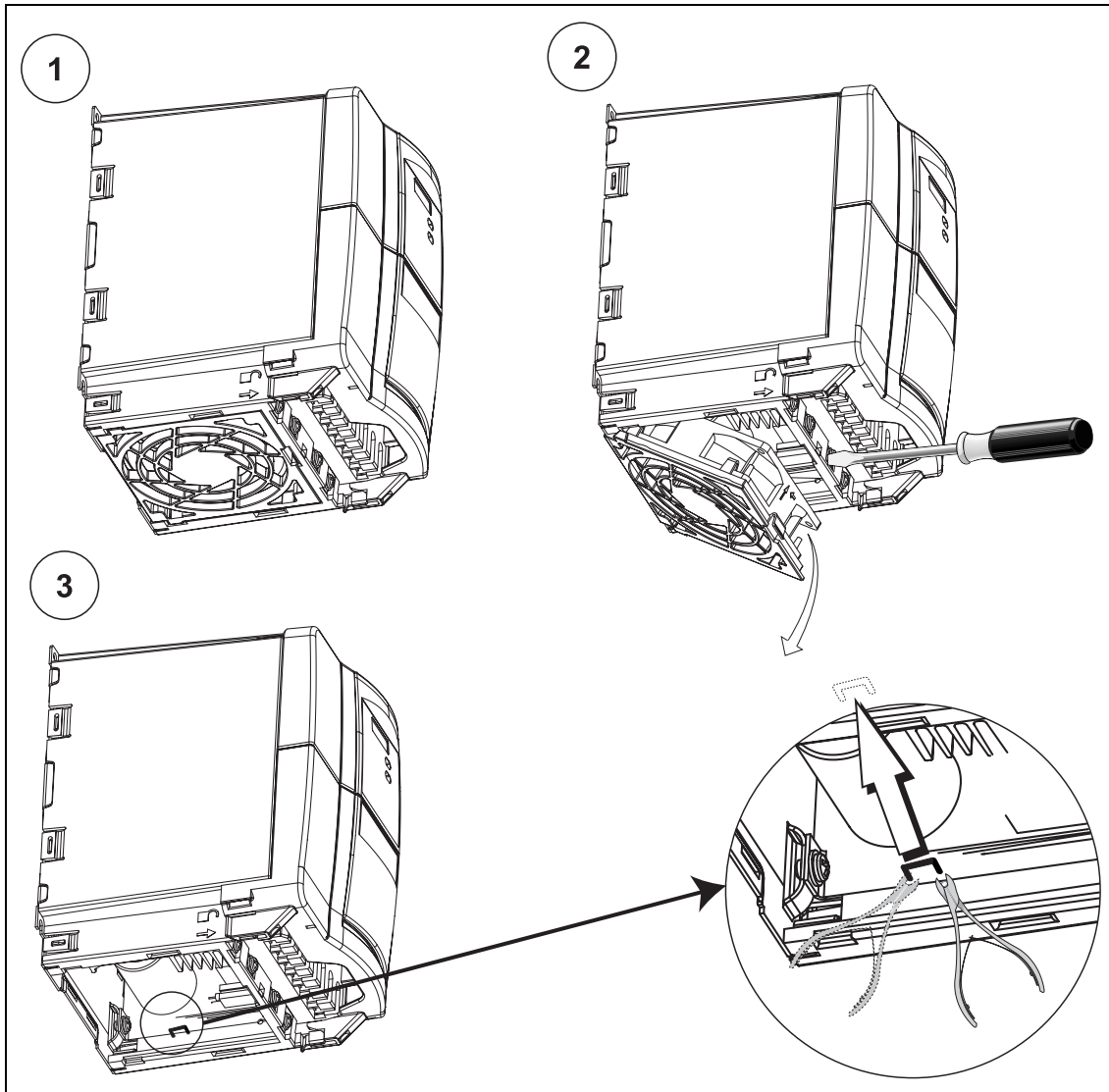
## C Removing 'Y' Cap

### C.1 Removing 'Y' Cap Frame Size A



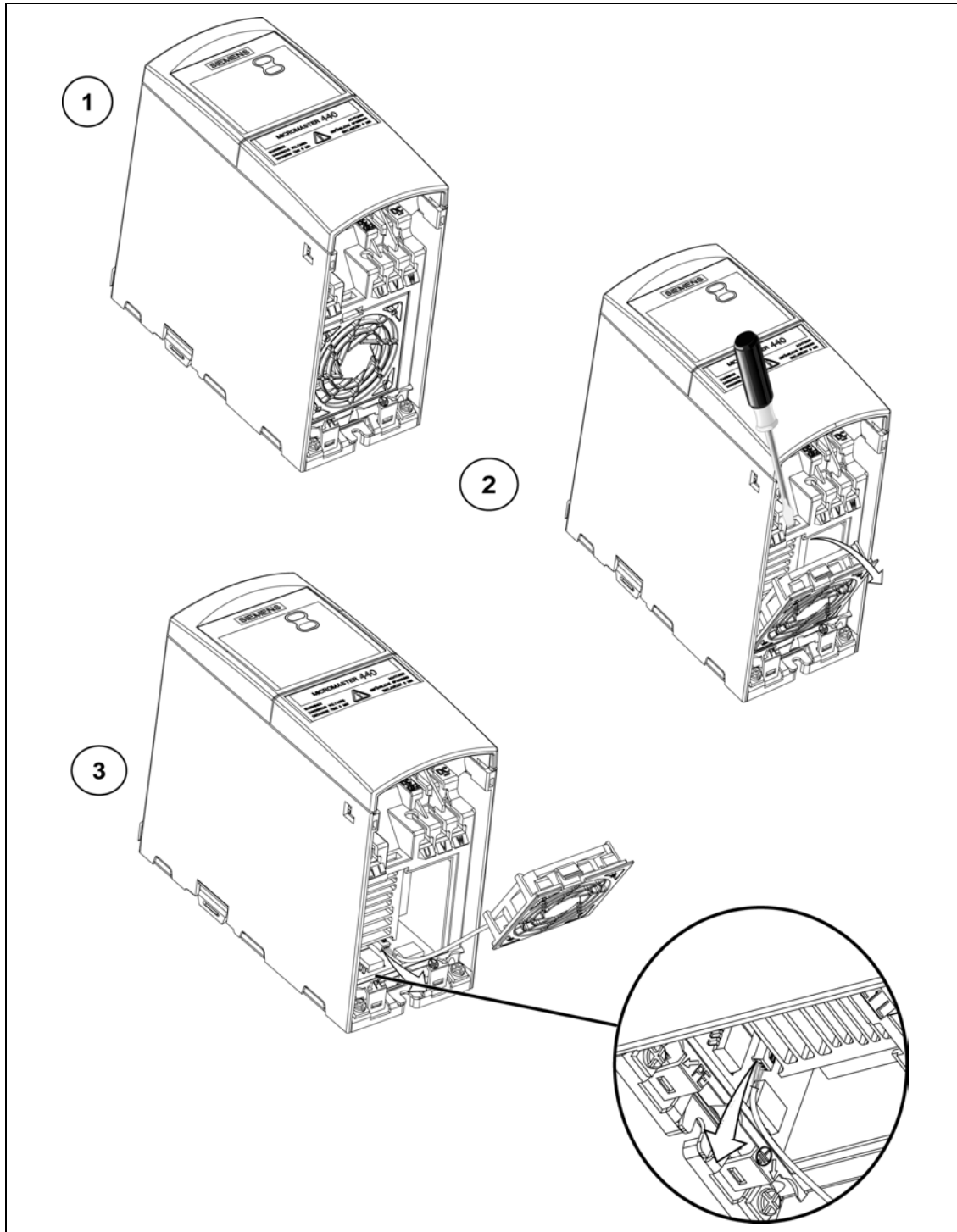


## C.2 Removing 'Y' Cap Frame Size B and C

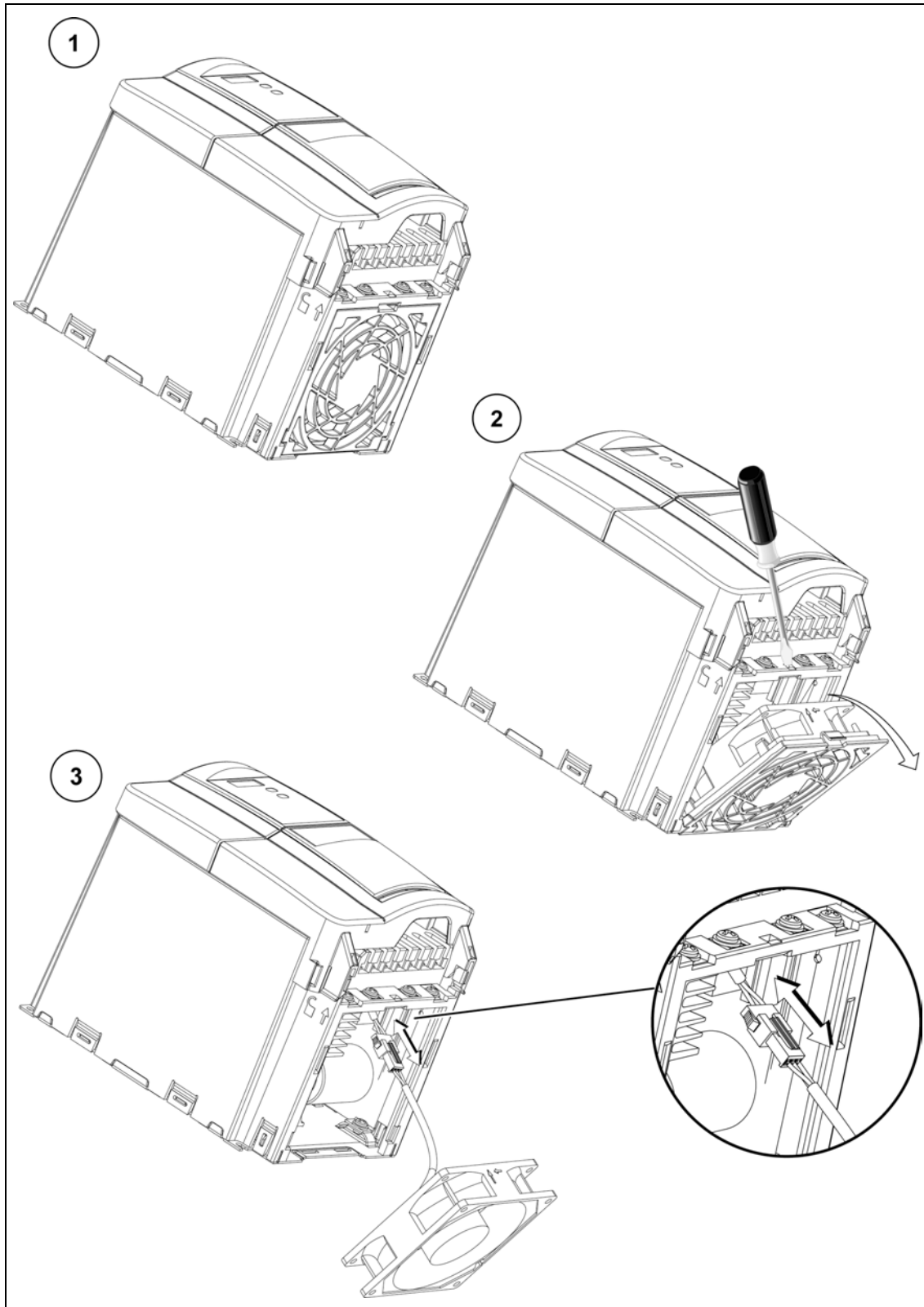


## D Removing fan

### D.1 Removing fan, Frame Size A



## D.2 Removing fan, Frame Sizes B and C



## E Applicable Standards



---

### European Low Voltage Directive

The MICROMASTER product range complies with the requirements of the Low Voltage Directive 73/23/EEC as amended by Directive 98/68/EEC. The units are certified for compliance with the following standards:

EN 60146-1-1    Semiconductor inverters - General requirements and line commutated inverters

EN 60204-1    Safety of machinery - Electrical equipment of machines

---

### European Machinery Directive

The MICROMASTER inverter series does not fall under the scope of the Machinery Directive. However, the products have been fully evaluated for compliance with the essential Health & Safety requirements of the directive when used in a typical machine application. A Declaration of Incorporation is available on request.

---

### European EMC Directive

When installed according to the recommendations described in this manual, the MICROMASTER fulfils all requirements of the EMC Directive as defined by the EMC Product Standard for Power Drive Systems EN61800-3.

---



---

### Underwriters Laboratories

UL and CUL LISTED POWER CONVERSION EQUIPMENT 5B33 for use in a pollution degree 2

---

### ISO 9001

Siemens plc operates a quality management system, which complies with the requirements of ISO 9001.

---

## F List of Abbreviations

AC	Alternating current
AD	Analog digital converter
ADC	Analog digital converter
ADR	Address
AFM	Additional frequency modification
AG	Automation unit
AIN	Analog input
AOP	Advanced operator panel
AOUT	Analog output
ASP	Analog setpoint
ASVM	Asymmetric space vector modulation
BCC	Block check character
BCD	Binary-coded decimal code
BI	Binector input
BICO	Binector / connector
BO	Binector output
BOP	Basic operator panel
C	Commissioning
CB	Communication board
CCW	Counter-clockwise
CDS	Command data set
CI	Connector input
CM	Configuration management
CMD	Commando
CMM	Combimaster
CO	Connector output
CO/BO	Connector output / Binector output
COM	Common (terminal that is connected to NO or NC)
COM-Link	Communication link
CT	Commissioning, ready to run
CT	Constant torque
CUT	Commissioning, run, ready to run
CW	Clockwise
DA	Digital analog converter
DAC	Digital analog converter
DC	Direct current
DDS	Drive data set
DIN	Digital input

DIP	DIP switch
DOUT	Digital output
DS	Drive state
EEC	European Economic Community
EEPROM	Electrical erasable programmable read-only memory
ELCB	Earth leakage circuit breaker
EMC	Electro-magnetic compatibility
EMF	Electromotive force
EMI	Electro-magnetic interference
ESB	Equivalent circuit
FAQ	Frequently asked questions
FB	Function block
FCC	Flux current control
FCL	Fast current limit
FF	Fixed frequency
FFB	Free function block
FOC	Field orientated control
FSA	Frame size A
GSG	Getting started guide
GUI ID	Global unique identifier
HIW	Main actual value
HSW	Main setpoint
HTL	High-threshold logic
I/O	Input and output
IBN	Commissioning
IGBT	Insulated gate bipolar transistor
IND	Sub-index
JOG	Jog
KIB	Kinetic buffering
LCD	Liquid crystal display
LED	Light emitting diode
LGE	Length
MHB	Motor holding brake
MM4	MICROMASTER 4th. Generation
MOP	Motor potentiometer
NC	Normally closed
NO	Normally open
OPI	Operating instructions
PDS	Power drive system
PID	PID controller (proportional, integral, derivative)
PKE	Parameter ID
PKW	Parameter ID value
PLC	Programmable logic controller
PLI	Parameter list

PPO	Parameter process data object
PTC	Positive temperature coefficient
PWE	Parameter value
PWM	Pulse-width modulation
PX	Power extension
PZD	Process data
QC	Quick commissioning
RAM	Random-access memory
RCCB	Residual current circuit breaker
RCD	Residual current device
RFG	Ramp function generator
RFI	Radio-frequency interference
RPM	Revolutions per minute
SCL	Scaling
SDP	Status display panel
SLVC	Sensorless vector control
STW	Control word
STX	Start of text
SVM	Space vector modulation
TTL	Transistor-transistor logic
USS	Universal serial interface
VC	Vector control
VT	Variable torque
ZSW	Status word
ZUSW	Additional setpoint

# Index

## A

Altitude .....	24
Ambient operating conditions .....	23
Altitude .....	24
Atmospheric Pollution .....	24
Electromagnetic Radiation .....	24
Humidity .....	24
Installation and cooling .....	24
Shock .....	24
Temperature .....	23
Vibration .....	24
Water hazard .....	24

### Applicable standards

European EMC Directive .....	180
European Low Voltage Directive .....	180
European Machinery Directive .....	180
ISO 9001 .....	180
Underwriters Laboratories .....	180

Atmospheric Pollution .....	24
-----------------------------	----

Automatic restart .....	127
-------------------------	-----

## B

BICO technology .....	44
-----------------------	----

Block diagram .....	56
---------------------	----

## C

Changing the Operator Panel .....	173
-----------------------------------	-----

Closed-loop Vdc control .....	131
-------------------------------	-----

Vdc_max controller .....	131
--------------------------	-----

Commissioning .....	59
---------------------	----

50 / 60 Hz setting .....	61
--------------------------	----

Commissioning the application .....	72
-------------------------------------	----

Fast commissioning .....	62
--------------------------	----

Motor / control data .....	69
----------------------------	----

Motor data identification .....	70
---------------------------------	----

Reset to the factory setting .....	86
------------------------------------	----

Series commissioning .....	84
----------------------------	----

With BOP or AOP .....	62
-----------------------	----

Communications .....	95
----------------------	----

Compound braking .....	125
------------------------	-----

Contact address .....	5
-----------------------	---

Control terminals .....	31
-------------------------	----

Current reduction depending on pulse frequency .....	159
--	-----

## D

DC braking .....	122
------------------	-----

Dimensions and Torques .....	25
------------------------------	----

Drill pattern for MICROMASTER 420 .....	25
---	----

## E

Electrical Installation .....	27
-------------------------------	----

### Electro-Magnetic Compatibility

EC type-examination certificate .....	168
---------------------------------------	-----

general .....	168
---------------	-----

self-certification .....	168
--------------------------	-----

technical construction file .....	168
-----------------------------------	-----

Electro-Magnetic Interference .....	32
-------------------------------------	----

avoiding EMI .....	32
--------------------	----

Electromagnetic Radiation .....	24
---------------------------------	----

Electronic brakes .....	122
-------------------------	-----

Compound braking .....	125
------------------------	-----

DC braking .....	122
------------------	-----

EMC .....	168
-----------	-----

EMC Directive Compliance .....	169
--------------------------------	-----

### EMC performance

filtered for residential, commercial and	
--	--

light industry .....	171
----------------------	-----

filtered industrial class .....	170
---------------------------------	-----

general industrial class .....	170
--------------------------------	-----

EMI .....	32
-----------	----

## F

### Fault messages

with the BOP fitted .....	153
---------------------------	-----

with the SDP fitted .....	152
---------------------------	-----

Features .....	19
----------------	----

Fixed frequencies .....	99
-------------------------	----

Flying restart .....	129
----------------------	-----

Foreword .....	5
----------------	---

Functions .....	35
-----------------	----

## H

Humidity .....	24
----------------	----

## I

Inputs / outputs .....	87
------------------------	----



Analog inputs .....	92	Overload responses .....	135
Analog outputs .....	94	Overview .....	17
Digital inputs .....	87	<b>P</b>	
Digital outputs .....	90	Parameters .....	38
Installation .....	21	Attributes .....	40
after a period of storage .....	23	Changing with BOP .....	55
Installation and cooling .....	24	Grouping and access .....	43
<b>J</b>		Monitoring parameters .....	39
Jog .....	104	Setting parameters .....	38
JOG .....	104	Performance Characteristics .....	19
<b>L</b>		PID controller .....	106
Long cables		PID fixed setpoint .....	109
operation with .....	28	PID motorized potentiometer .....	108
<b>M</b>		Power and motor connections .....	29
Main Characteristics .....	19	Power connections .....	29
Mechanical Installation .....	25	Power module protection .....	139
MICROMASTER 420		Protection characteristics .....	20
fault messages .....	154	<b>Q</b>	
general .....	18	Qualified personnel .....	6
Main Characteristics .....	19	<b>R</b>	
Performance Characteristics .....	19	Removing 'Y' Cap Frame Size A .....	176
Protection characteristics .....	20	Removing 'Y' Cap Frame Size B and C .....	177
specifications .....	157	Removing Covers Frame Size A .....	174
MICROMASTER 420 Specifications .....	160	Removing Covers Frame Size B and C .....	175
MICROMASTER Performance Ratings .....	158	Removing fan	
Monitoring functions / messages .....	133	Frame Size A .....	178
Motor connections .....	29	Frame Sizes B and C .....	179
Motor control .....	143	Residual Current Device	
V/f control .....	143	operation with .....	28
Motor holding brake .....	119	<b>S</b>	
Motorized potentiometer .....	102	Safety instructions .....	7
Mounting on standard rail .....	26	Screening Methods .....	33
<b>O</b>		Setpoint channel .....	110
Online Service & Support .....	5	AFM .....	110
Operation with		Ramp-function generator .....	112
long cables .....	28	Shock .....	24
Residual Current Device .....	28	<b>T</b>	
ungrounded IT supplies .....	28	Technical Support .....	5
Operator panels for MM4 .....	52	Technological controller .....	106
AOP .....	53	Temperature .....	23
BOP .....	52	Thermal motor protection .....	135
SDP .....	57	Troubleshooting .....	151
Options			
Device-dependent options .....	165		
Device-independent options .....	165		

U

Ungrounded (IT) supplies  
operation with.....28

V

V/f control .....143  
Current limiting.....150  
Vibration .....24

W

Warnings, cautions & notes  
commissioning..... 8  
dismantling & disposal..... 9  
general ..... 7  
operation ..... 9  
repair ..... 9  
transport & storage..... 8  
Water hazard ..... 24  
Wiring Guidelines EMI ..... 33

**Suggestions and/or Corrections**

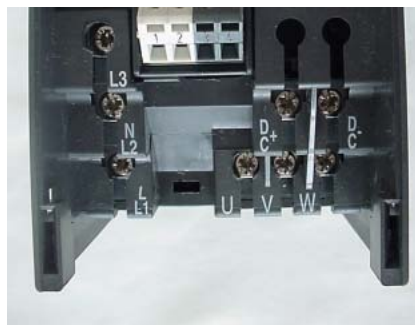
<b>To:</b> Siemens AG Automation & Drives Group SD VM 4 Postfach 3269 D-91050 Erlangen Bundesrepublik Deutschland  Email: <a href="mailto:Technical.documentation@con.siemens.co.uk">Technical.documentation@con.siemens.co.uk</a>	<b>Suggestions</b>  <b>Corrections</b>
	For Publication/Manual:  MICROMASTER 420  User Documentation
	Operating Instructions  Order Number: 6SE6400-5AA00-0BP0  Date of Issue: 04/04  Should you come across any printing errors when reading this publication, please notify us on this sheet. Suggestions for improvement are also welcome.
<b>From</b>  Name:   Company/Service Department Address: _____ _____  Telephone: _____ / _____ Telefax: _____ / _____	



View of Unit

Frame Size A

Frame Size B &amp; C

SDP  
fittedPower Terminal  
ConnectionsControl Terminal  
ConnectionsAccess to  
"Y Cap "

Siemens AG  
Bereich Automation and Drives (A&D)  
Geschäftsgebiet Standard Drives (SD)  
Postfach 3269, D-91050 Erlangen  
Federal Republic of Germany

© Siemens AG, 2001, 2002, 2004  
Object to change without prior notice

---

Siemens Aktiengesellschaft

Order No.: 6SE6400-5AA00-0BP0  
Date: 07/04

